

WILSON TOOLING SYSTEM



*Suitable for use on Trumpf, Boschert, Euromac,
Haco (Omes), Kunz and Pullmax punch presses*

Terms and Conditions

Order	Minimum order is £35.00.
Credit	All orders are subject to the approval of our credit department. If you are a new account, please furnish us with a bank reference and three supplier references. A credit limit will be imposed on new accounts until credit has been established.
Payment	Terms are net 30 days.
Cancellation	In the event an order is cancelled, a charge will be made to cover labour, materials and overheads.
Returned Material	A handling charge of 25% is made on all standard parts returned for credit. Written permission and shipping instructions must be obtained before the return of any material. Special tooling cannot be returned.
Claims	All claims for shortages must be made within 3 days of the invoice date.
Prices	Prices and specifications subject to change without prior notice. E & OE. All prices are exclusive of VAT.

Trumpf Machine Groups

A	B	C	D	E		F	G	H	I	S
CN 700	CN 901E	CN 1200S	Trumatic	Sunimat 400		Trumatic	Trumatic	Trumatic	Trumatic	Minimatic
CN 900	CN 902	CN 1200a	20	Trumatic	Trumatic	150W	20aW	190R	1000R	100
CN 701	CS 75	CS 15	20a	150K	202K	152W	202W	200R	2000R	Trumatic
CN 901	CS 75.2	CS 20	202M	151K	225K	180W	300W	500R	2010R	120R
		CS 20a		152K	235K	180.2W	300LW	600L	2020R	160R
		MP 25		180K	300K	180R	300PW		5000R	
		MP 25D		180.2K	300LK	180LW	300top		6000L	
				180KD	300PK	180.2LW	400W		3000R	
				180LK	400K	ELX/SWIFT				
				180.2LK		185				
						240				
						240R				
						250				
						260R				

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Technology for Increased Tool Life

Optima® Coating

The New Standard in Tooling Performance

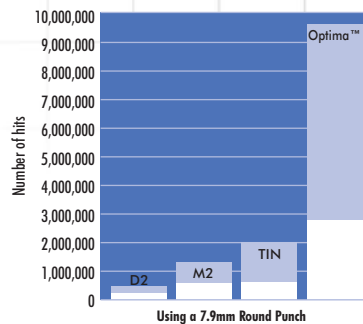
Optima® is a proprietary TiCN (titanium carbo-nitride) coating that was custom engineered at our in-house coating facilities. It features unique properties that significantly enhance tooling performance. This coating, which is available only to Wilson Tool customers, provides a level of surface hardness, wear resistance and lubricity never before associated with coated or uncoated punch press tooling.

Some of the many benefits that you will enjoy with our Optima® coating include:

- Longer tool life
- Increased wear resistance
- More hits between sharpenings
- Reduced adhesion (galling)
- Reduced slug pulling
- Reduced corner breakdown
- Improved special tooling performance
- Lower overall tooling costs
- In-house coating facilities allow us to deliver faster and maintain total quality control

Punch Life

Nibbling 14ga. (1.9mm) 304 Stainless Steel

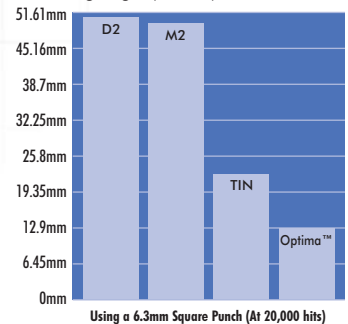


Using a 7.9mm Round Punch
The white area indicates actual results achieved through three tool sharpenings of 0.25mm each. The complete graph indicates projected results with a total of 6mm removed for sharpening.

Material Adhesion

Square mm of Material Adhesion (Galling) on Punch Tips

Nibbling 12ga. (2.1mm) Aluminium

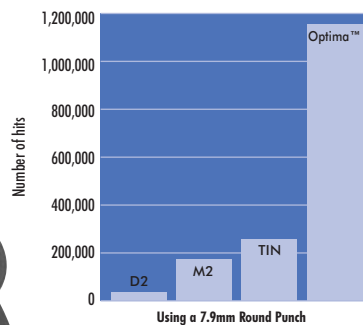


Using a 6.3mm Square Punch (At 20,000 hits)

Number of Hits

Number of Hits Before First Sharpening

Nibbling 14ga. (1.9mm) 304 Stainless Steel

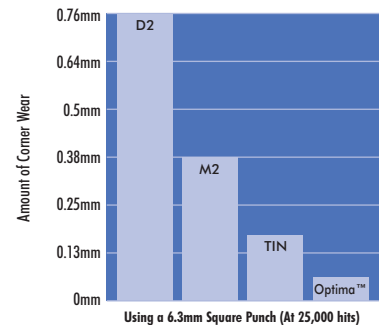


Using a 7.9mm Round Punch

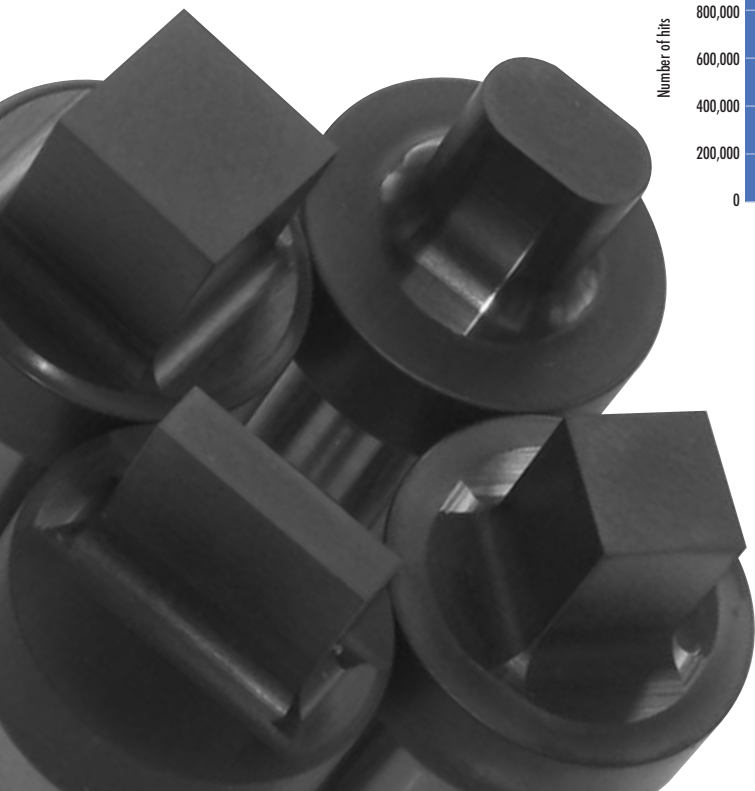
Tip Wear

Punch Tip Corner Wear

Nibbling 14ga. (1.9mm) 304 Stainless Steel



Using a 6.3mm Square Punch (At 25,000 hits)



Optima®
TECHNOLOGY AT THE CUTTING EDGE

Ultima® Tool Steel

Boost Punching Productivity

Tool Steel for Longer Life

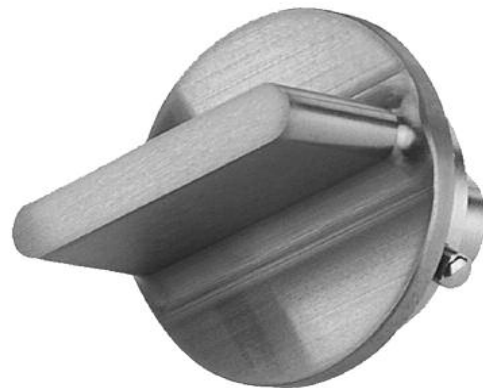
When faced with demanding applications that require long-term wear resistance and toughness, turn to Wilson's new Ultima® Premium Tool Steel for Trumpf 2•4•1® Series tooling. Ultima® punches are engineered to increase wear resistance by up to 100% over conventional tool steels.

A New Level of Performance

Ultima® premium tool steel sets a new benchmark for durability and performance.

Ultima® punches are designed to dramatically improve tool life when punching abrasive materials and materials with high tensile strength.

Ultima® excels in applications in which punches wear quickly and is ideal for long running tasks. The premium steel from which Ultima® punches are made, significantly reduces micro chipping on the cutting edge. This micro chipping is most often where cutting edge failure begins.



Remarkable Downtime Reductions

With up to twice as long between re-grinds, Ultima® premium steel significantly reduces downtime and tool replacement costs. Breaking, chipping, cracking, tool fatigue and other downtime problems are minimised, providing long term gains in productivity and profitability.

Ultima® tools are especially useful for the toughest punch press applications, but are effective in any job. Viability can be determined by conducting a cost benefit analysis.

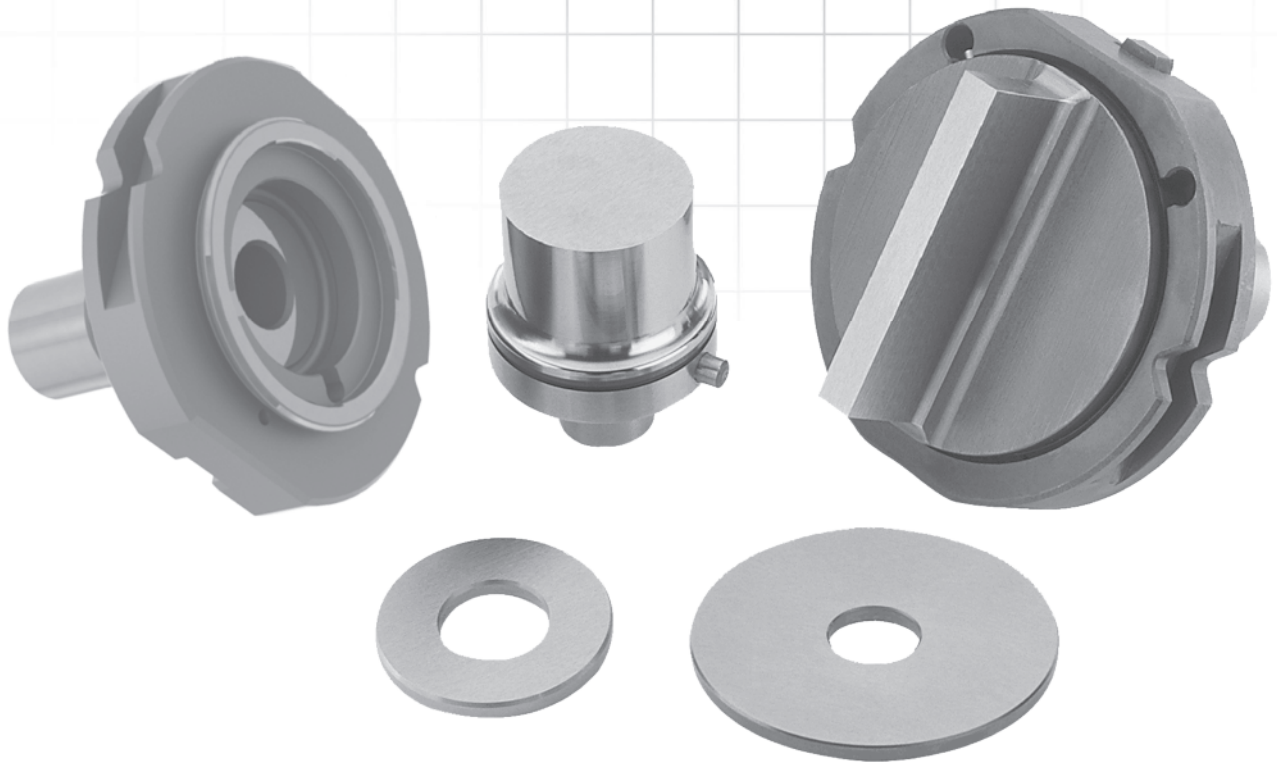
Maintenance and sharpening may differ from traditional tooling. Please check with your local Sales Engineer or the Salesdesk.

Ultima®
PREMIUM TOOL STEELS

Wilson 2·4·1™ Punch System

Features and Benefits

The new Wilson 2·4·1™ Series Punches feature a unique design that incorporates a high precision spacer. This feature increases grind life to an unprecedented 6mm, which represents twice the amount of grind life that was previously available.⁺



Other value-added features include:

- **Built-in collar**

Punches can be loaded directly into the machine, eliminating the time consuming process of pre-setting the tool in a fixture.

- **Reduced scrap**

The angular position of the punch is fixed, thus eliminating the possibilities of setting errors or the tool moving whilst in the machine.

- **Increased reliability**

There is no chance of high usage punches moving in the collar while under a heavy load.

- **High quality steels**

Wilson 2·4·1™ punches are made from High Speed Steel as standard, and are available in Ultima® premium steel for extended life, more hits between sharpening and less downtime.

- **Optima® coating**

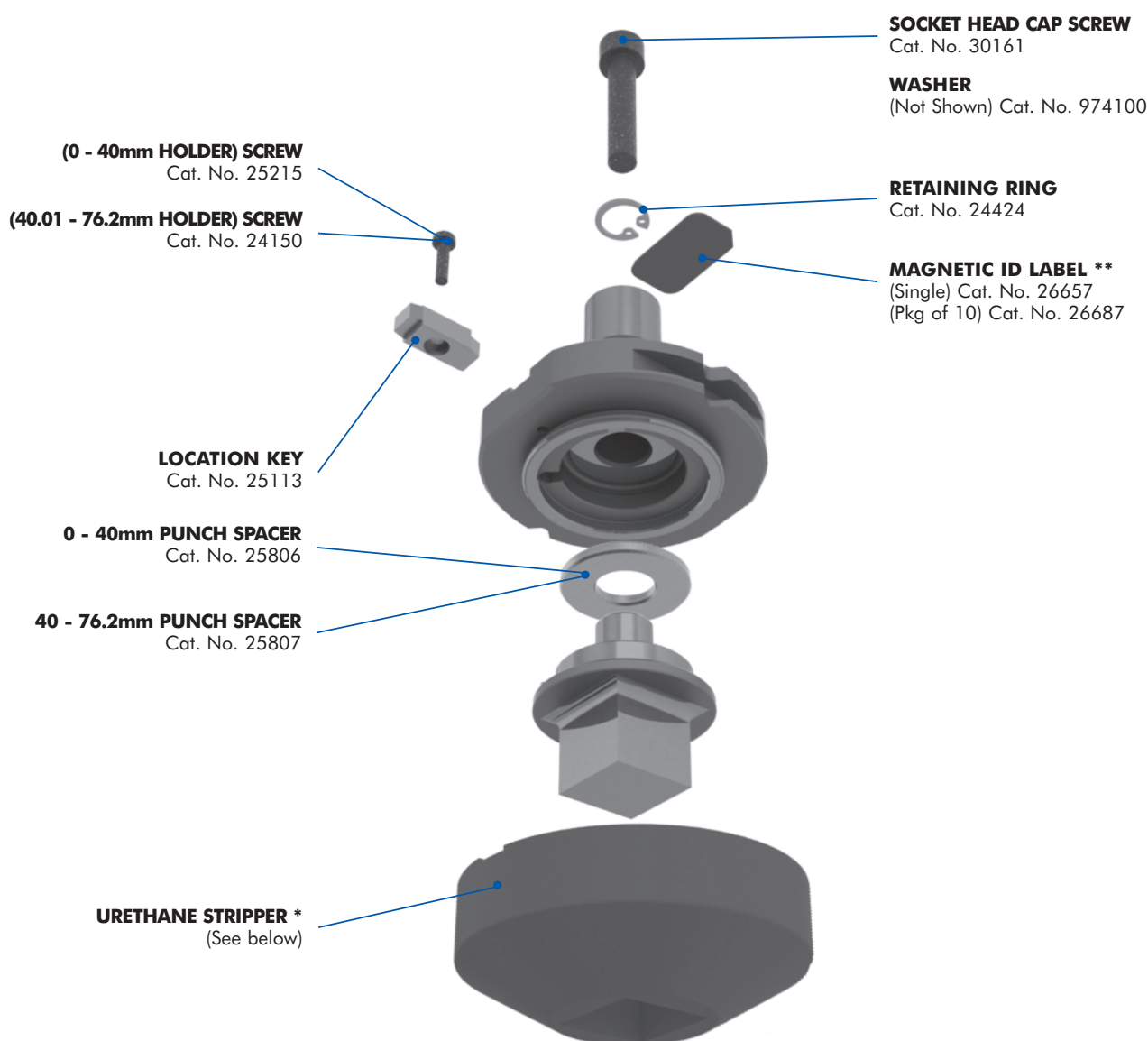
All punches are available with our Optima® coating for maximum tool life and increased resistance to galling.

- **Fast delivery**

We maintain the largest inventory of tooling in the world, making it possible for us to get your tools to you fast!

Note: ⁺Dimensions given are for standard length tooling. Wilson 2·4·1™ long tooling has a 9mm grind life, 3mm more than previously available.

Wilson 2·4·1™ Series Component Parts – Punch System

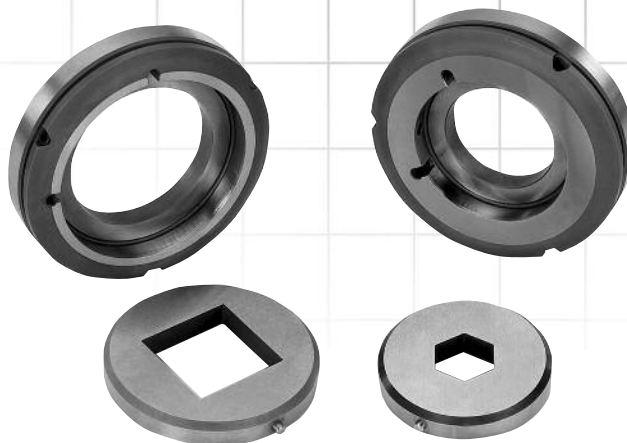


Description	Size	Cat. No.	Price
Punch Holder Assembly (0° & 90°)	0 - 40mm	26659	
Punch Holder Assembly (0°, 45°, 90°)	0 - 40mm	26678	
Punch Holder Assembly (0° & 90°)	40.01 - 76.2mm	26660	
Urethane Stripper Flat Punch	0 - 30mm	26661	
Urethane Stripper Flat Punch	30.01 - 40mm	26662	
Urethane Stripper Long & Shear Punch	0 - 30mm	26649	
Urethane Stripper Long & Shear Punch	30.01 - 40mm	26652	
*All cut to suit punch	-	-	
**Laser text add-on (only available if ordered with a new punch)	-	-	

Wilson 2·4·1™ Die System

Features and Benefits

The new Wilson 2·4·1™ Die features a unique design which incorporates a die holder, die blade and precision spacers. This increases grind life to an unprecedented TWICE that of old style tools.



Other value-added features include:

- **High quality steel**

All die blades are made of High Speed Steel, providing you with more hits between sharpening and reducing machine down time.

- **Increased versatility**

There is now no need to purchase a solid old style die when changing shape, dimension or clearance.

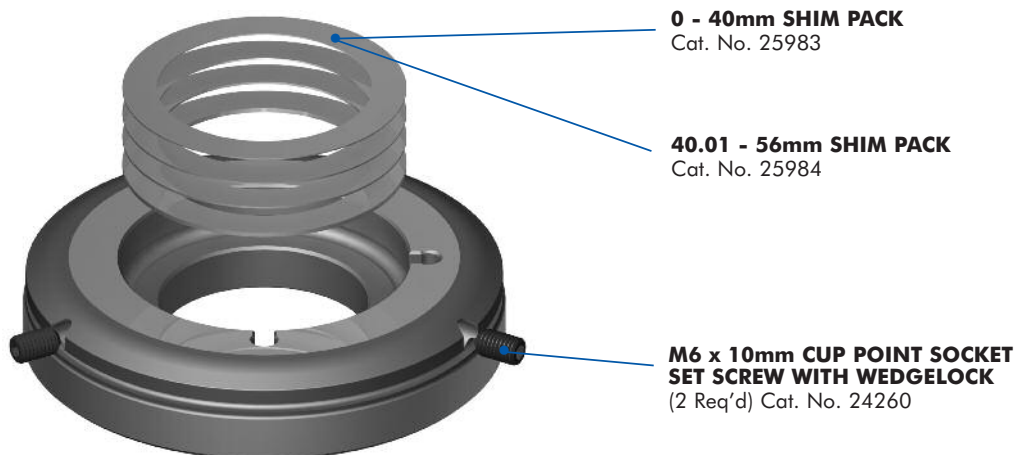
- **Reduced costs**

Die adapters are no longer required.

- **Fast delivery**

We maintain the largest inventory of tooling in the world making it possible for you to get your tools fast!

Component Parts



Description	Size	Cat. No.	Price
241 Series Die Blade Holder Assembly*	0 - 40mm	25986	
241 Series Die Blade Holder Assembly	40.01 - 56mm	25987	

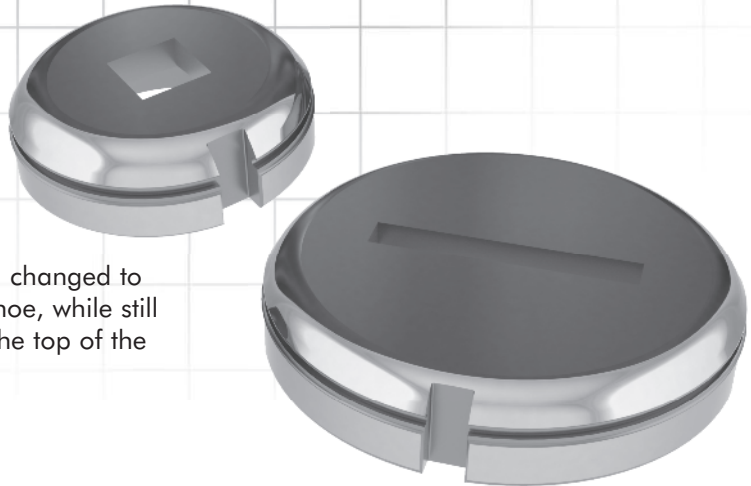
*Note: Die holder assembly with brush inserts available. See page 39 & 40 for details

Features and Benefits

Cut your costs and save valuable time by increasing your grind life up to 150% with Wilson's "GL" (Grind Life) dies and die shoe. These products enable you to shim your dies up to 2.5mm instead of the current 1.0mm maximum.

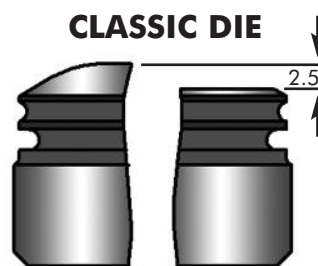
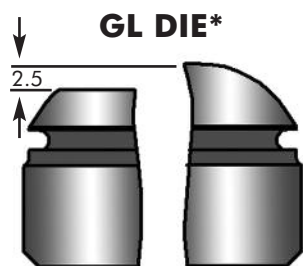
GL Die

The radius profile of the Trumpf® GL die has been changed to allow up to 2.5mm of grind life with the GL die shoe, while still having radius left to allow the sheet to flow over the top of the die.



GL Die Shoe

The Wilson GL die shoe key allows for the die to be shimmed up to 2.5mm while still maintaining key engagement. The GL size 2 die shoe key contains a spring loaded ball plunger to better secure the dies, and is treated with Wilson Tool's black Nitrex™ surface enhancement for easy identification and reduced wear. The key is available separately and is compatible with standard Trumpf®-style dies and die shoes.

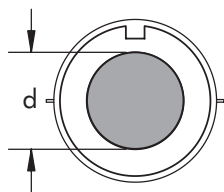


Description	Cat. No.	Price
Trumpf® Locating Key Assembly (GL)	26730	
Trumpf® Die Shoe (GL)	26731	

*Note: Die holder assembly with brush inserts available. See page 39 & 40 for details

Wilson 2•4•1™ Series – Round

Punch Inserts (High Speed Steel)



Group I
Long Flat



All Groups
Whisper



All Groups
Standard Flat



'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®	Add-on for Ultima®
1.50 - 30.00	25770		25769		25768			
30.01 - 40.00	25776		25775		25774			
40.01 - 56.00	25782		25781		25780			
56.01 - 66.00	25788		25787		25786			
66.01 - 76.20	25794		25793		25792			

Die Blades

All Groups



'd' Dimension	Cat. No.	Price
0 - 40.00	25980	
40.01 - 56.00	25982	

Strippers

Groups H & I



Groups E, F & G



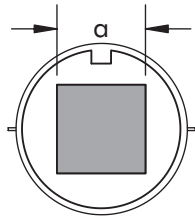
'd' Dimension	Cat. No.	Price	Cat. No.	Price
0 - 78.00	25358		25006	

Notes

- Wilson 2•4•1™ Series not available for group S machines.

Wilson 2•4•1™ Series – Square

Punch Inserts (High Speed Steel)



Group I Long Flat



All Groups Whisper



All Groups Standard Flat



'a' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®	Add-on for Ultima®
1.50 - 21.22	25818		25816		25814			
21.23 - 28.29	25824		25822		25820			
28.30 - 39.60	25830		25828		25826			
39.61 - 46.68	25836		25834		25832			
46.69 - 53.90	25842		25840		25838			

Die Blades

All Groups



'a' Dimension	Cat. No.	Price
0 - 28.29	25979	
28.30 - 39.60	25981	

Strippers

Groups H & I



Groups E, F & G



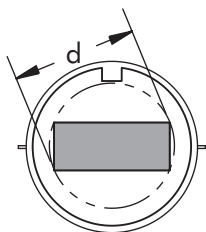
'a' Dimension	Cat. No.	Price	Cat. No.	Price
0 - 55.00	25517		25515	

Notes

- Wilson 2•4•1™ Series not available for group S machines.

Wilson 2•4•1™ Series – Rectangle

Punch Inserts (High Speed Steel)



Group I Long Flat



All Groups Whisper



All Groups Standard Flat



'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®	Add-on for Ultima®
1.50 - 30.00	25819		25817		25815			
30.01 - 40.00	25825		25823		25821			
40.01 - 56.00	25831		25829		25827			
56.01 - 66.00	25837		25835		25833			
66.01 - 76.40	25843		25841		25839			

Die Blades

All Groups



'd' Dimension	Cat. No.	Price
0 - 40.00	25979	
40.01 - 56.00	25981	

Strippers

Groups H & I

Groups E, F & G



'd' Dimension	Cat. No.	Price	Cat. No.	Price
0 - 78.00	25518		25516	

Notes

- Wilson 2•4•1™ Series not available for group S machines.

Wilson 2•4•1™ Series – Standard Shapes

Punch Inserts (High Speed Steel)

Group I
Long Flat



All Groups
Whisper



All Groups
Standard Flat



'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®	Add-on for Ultima®
1.50 - 30.42	25773		25772		25771			
30.01 - 40.00	25779		25778		25777			
40.01 - 56.00	25785		25784		25783			
56.01 - 66.00	25791		25790		25789			
66.01 - 76.20	25797		25796		25795			

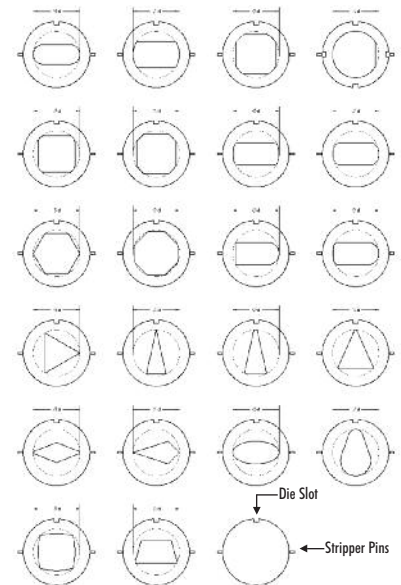
Die blades

All Groups



'd' Dimension	Cat. No.	Price
0 - 40.00	25979	
40.01 - 56.00	25981	

Standard Shapes, Die Slots & Stripper Pins



Strippers

Groups H & I



Groups E, F & G



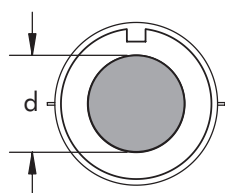
'd' Dimension	Cat. No.	Price	Cat. No.	Price
0 - 78.00	25359		25028	

Notes

- For more information on standard shapes, see page 32.
- Wilson 2•4•1™ Series not available for group S machines.

Standard Tools – Round Size 0

Punches (High Speed Steel)



Group I Long Flat



All Other Groups Standard Flat



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
0	1.50 - 6.00	25740		25008		
0	6.01 - 10.50	25744		25009		

Strippers

Groups H & I



Group S



Groups E, F & G



Notes

- +Group S Machines only.
- For features and benefits of GL dies please see page 7

Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 41.00 ⁺	—		25032 ⁺		—	
II	0 - 78.00	25358		—		25006	

Dies

All Groups



Size	Type	'd' Dimension	Cat. No.	Price
I	Standard	0 - 32.00	25005	
I	GL	0 - 32.00	26739	

Punch Chucks

All Groups



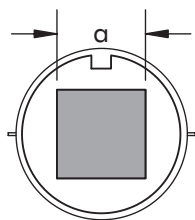
Size	Cat. No.	Price
0 - 6.00	25010	
6.01 - 10.50	25021	

Standard Tools – Square Size 0

Punches (High Speed Steel)

Group I Long Flat

All Other Groups Standard Flat



Size	'a' Dimension	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
0	1.50 - 4.20	25741		25475		
0	4.21 - 7.40	25745		25477		

Strippers

Groups H & I

Group S

Groups E, F & G

Notes



+Group S Machines only.

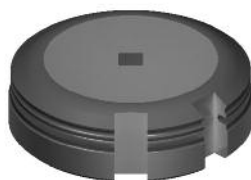
* Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.

• For features and benefits of GL dies please see page 7.

Size	'a' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 26.40 ⁺	—		25541 ⁺		—	
II	0 - 55.00	25517		—		25515	

Dies*

All Groups



Size	Type	'a' Dimension	Cat. No.	Price
I	Standard	0 - 23.00	25483	
I	GL	0 - 23.00	26744	

Punch Chucks

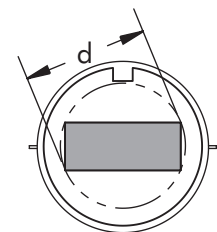
All Groups



Size	Cat. No.	Price
0 - 6.00	25010	
6.01 - 10.50	25021	

Standard Tools – Rectangle Size 0

Punches (High Speed Steel)



Group I Long Flat



All Other Groups Standard Flat



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
0	1.80 - 6.00	25742		25476		
0	6.01 - 10.50	25746		25478		

Strippers

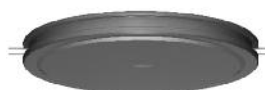
Groups H & I



Group S



Groups E, F & G



Notes

+Group S Machines only.

* Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.

• For features and benefits of GL dies please see page 7

Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 41.00+	—		25542+		—	
II	0 - 78.00	25518		—		25516	

Dies*

All Groups



Size	Type	'd' Dimension	Cat. No.	Price
I	Standard	0 - 32.00	25484	
I	GL	0 - 32.00	26745	

Punch Chucks

All Groups



Size	Cat. No.	Price
0 - 6.00	25010	
6.01 - 10.50	25021	

Standard Tools – Standard Shapes Size 0

Punches (High Speed Steel)

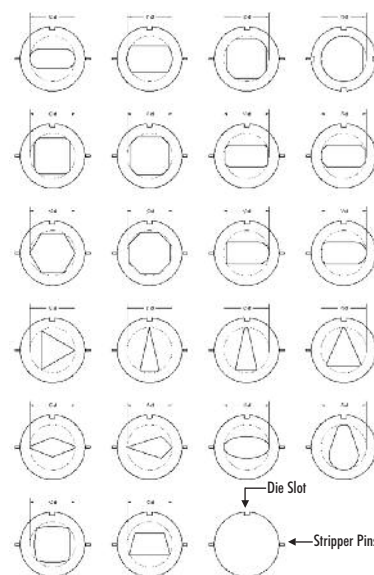
Group I Long Flat



All Other Groups Standard Flat



Standard Shapes, Die Slots & Stripper Pins



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
0	1.80 - 6.00	25743		25022		
0	6.01 - 10.50	25747		25023		

Strippers

Groups H & I



Group S



Groups E, F & G



Notes

+Group S Machines only.

* Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.

• For more information on standard shapes, see page 32.

• For features and benefits of GL dies please see page 7

Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 41.00+	—		25030+		—	
II	0 - 78.00	25359		—		25028	

Dies*

All Groups



Size	Type	'd' Dimension	Cat. No.	Price
I	Standard	0 - 32.00	25027	
I	GL	0 - 32.00	26740	

Punch Chucks

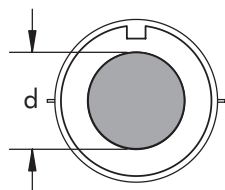
All Groups



Size	Cat. No.	Price
0 - 6.00	25010	
6.01 - 10.50	25021	

Standard Tools – Round Size I, II & III

Punches (High Speed Steel)



Group I Long Flat



All Groups Whisper



All Groups Standard Flat



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
I	1.50 - 10.50	25748		—		25004		
I	10.51 - 30.00	25748		25069		25004		
II	30.01 - 38.00 ⁺	—		25071 ⁺		25035 ⁺		
II	30.01 - 40.00	25752		25071		25042		
II	40.01 - 50.00	25756		25072		25043		
II	50.01 - 76.20	25760		25073		25002		
III	76.21 - 105.00 ^{**}	—		25074 ^{**}		25003 ^{**}		

Strippers

Groups H & I



Group S



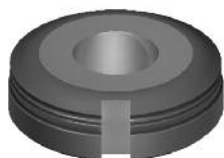
Groups E, F & G



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 41.00 ⁺	—		25032 ⁺		—	
II	0 - 78.00	25358		—		25006	
III	0 - 106.00 ^{**}	—		—		25061 ^{**}	

Dies

All Groups



		Standard		GL	
Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price
I	0 - 32.00	25005		26739	
I	30.01 - 38.80 ⁺	25055 ⁺		26737	
II	32.01 - 78.00	25024		26727	
III	78.01 - 107.00 ^{**}	25060 ^{**}		N/A	

Notes

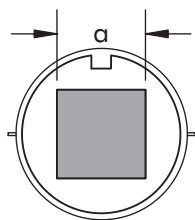
⁺Group S Machines only.

^{**}Group E, F & G Machines only.

• For features and benefits of GL dies please see page 7

Standard Tools – Square Size I, II & III

Punches (High Speed Steel)



Group I
Long Flat



All Groups
Whisper



All Groups
Standard Flat



Size	'a' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
I	1.50 - 10.50	25749		—		25487		
I	10.51 - 21.50	25749		25489		25487		
II	21.51 - 26.80 ⁺	—		25493 ⁺		25537 ⁺		
II	21.51 - 28.56	25753		25493		25491		
II	28.57 - 35.64	25757		25503		25501		
II	35.65 - 54.00	25761		25513		25511		
III	54.01 - 74.52 ^{**}	—		25523 ^{**}		25521 ^{**}		

Strippers

Groups H & I



Group S



Groups E, F & G



Size	'a' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 27.80 ⁺	—		25541 ⁺		—	
II	0 - 55.00	25517		—		25515	
II	0 - 76.00 ^{**}	—		—		25525 ^{**}	

Dies*

All Groups



Standard

GL

Size	'a' Dimension	Cat. No.	Price	Cat. No.	Price
I	0 - 23.00	25483		26744	
I	23.01 - 28.80 ⁺	25485 ⁺		26746	
II	23.01 - 55.40	25519		26748	
III	55.41 - 73.00 ^{**}	25527 ^{**}		N/A	

Notes

⁺Group S Machines only.

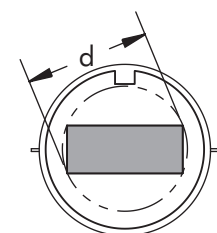
* Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.

**Group E, F & G Machines only.

• For features and benefits of GL dies please see page 7

Standard Tools – Rectangle Size I, II & III

Punches (High Speed Steel)



Group I Long Flat



All Groups Whisper



All Groups Standard Flat



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
I	1.50 - 12.00	25750		—		25488		
I	12.01 - 30.42	25750		25490		25488		
II	30.43 - 38.00 ⁺	—		25494 ⁺		25538 ⁺		
II	30.43 - 40.40	25754		25494		25492		
II	40.41 - 50.36	25758		25504		25502		
II	50.37 - 76.40	25762		25514		25512		
III	76.41 - 105.40 ^{**}	—		25524 ^{**}		25552 ^{**}		

Strippers

Groups H & I



Group S



Groups E, F & G



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 41.00 ⁺	—		25542 ⁺		—	
II	0 - 78.00	25518		—		25516	
III	0 - 106.00 ^{**}	—		—		25526 ^{**}	

Dies*

All Groups



Standard

GL

Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price
I	0 - 32.00	25484		26745	
I	32.01 - 38.80 ⁺	25486 ⁺		26747	
II	32.01 - 78.00	25520		26749	
III	78.01 - 107.00 ^{**}	25528 ^{**}		N/A	

Notes

⁺Group S Machines only.

* Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.

^{**}Group E, F & G Machines only.

• For features and benefits of GL dies please see page 7

Standard Tools – Standard Shapes Size I, II & III

Punches (High Speed Steel)

Group I
Long Flat



All Groups
Whisper



All Groups
Standard Flat



Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Add-on for Optima®
I	1.50 - 12.00	25751		—		25026		
I	12.01 - 30.00	25751		25063		25026		
II	30.01 - 38.00 ⁺	—		25065 ⁺		25031 ⁺		
II	30.01 - 40.00	25755		25065		25039		
II	40.01 - 50.80	25759		25066		25040		
II	50.81 - 76.20	25763		25067		25001		
III	76.41 - 105.00 ^{**}	—		25068 ^{**}		25025 ^{**}		

Strippers

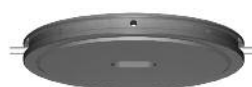
Groups H & I



Group S



Groups E, F & G



Notes

⁺Group S Machines only.

* Group H, I and rotation machines have 1 die slot as standard. All other machines have 2 die slots as standard.

^{**}Group E, F & G Machines only.

• For more information on standard shapes, see page 32.

• For features and benefits of GL dies please see page 7

Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
I	0 - 41.00 ⁺	—		25030 ⁺		—	
II	0 - 78.00	25359		—		25028	
III	0 - 106.00 ^{**}	—		—		25062 ^{**}	

Dies*

All Groups

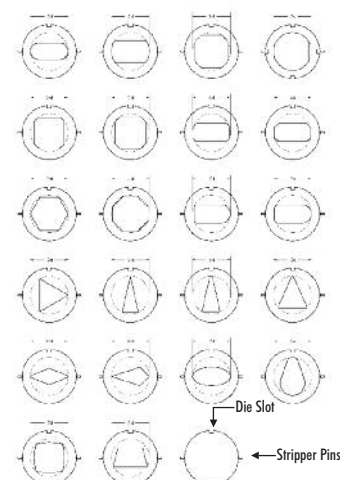


Standard

GL

Size	'd' Dimension	Cat. No.	Price	Cat. No.	Price
I	0 - 32.00	25027		26740	
I	0 - 38.80 ⁺	25044 ⁺		26738	
II	32.01 - 78.00	25000		26726	
III	78.01 - 107.00 ^{**}	25059 ^{**}		N/A	

Standard Shapes, Die Slots & Stripper Pins



Multi-Tool 5 Station

Assemblies/Replacement Punches and Dies

For Group I Machines –
Maximum Punch Size 16mm

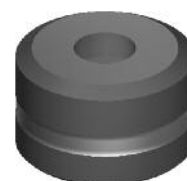


Cat. No.	Description	Price
25957	5 Station Upper Unit – Assembly	
25958	5 Station Lower Unit – Assembly ⁺	
25959	5 Station Stripper With 17mm Holes	
25960	5 Station Fitted Stripper	

Punch (Ultima®)



Die (Ultima®)



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25735		—*	25737	

Notes

⁺ Die holder assembly with brush inserts available. See page 39 & 40 for details.

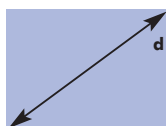
* Round punches Optima® coated as standard.

** For standard shapes see page 32.

• Tools at Position 1 Angle 90° as standard.



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25869			25871	

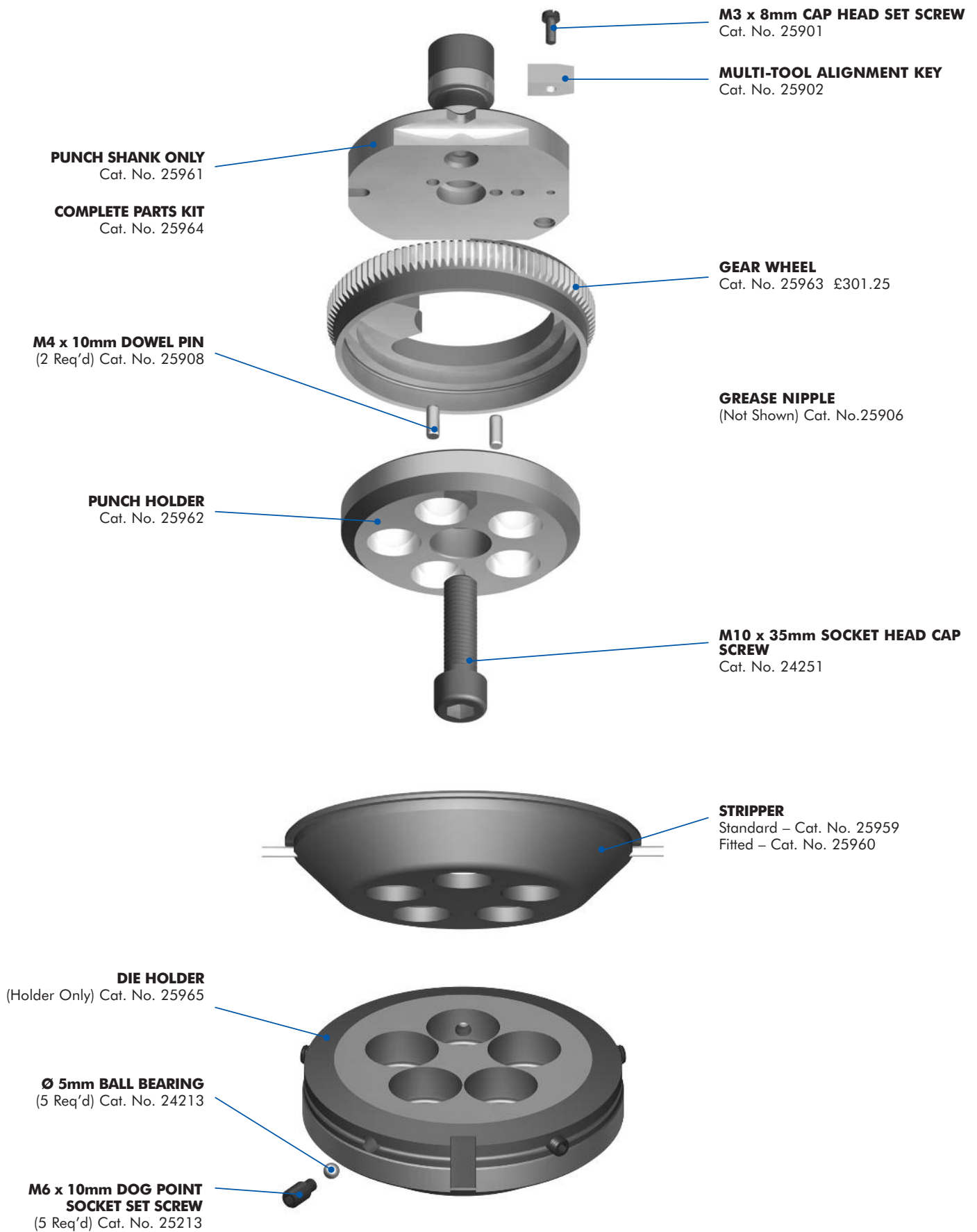


Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25870			25872	

Standard Shapes**

Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25736			25738	

Spare Parts



Multi-Tool 10 Station (Wilson Style Die System)

Assemblies/Replacement Punches and Dies

For Group I Machines –
Maximum Punch Size 10.5mm



Features of the Wilson MT10 Die System

- **Increased versatility.** Individual dies can be replaced rather than purchasing an entire die plate every time you change the size or shape of one of the tools.
- **Reduced costs.** Dies are a low-cost alternative to the Trumpf-style die plate. In addition, all dies can be reground and shimmed independently, rather than regrounding the entire die plate to compensate for wear to one of the shapes. Finally, Wilson Tool dies are made from Ultima®, for long life and more hits between sharpening.
- **Reduced sheet marking.** The Wilson-style die assembly has a central brush insert as standard to reduce sheet marking. (Note: the die assembly is also available with additional brush inserts on request).

Notes

+ Die holder assembly with brush inserts available. See page 39 & 40 for details.

* Round punches Optima® coated as standard.

** For standard shapes see page 32.

• Tools at Position 1 Angle 90° as standard.

Cat. No.	Description	Price
25967	10 Station Upper Unit Assembly	
25985	10 Station Lower Unit Assembly*	
25969	10 Station Stripper With 11.5mm Holes	
25970	10 Station Fitted Stripper	

Punch (Ultima®)



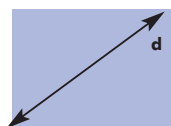
Die (Ultima®)



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25809		—*	25996	



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25873			25997	



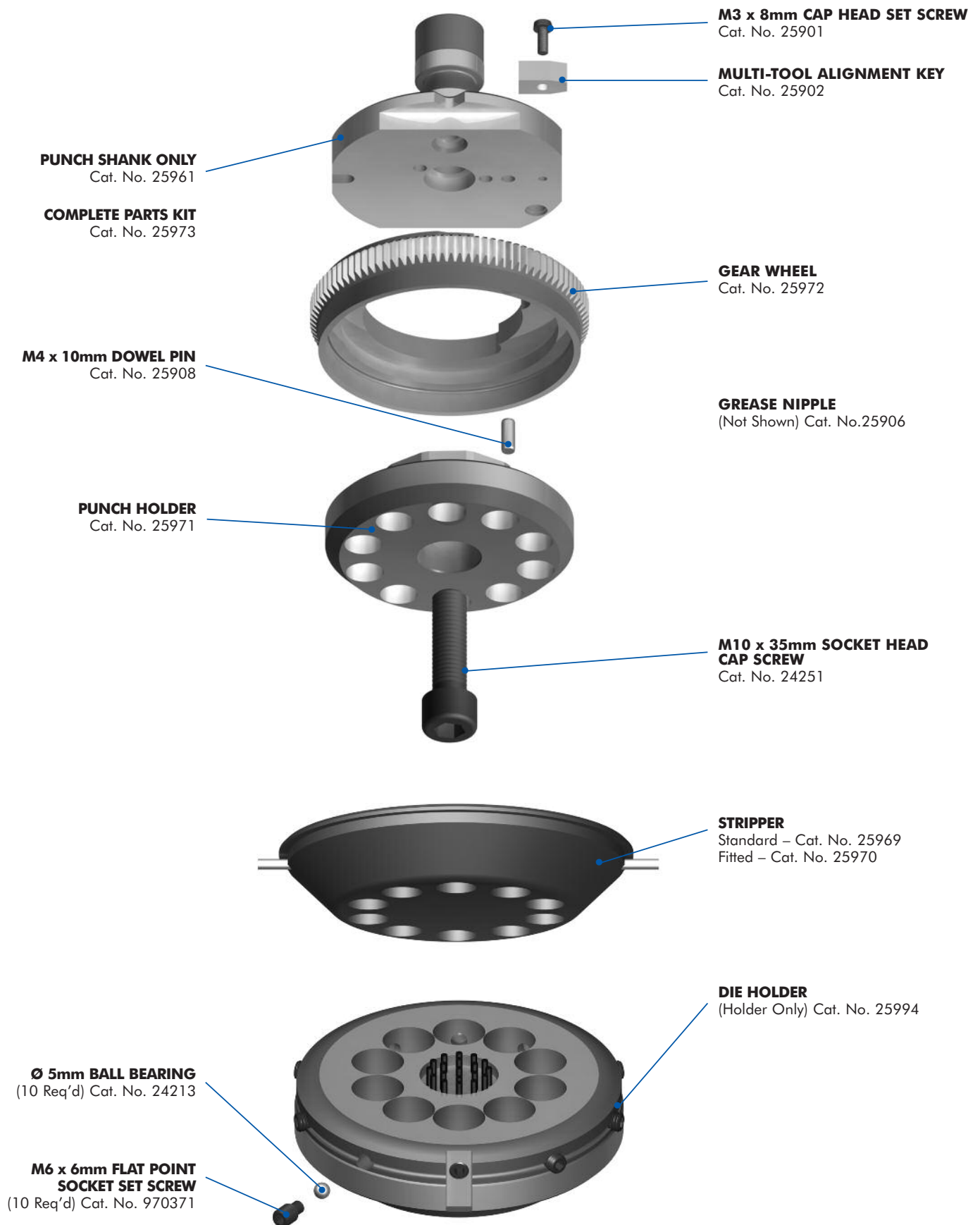
Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25874			25997	

Standard Shapes**

Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25810			25997	

Multi-Tool 10 Station (Wilson Style Die System)

Spare Parts



Multi-Tool 10 Station (Trumpf Style Die System)

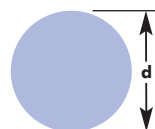
Assemblies/Replacement Punches and Die Plates

For Group I Machines –
Maximum Punch Size 10.5mm



Cat. No.	Description	Price
25967	10 Station Upper Unit Assembly	
25968	10 Station Lower Unit Assembly (No Die Plate)	
25808	10 Station Die Plate	
25969	10 Station Stripper With 11.5mm Holes	
25970	10 Station Fitted Stripper	

Punch (Ultima®)



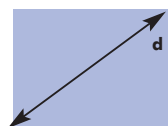
Cat. No.	Price	Add-on for Optima®
25809		—*

Notes

- * Round punches Optima® coated as standard.
- ** For standard shapes see page 32.
- Tools at Position 1 Angle 90° as standard.



Cat. No.	Price	Add-on for Optima®
25873		



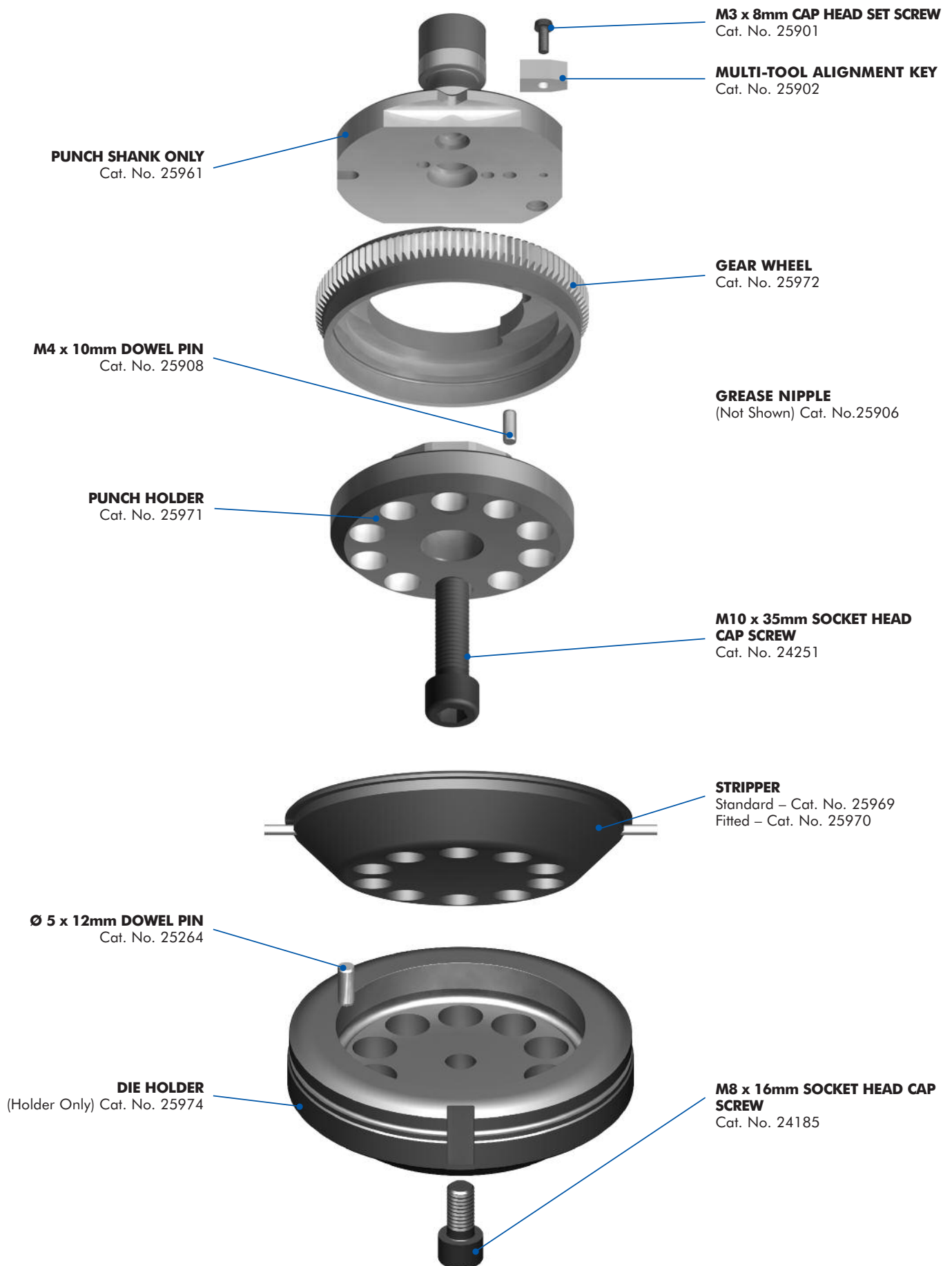
Cat. No.	Price	Add-on for Optima®
25874		

Standard Shapes**

Cat. No.	Price	Add-on for Optima®
25810		

Multi-Tool 10 Station (Trumpf Style Die System)

Spare Parts



Multi-Tool 4 Station

Assemblies/Replacement Punches and Dies

For Trumatic 240R/260R/200/500/600
Maximum Punch Size 16mm

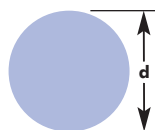


Description	Trumatic 240R/260R		Trumatic 200/500/600	
	Cat. No.	Price	Cat. No.	Price
4 Station Multi-Tool Complete Upper Unit Assembly & Lower Unit Assembly	25888		25886	
4 Station Upper Unit Assembly	25891		25884	
4 Station Lower Unit Assembly*	25866		25866	

Punch (HSS)



Die



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25151		—*	25153	

Notes

⁺ Die holder assembly with brush inserts available. See page 39 & 40 for details.

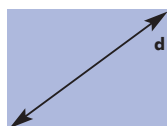
* Round punches Optima® coated as standard.

** For standard shapes see page 32.

• Tools at either Position 1 Angle 90° or Position 1 Angle 0° as standard. Please specify at time of order.



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25529			25531	

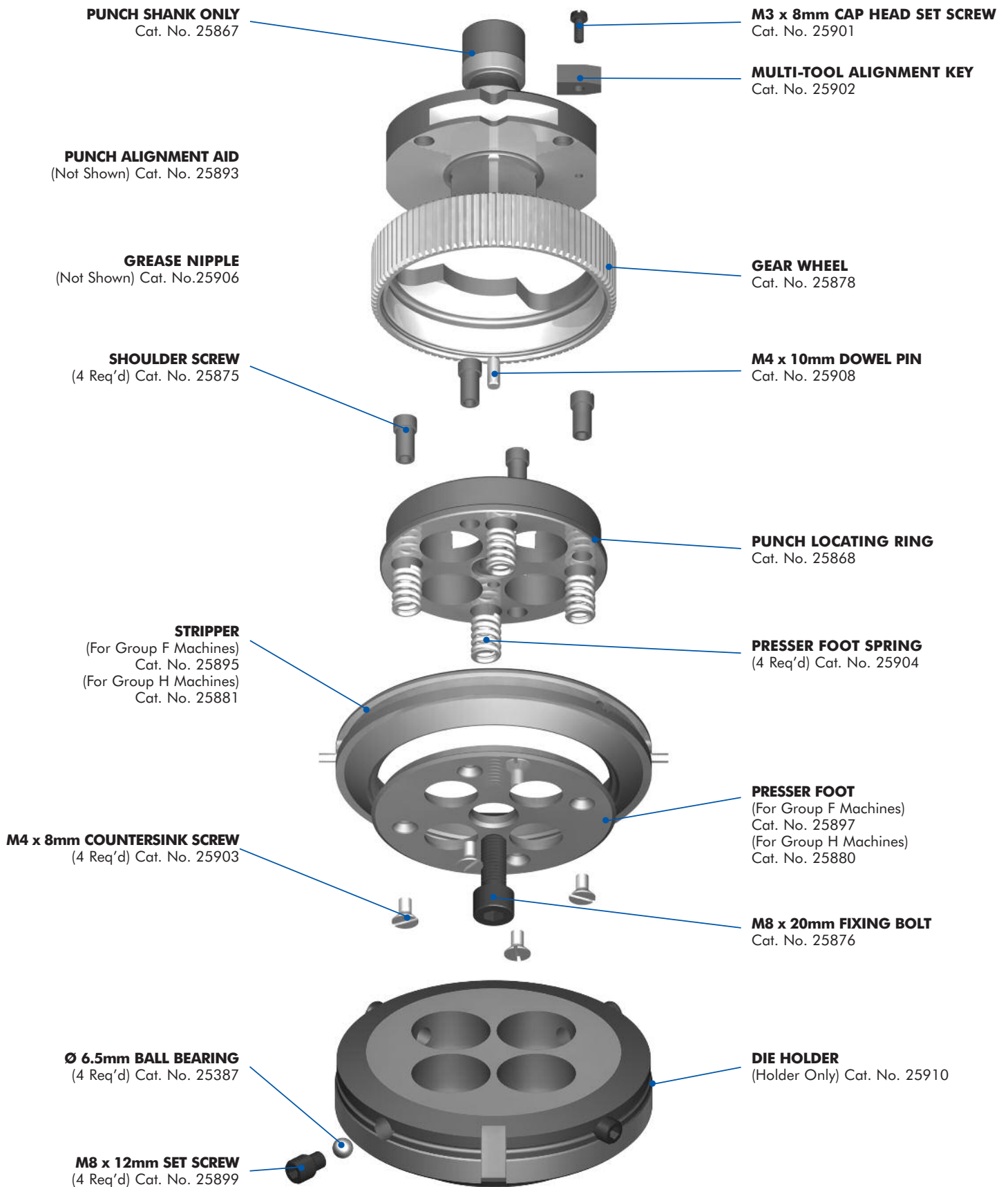


Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25530			25532	

Standard Shapes**

Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25152			25154	

Spare Parts



Multi-Tool 6 Station

Assemblies/Replacement Punches and Dies

For Trumatic 240R/260R/200/500/600
Maximum Punch Size 10.5mm

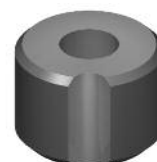


Description	Trumatic 240R/260R		Trumatic 200/500/600	
	Cat. No.	Price	Cat. No.	Price
6 Station Multi-Tool Complete Upper Unit Assembly & Lower Unit Assembly	25889		25887	
6 Station Upper Unit Assembly	25892		25885	
6 Station Lower Unit Assembly*	25863		25863	

Punch (HSS)



Die



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25147		—*	25149	

Notes

⁺ Die holder assembly with brush inserts available. See page 39 & 40 for details.

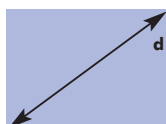
* Round punches Optima® coated as standard.

** For standard shapes see page 32.

• Tools at either Position 1 Angle 90° or Position 1 Angle 0° as standard. Please specify at time of order.



Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25533			25535	

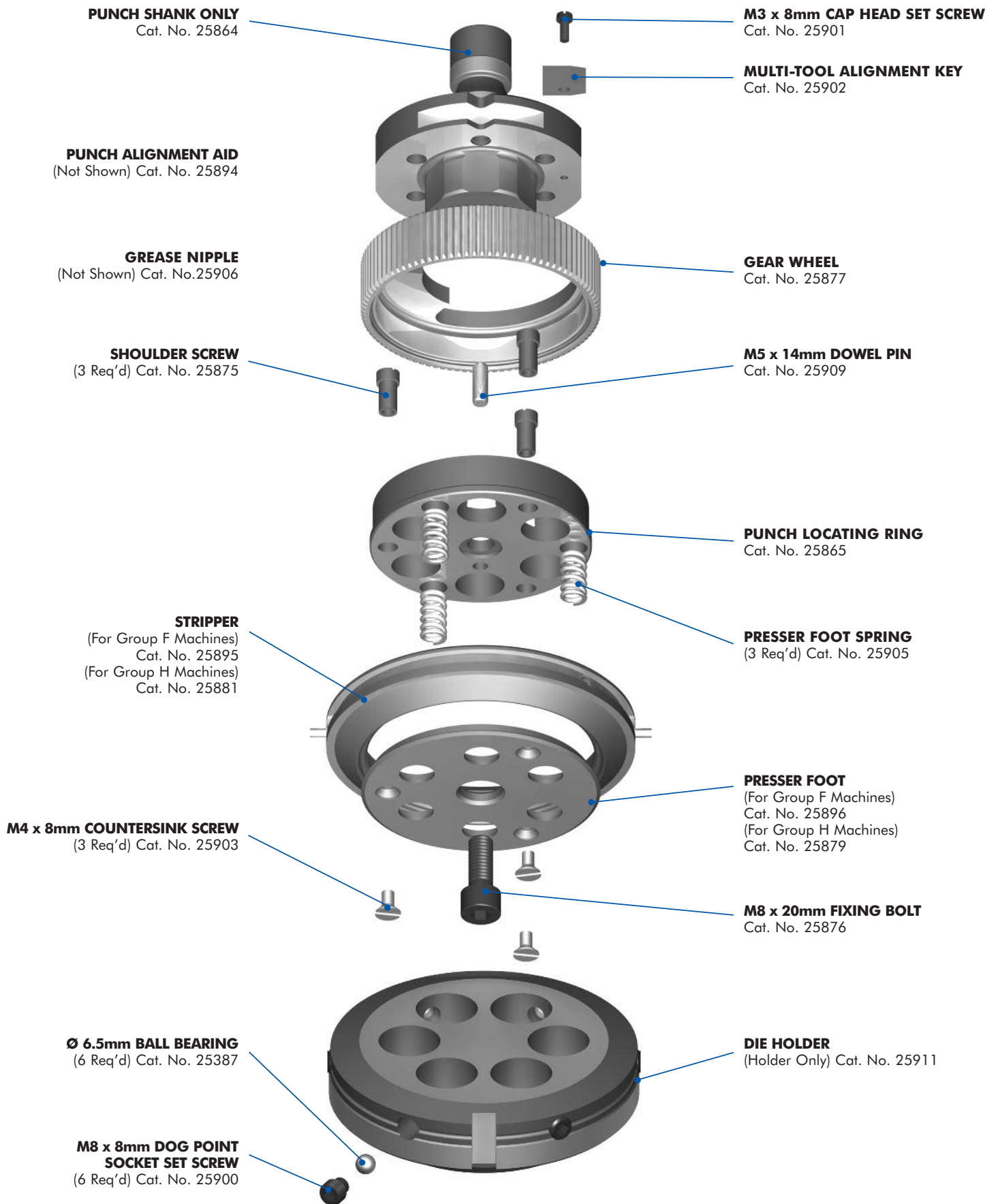


Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25534			25536	

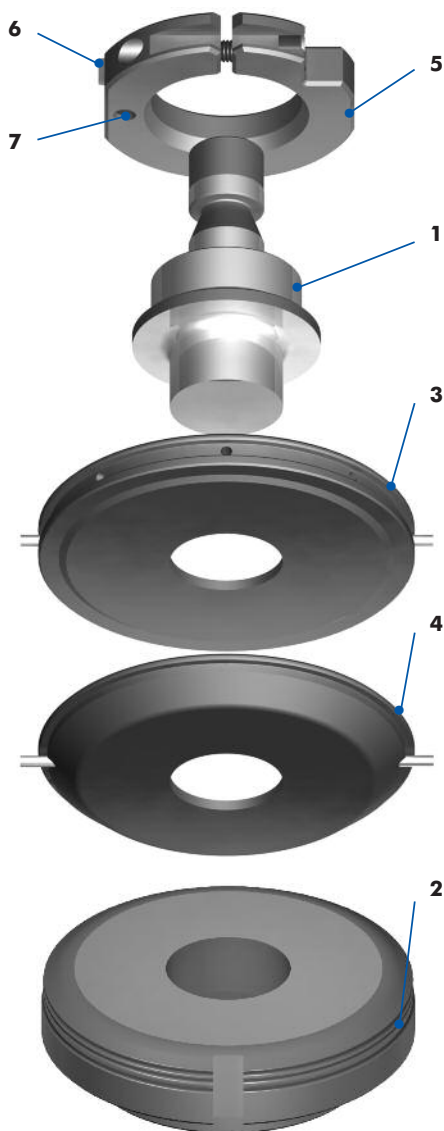
Standard Shapes**

Cat. No.	Price	Add-on for Optima®	Cat. No.	Price
25148			25150	

Spare Parts



Heavy Duty Tooling



The Heavy Duty system is designed to withstand the higher tonnage associated with punching and nibbling thicker materials. The punch is strengthened by having a large shoulder, enabling it to withstand the higher forces involved. It also has extra back taper as standard, reducing the galling and pick-up often associated with thicker materials. Optima™ coating will also greatly reduce this. The die is strengthened by a boss on the bottom making the effective thickness of the die greater.

Information Needed

- Size and shape required
- Material thickness and type
- Machine model
- Is shear required?

Design Criteria

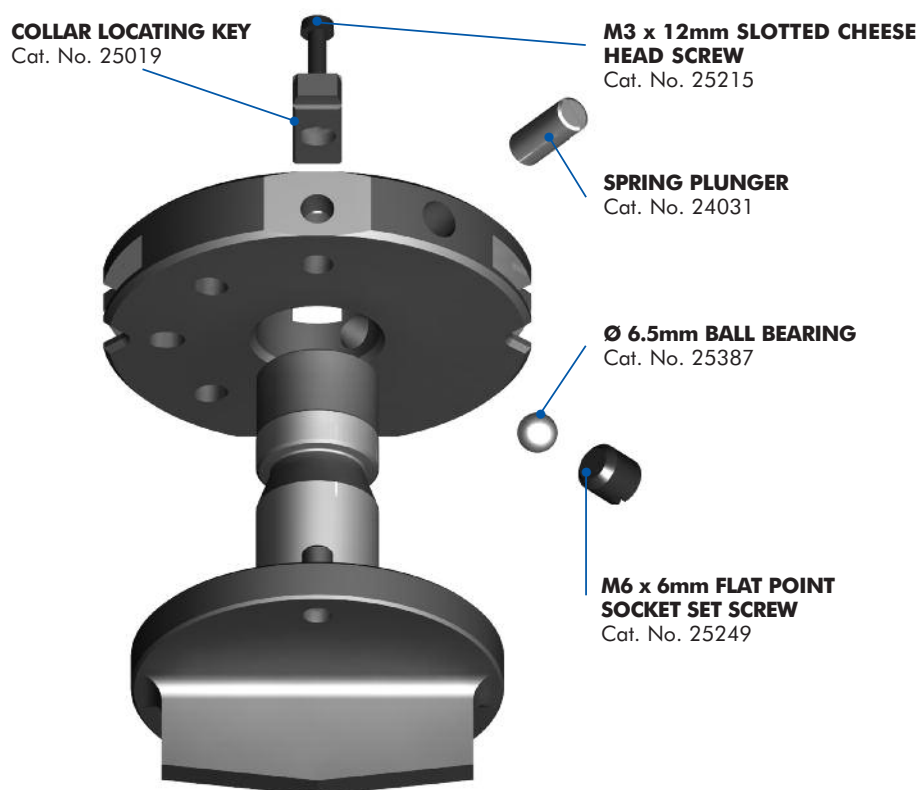
- Minimum punch dia 10.00mm
(Below this, use standard size 1 punch)
- Maximum die "A" dimension 55mm
(Except 56 x 5mm slitting tool)
- Uses Heavy Duty system collar
- Has extra back taper as standard
- 1.00mm rads on corners will increase the life of the punch and die
- Rooftop shear will reduce the tonnage significantly as long as the depth of shear is at least half the thickness of the material
- Heavy Duty punch to be used on material 6.0mm thick and above or where punching force is over 200KN
- Heavy Duty die is to be used where punching force is over 180KN
- Uses standard strippers
- Tools for thicker plate often exceed the machine tonnage. Ask the Sales Desk to check this for you
- The punches are flat as standard; if you require concave or any other shear, please state on order

Description	Round		Shape		Square		Rectangle	
	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price	Cat. No.	Price
1. Heavy Duty Flat Punch (0-40mm)	25140		25141		25141		25141	
1. Heavy Duty Whisper Punch (0-40mm)	25322		25321		25321		25321	
1. Heavy Duty Punch (Rooftop)(40.01 - 76.2mm)	25407		25406		25406		25406	
2. Heavy Duty Die	25180		25162		25162		25162	
3. Stripper	25006		25028		25515		25516	
4. Stripper Group H	25358		25359		25517		25518	
5. Heavy Duty System Collar with Key	25138		25138		25138		25138	
6. Heavy Duty Collar Locating key	25142		25142		25142		25142	
7. Key Locating Screw	25215		25215		25215		25215	
Collar Locating Screw (Not Shown)	25216		25216		25216		25216	
Die Shim Pack (Not Shown)	25182		25182		25182		25182	

Optima® add-on for punches: 0-40mm =

40.01-76.2mm =

Wilson Keyed Punch & Collar



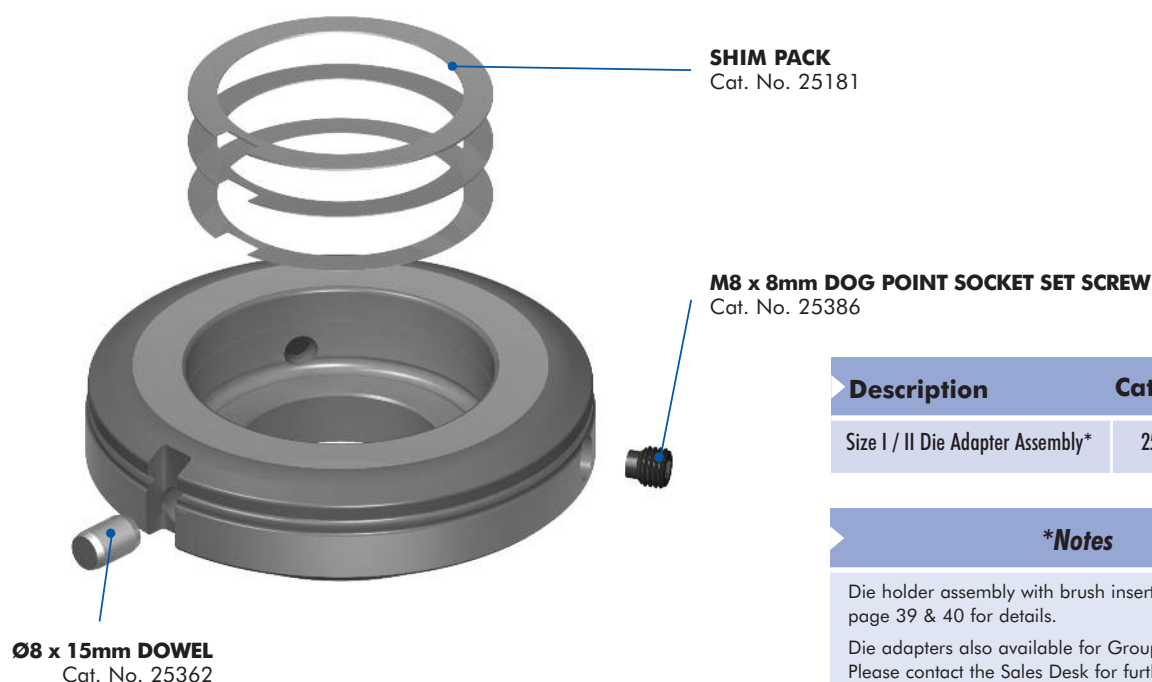
The Wilson Tool Keyed Collar and Punch are designed for fast, accurate set-ups without the use of the Trumpf Quick Set™

Features

- Positive location between punch and collar for 100% accuracy and repeatability.
- Fast set-ups without the use of the Quick Set™. Simply place the collar over the punch and tighten one screw.
- Positively locked punch cannot turn in the collar during punching, reducing scrap and potential machine/tool damage.

Description	Cat. No.	Price	Optima®
Keyed Punch			
60.5mm Max. Flat	25376	£108.58	
60.5-76.2mm Flat	25575	£108.58	
60.5mm Max. Whisper	25576	£113.90	
60.5-76.2mm Whisper	25577	£113.90	
Size III Flat	25578	£119.22	
Size III Whisper	25579	£154.35	
Keyed Collar Assy			
0° & 90°	25573	£119.22	—
0°, 45°, 90° & 135°	25317	£152.22	—

Size I/II Die Adapter



Description	Cat. No.	Price
Size I / II Die Adapter Assembly*	25165	

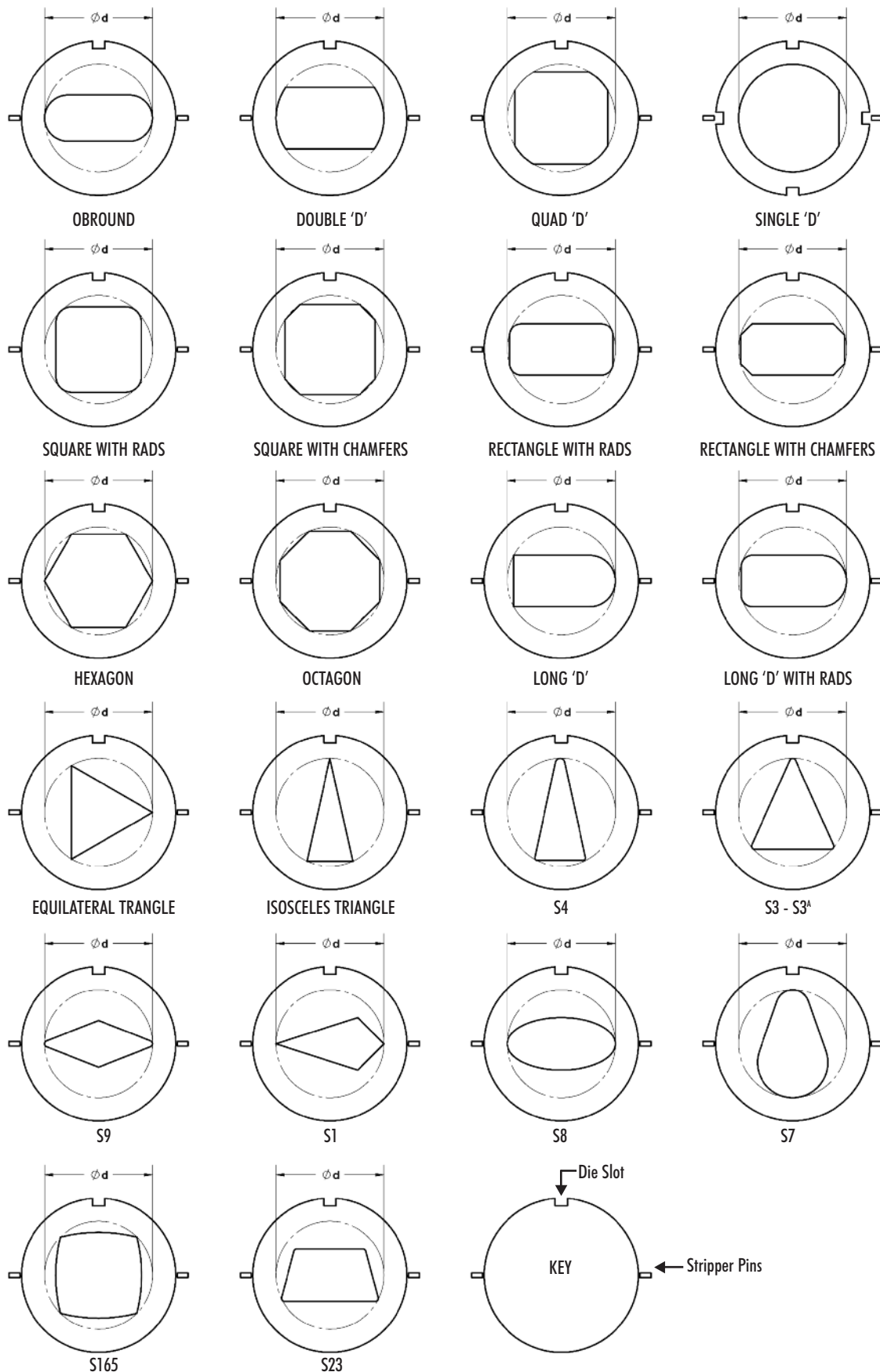
*Notes

Die holder assembly with brush inserts available. See page 39 & 40 for details.

Die adapters also available for Group G machines. Please contact the Sales Desk for further information.

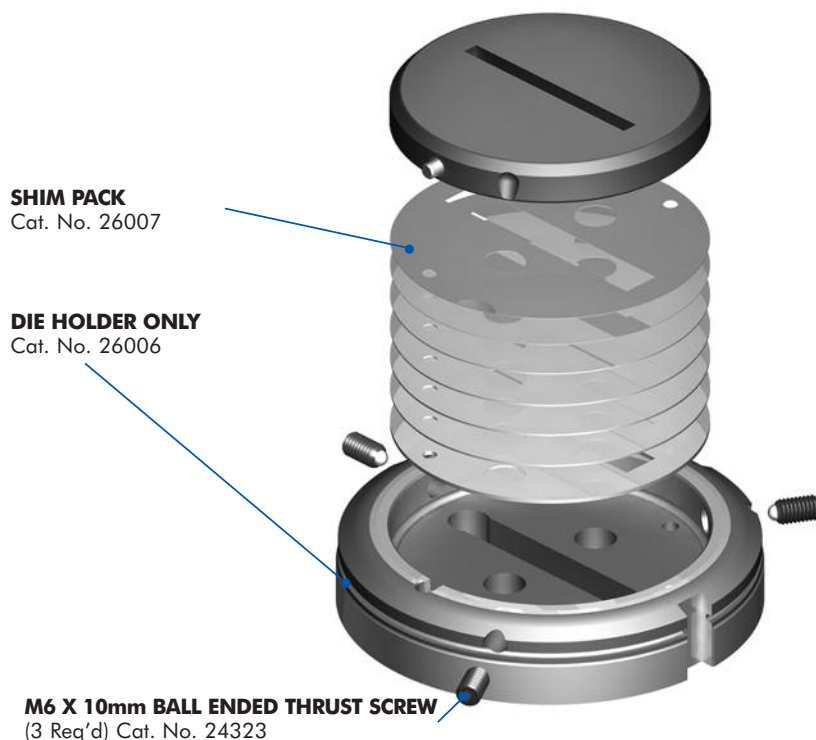
Wilson Tool Standard Shapes, Die Slots & Stripper Pins

The following shapes are all available at standard shape prices



Wilson 2•4•1™ Slitting Die / Close-To-Form Slitting Punch

Wilson 2•4•1™ Slitting Die



The Wilson Tool 2•4•1™ Slitting Die is the ideal solution for slitting applications, with the maximum possible regrind life and a special shock-resistant die blade holder.

Features

- Die blade can be shimmed after regrinding to provide twice the life of a standard die.
- Die blade is manufactured from Ultima® tool steel to provide even more grind life.
- Die blade holder manufactured from shock-resistant steel to prolong tool life.

Description

Description	Cat. No.	Price
Wilson 2•4•1 Slitting Die Holder Assembly (Excluding Die Blade)	26005	
Wilson 2•4•1 Slitting Die Blade	26190	

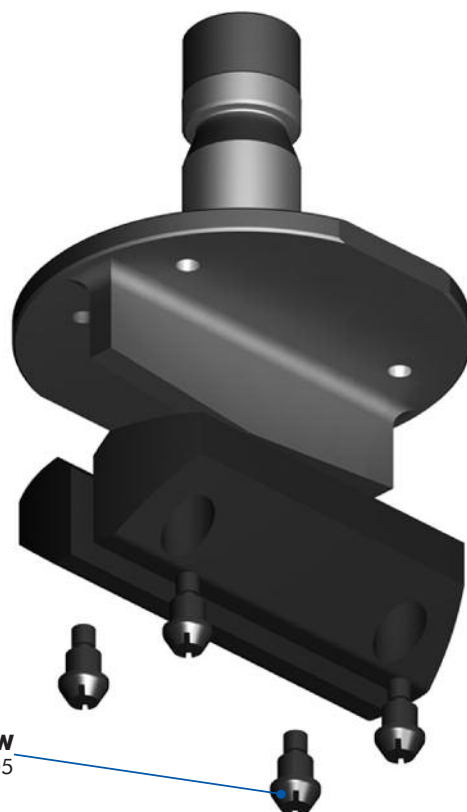
Close-To-Form Slitting Punch

The Wilson Tool Close-To-Form Slitting Punch is designed with built-in urethane stripping, relieved for punching close to forms and also ideal for punching thinner materials.

Punch Assemblies With Shear

Description	Cat. No.	Price
30-60mm x 5mm, Complete Punch Assembly	25585	
30-60mm x 5mm, Punch Only	25586	
30-60mm x 5mm, Urethane Strippers (Pair)	25587	
60-76.2mm x 5mm, Complete Punch Assembly	25588	
60-76.2mm x 5mm, Punch Only	25589	
60-76.2mm x 5mm, Urethane Strippers (Pair)	25590	

Optima® add-on for punches: 30-60mm:
Optima® add-on for punches: 60-76.2mm:



SLITTING STRIPPER SCREW
Cat. No. 25205

Parting Tools

The Wilson Tool Parting Tools

The parting tool punches and dies can be used to provide a more cost effective method of slitting. Instead of replacing the entire punch and die, only new blades need to be re-ordered. There are two fixed collar options available, one at 0° and one at 90°. The fixed collar enables quicker set up times and greater accuracy.

The blades are available in the following common slitting tool sizes:-

30.0mm x 5.0mm RT
56.0mm x 5.0mm RT
76.2mm x 5.0mm RT

However, special shapes and sizes can be produced to suit your application (e.g. special inverted diamond blades for microjointing)

Parting Punch Assembly

The parting tool punch holder is designed to accept all three interchangeable punch blades (30 x 5mm, 56 x 5mm & 76.2 x 5mm), and special shapes which fit within a 76.2 x 5mm RT.

The blades have a regrind life of 3mm and the assembly is limited to use in up to 3mm material. The blades are supplied with rooftop shear as standard, to reduce punching force and noise. The Parting Punch Assembly is permanently set at either 0° or 90°, eliminating any risk of misalignment of the blade.

Description	Cat. No.	Price
Complete Assy without Blade 0° (for non rotational machines)	25600	
Complete Assy without Blade 90° (for rotational machines)	25602	
56 x 5mm RT Punch Blade	25346	
30 x 5mm RT Punch Blade	25347	
76.2 x 5mm RT Punch Blade	25414	
0 - 30 x 5mm Punch Blade (Special)	25447	
30 - 56 x 5mm Punch Blade (Special)	25448	
56 - 76.2 x 5mm Punch Blade (Special)	25449	
Optima® coating	—	

**M3 x 12mm SLOTTED
CHEESE HEAD SCREW**
Cat. No. 25215

8mm LOCATION KEY
Cat. No. 25113

M8 TAPERED SET SCREW
(2 Req'd) Cat. No. 25345

M6 x 16mm DOWEL
Cat. No. 25444

IMAGE SHOWS TOOL AT 0°.

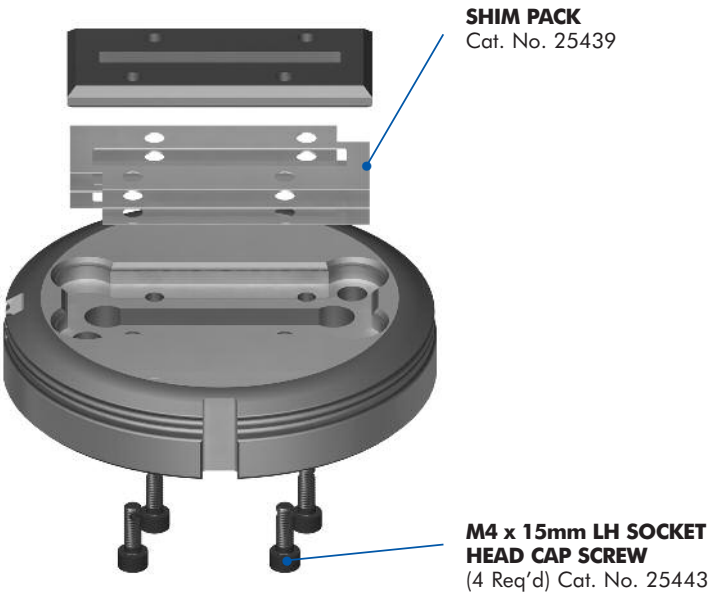
Information Needed

- Conventional rectangle size or special size and shape
- Material type and thickness
- Machine model
- Optima® coating option

Design Criteria

- Special sizes and shapes available. Must fit within ranges as specified
- Maximum material thickness is 3.0mm
- Used with standard stripper
- Blades supplied only with rooftop shear
- Must be reground in vibration-free fixture, with coolant

30 x 5mm & 56 x 5mm Parting Tool Die Assembly



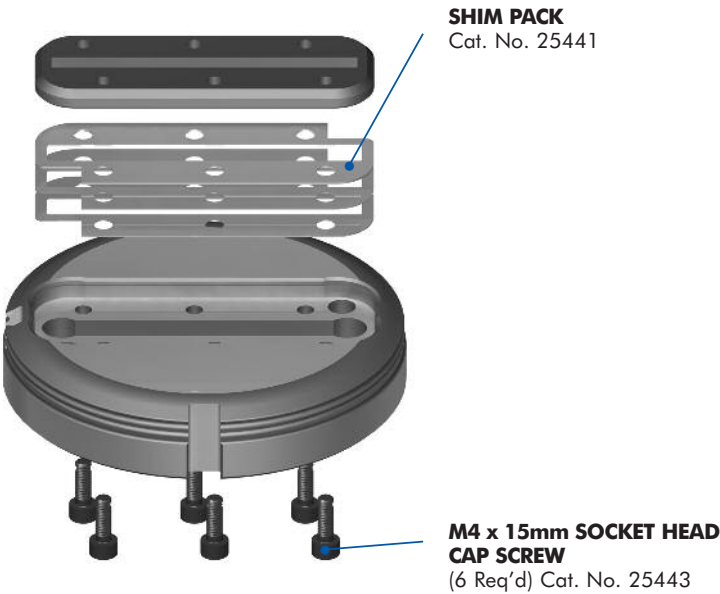
The blade holder is designed to accept the interchangeable 30 x 5mm and 56 x 5mm die blades, and also any special shapes which fit within a 56 x 5mm RT.

Description	Cat. No.	Price
Complete Assy without Blade*	25464	
30 x 5mm RT Die Blade	25417	
56 x 5mm RT Die Blade	25462	
0 - 56 x 5mm Die Blade (Special)	25463	

Note

* Die holder assembly with brush inserts available. See page 39 & 40 for details.

76.2 x 5mm Parting Tool Die Assembly



The blade holder is designed to accept the 76.2 x 5mm die blades, and also any special shapes which fit within a 76.2 x 5mm RT.

Description	Cat. No.	Price
Complete Assy without Blade*	25466	
76.2 x 5mm RT Die Blade	25429	
56 - 76.2 x 5mm Die Blade (Special)	25465	

Note

* Die holder assembly with brush inserts available. See page 39 & 40 for details.

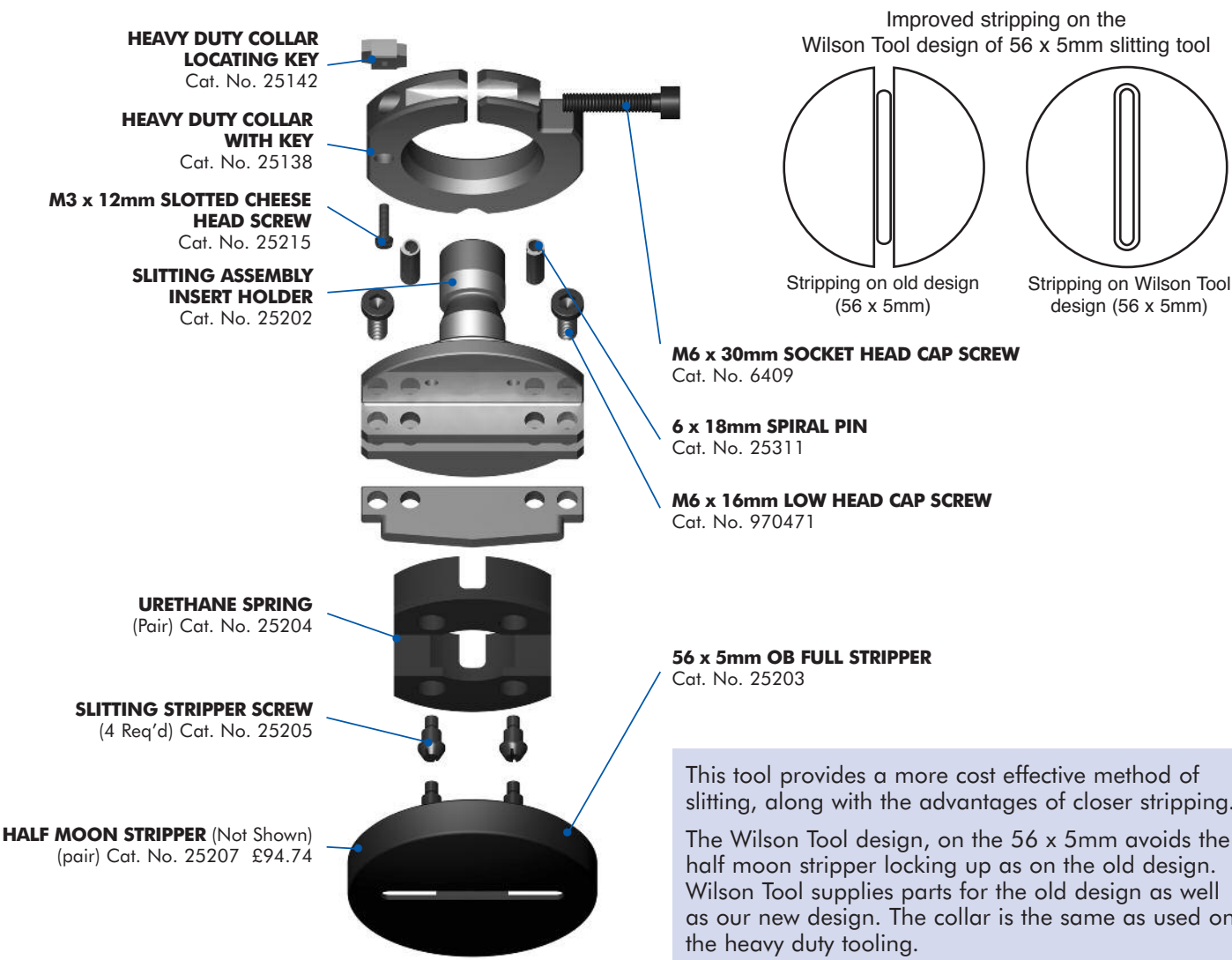
Information Needed

- Conventional rectangle size or special size and shape
- Material type and thickness
- Machine model

Design Criteria

- Special sizes and shapes available. Must fit within ranges as specified
- Maximum material thickness is 3.0mm
- Blades can be reground by 1.0mm max
- Must be held flat for regrinding and coolant must be used
- To ensure the screws do not come loose, reassemble using Loctite

Slitting Punch



Information Needed

- Conventional obround punch or special size
- Size required
- Material thickness and type
- Machine model
- Wilson Tool design or old style

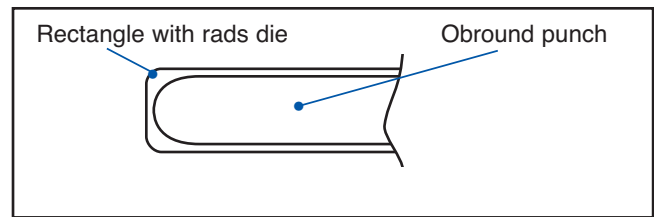
Design Criteria

- Maximum material thickness is 2.5mm
- Used with standard stripper around outside
- Blades supplied only with rooftop shear
- Must be reground in vibration-free fixture, with coolant
- For special sizes or shapes consult the Sales Desk
- For regrinding or blade replacement, lift stripper off first, then remove urethane

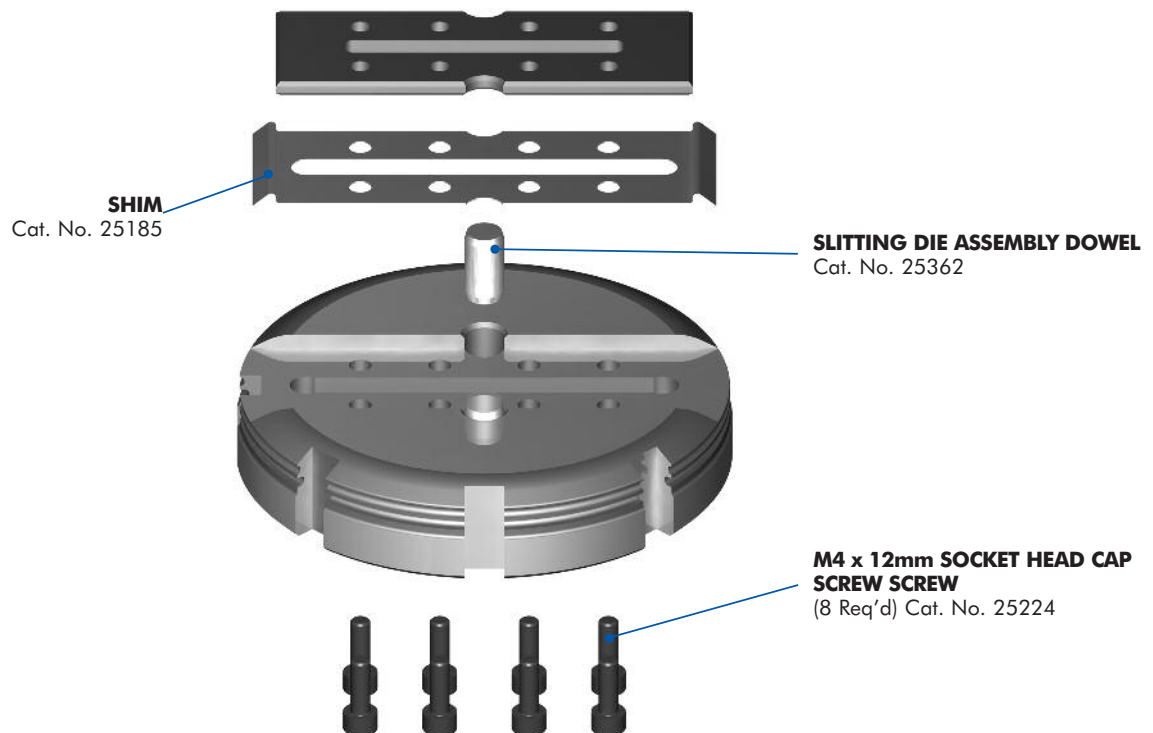
Description	Cat. No.	Price
Full Assembly Wilson Tool Design 56 x 5mm OB Inc. Collar ⁺	25201	
Full Assembly Old Design 56 x 5mm OB Inc. Collar ⁺	25313	
Full Assembly, 76.2 x 5mm OB Inc. Collar ⁺	25206	
Punch Blade (56 x 5mm OB) WT Style	25310	
Punch Blade (56 x 5mm OB) Old Style	25112	

Description	Cat. No.	Price
Punch Blade (76.2 x 5mm OB) WT Style	25208	
Punch Blade (Special Size)	25580	
Optima [®]	—	
Key Round Stripper	25006	

This tool not only provides a more cost effective method of slitting, but it gives a better quality finish on the edge of the sheet. This is achieved by using rectangle with rads for the die blades combined with an obround punch. This die assembly combines HSS inserts with a die body manufactured from a shock resistant steel, giving the best combination for long life.



This combination of obround punch and a die rectangle with rads gives the best sheet edge finish



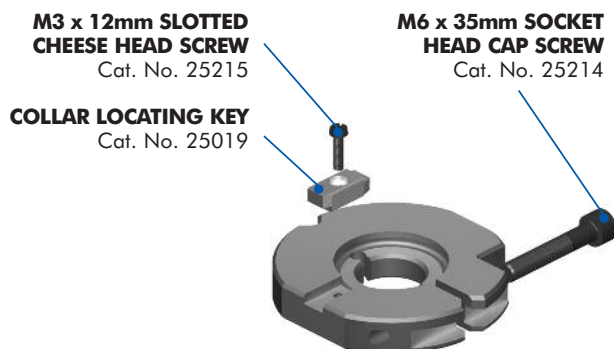
Description	Cat. No.	Price
Die Base	25013	
Die Blade (Pair) 56 x 5mm	25012	
Die Blade (Pair) 76.2 x 5mm	25363	
Die Blade (Pair) (Special Size)	25569	

Information Needed
• Conventional rectangle with rads or special size • Size required • Material thickness and type or die clearance • Machine model

Design Criteria
• Maximum material thickness is 2.5mm • The die blades can be reground by 0.25mm maximum • Do not grind the top of the die base • To ensure the screws do not come loose, re-assemble using Loctite® • Must be held flat for regrounding and coolant must be used • For special size or shape consult Sales Desk

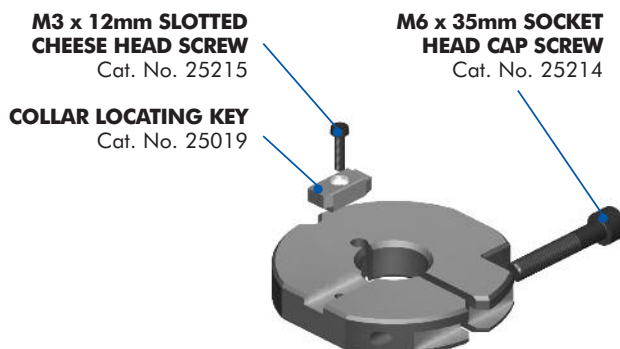
Alignment Collars

Groups E, F, G, H & I Size I



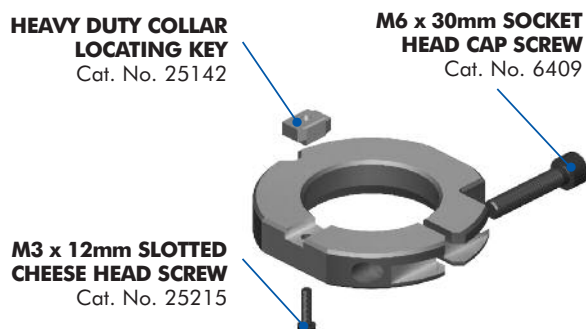
Description	Cat. No.	Price
Collar Assembly	25018	

Groups E, F, G, H & I Size II & III



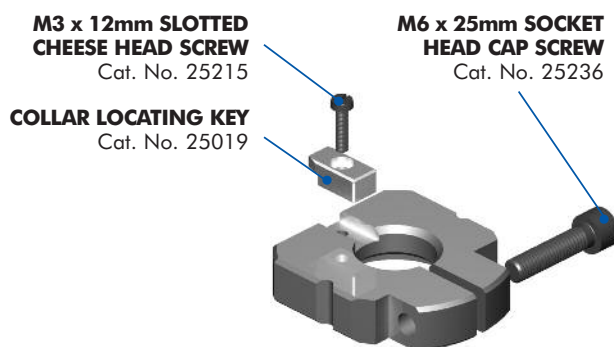
Description	Cat. No.	Price
Collar Assembly	25139	

Groups E, F, G, H & I Heavy Duty



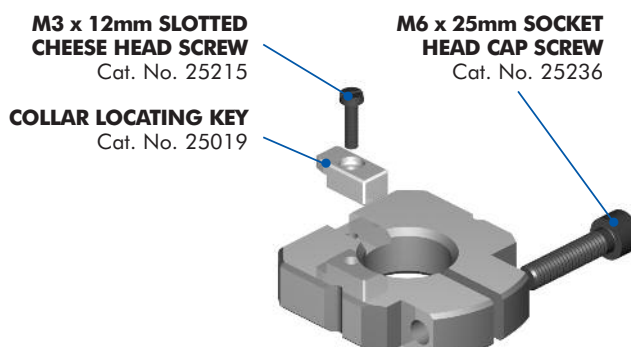
Description	Cat. No.	Price
Collar Assembly with Key	25138	

Group S Size I



Description	Cat. No.	Price
Collar Assembly	25186	

Group S Size II



Description	Cat. No.	Price
Collar Assembly	25188	



Size 1 & 2 Dies

Size 1 Die			
Station	Qty	Cat. No.	Price
0.1	1	25299	
0.3	1	25300	
0.5	1	25301	
Package Description		Cat. No.	Price
2 x 0.1mm, 1 x 0.3mm, 1 x 0.5mm		25181	
Size 2 Die			
Station	Qty	Cat. No.	Price
0.1	1	25296	
0.3	1	25297	
0.5	1	25298	
Package Description		Cat. No.	Price
2 x 0.1mm, 1 x 0.3mm, 1 x 0.5mm		25182	

2•4•1 Die Blades

2·4·1 Die Blade – 0 - 40mm		
Package Description	Cat. No.	Price
1 x 1mm, 2 x 0.5mm, 1 x 0.38mm, 1 x 0.3mm, 2 x 0.1mm	25983	
2·4·1 Die Blade – 40 - 56mm		
Package Description	Cat. No.	Price
1 x 1mm, 2 x 0.5mm, 1 x 0.38mm, 1 x 0.3mm, 2 x 0.1mm	25984	
2·4·1 Die Blade – 0 - 56mm – Heavy Duty		
Package Description	Cat. No.	Price
1 x 1mm, 2 x 0.5mm, 1 x 0.38mm, 1 x 0.3mm, 2 x 0.1mm	25992-S	

Multi Tool Dies

▶ 4 Station Multi Tool Die		
Package Description	Cat. No.	Price
2 x 0.1mm, 1 x 0.3mm, 1 x 0.5mm	25389	
▶ 5 Station Multi Tool Die		
Package Description	Cat. No.	Price
2 x 0.1mm, 1 x 0.3mm, 1 x 0.5mm	26003	
▶ 6 Station Multi Tool Die		
Package Description	Cat. No.	Price
2 x 0.1mm, 1 x 0.3mm, 1 x 0.5mm	25388	
▶ 10 Station Multi Tool Die		
Package Description	Cat. No.	Price
2 x 0.1mm, 1 x 0.3mm, 1 x 0.5mm	25995	

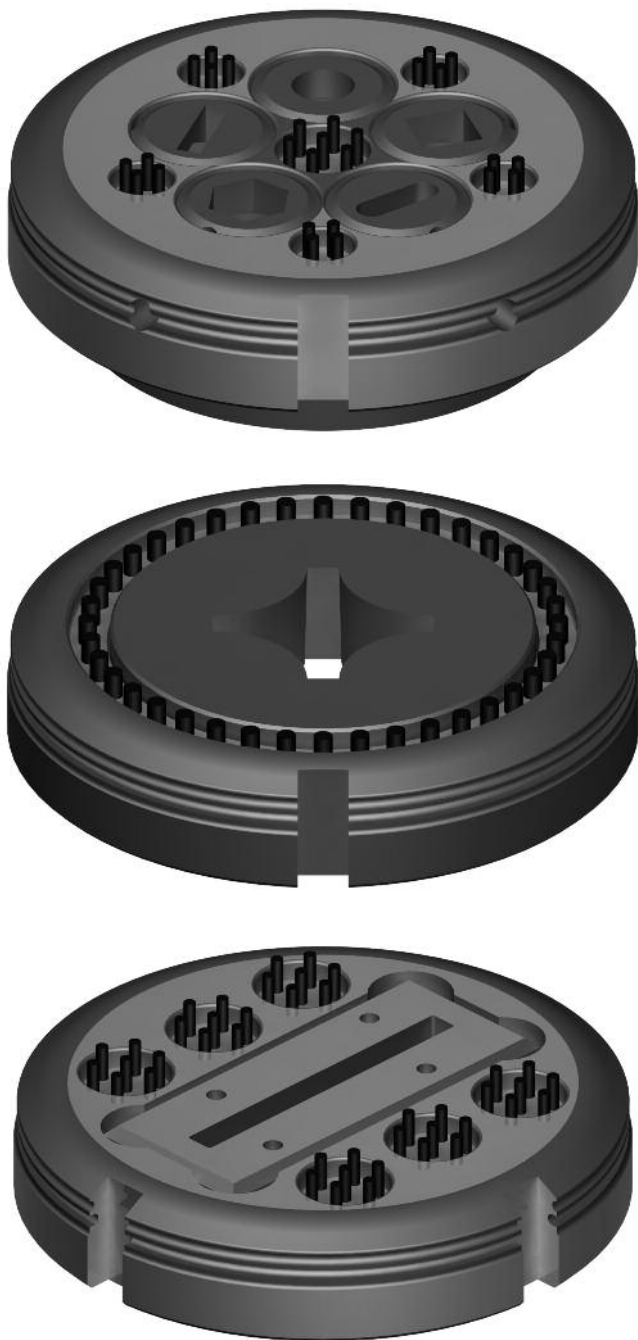
Slitting/Parting Tool Dies

Slitting Tool Die – 2 Piece Die Blade – Size 2			
Thickness (mm)	Qty	Cat. No.	Price
0.3mm	1	25185	
Parting Tool Sizes 30 x 5mm and 56 x 5mm Die – 1 Piece Die Blade			
Package Description	Cat. No.	Price	
1 x 0.5mm, 1 x 0.3mm, 1 x 0.2mm	25439		

Brush Die Shims

10mm Brush Insert		
Package Description	Cat. No.	Price
Brush Only	25924	
1 x 0.1mm, 1 x 0.3mm	25927	
▶ 15mm Brush Insert		
Package Description	Cat. No.	Price
Brush Only	25925	
1 x 0.1mm, 1 x 0.3mm	25928	
▶ 24mm Brush Insert		
Package Description	Cat. No.	Price
Brush Only	25926	
1 x 0.1mm, 1 x 0.3mm	25929	
▶ Ring Brush		
Package Description	Cat. No.	Price
Brush Only	25945	
1 x 1mm, 2 x 0.5mm, 2 x 0.1mm	25948	

Brush Dies



Available in most die types, brush dies are designed to reduce sheet marking, even when punching thin materials.

Features

- **Improved finish.** The brush dies are designed to allow the material to ride smoothly over the die and ensure that marking is kept to an absolute minimum.
- **Practical.** Brushes are made of hard-wearing nylon and can be shimmed as they wear. When they eventually wear out they are quick and easy to replace.
- **Less waste.** Costly slug pulling is significantly reduced because you can run your machine with the vacuum on, even when punching extremely thin materials.

Description	Cat. No.	Price
4 Station Multi-Tool Die Assembly	25930	
5 Station Multi-Tool Die Assembly	26026	
6 Station Multi-Tool Die Assembly	25931	
10 Station Multi-Tool Die Assembly (Wilson Style)	26027	
Size I/II Die Adapter	25939	
0-40mm 2•4•1 Series Die Blade Holder Assembly	26028	
Standard Die (Maximum 56mm 'A' Dimension)	26025	
Standard Die (For Slitting - Maximum 10mm Wide)	26037	
56mm Parting Tool Die Holder Assembly	25941	
76.2mm Parting Tool Die Holder Assembly	25942	

Urethane Strippers for Manual Machines



The Wilson Tool designed urethane stripper is suitable for any manual machine using Trumpf tooling. It reduces set up times, provides closer stripping and reduces punching noise. It also reduces the problem of sheet marking associated with metal strippers in thin or soft material.

Design Criteria

- Designed for use in thin sheets only. 2mm mild steel and aluminium, 1.6mm stainless steel maximum sheet thickness
- Round and shaped sizes up to the 65mm range are supplied blank for punching the aperture whilst in the press. Round and shaped sizes in the 65mm range have apertures pre-milled by Wilson Tool
- Instructions included with each order
- Punch, collar and key are not included in the price.

Information Needed

- Punch size and range

*For Punch with Cat.No

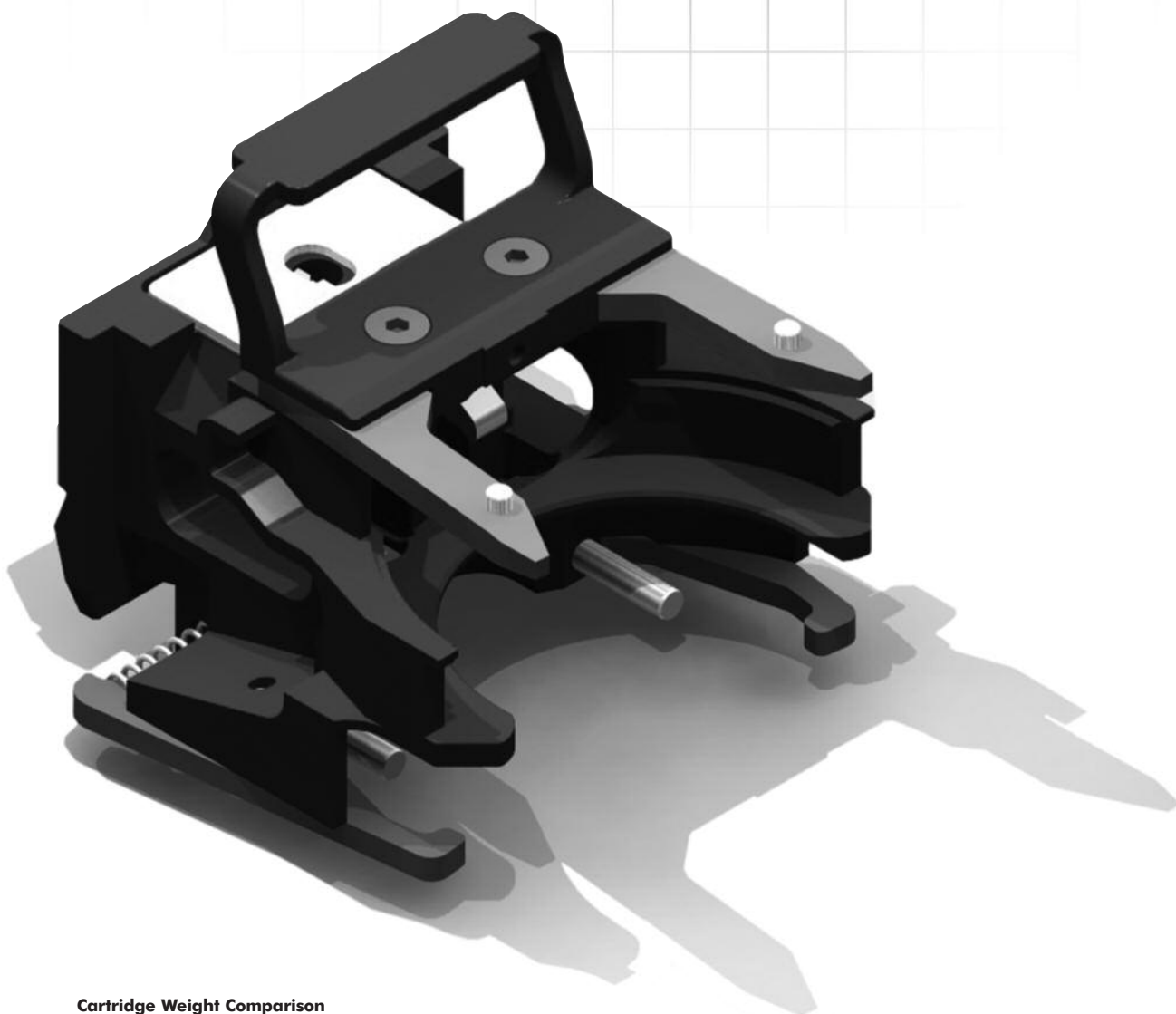
Range	Cat. No.	Price	Round*	Square*	Rectangle*	Obround*
0 to 30mm	25333	£15.97	25004	25487	25488	25026
30.01 to 40mm	25334	£18.10	25042	25491	25492	25039
40.01 to 50mm	25335	£20.23	25043	25501	25502	25040
50.01 to 60mm	25336	£22.35	25002	25511	25512	25001
60.01 to 65mm	25337	£24.48	25002	25511	25512	25001
65.01 to 105mm	Consult Sales Desk	Consult Sales Desk	Consult Sales Desk	Consult Sales Desk	Consult Sales Desk	Consult Sales Desk

Wilson Trumpf® Style Cartridge

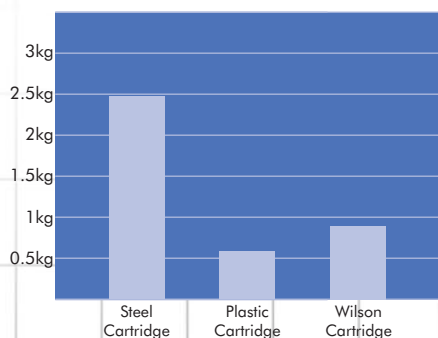
A Strong Lightweight Alternative

Enhance your punch press productivity with new Trumpf® style tool cartridges from Wilson Tool. Designed for strength and performance, the Wilson Tool Trumpf® style cartridge* is constructed of 6061 T6 aluminium - a strong yet lightweight alternative to plastic or steel cartridges.

*patent pending



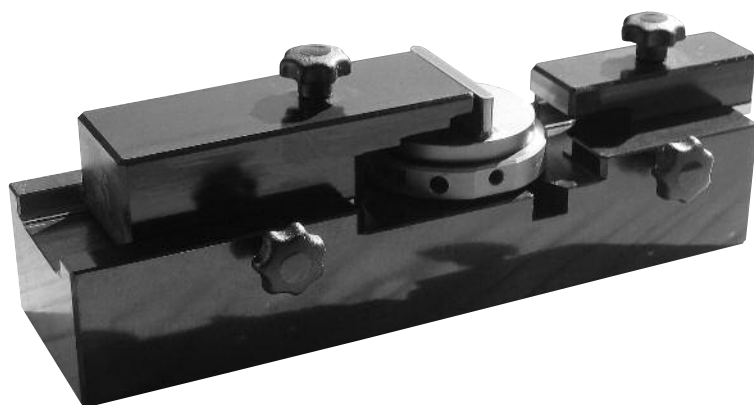
Cartridge Weight Comparison



Wilson Tool also offer a tough, cost effective Trumpf® style die shoe.

Description	Cat. No.	Price
Trumpf Style Cartridge - Full Assembly (Excluding Die Shoe)	26222	
Trumpf Style Die Shoe Assembly	26215	

Alignment Fixture for Trumpf Style Tooling



The alternative to the Trumpf Quick Set at a fraction of the cost!

Wilson Tool have designed a simpler setting fixture which is very accurate, very robust, yet extremely portable. The body of the fixture is precision made and durable, due to the fact that there are very few wearable or moveable parts. The fixture is very versatile and can accommodate many types of Trumpf punches, including Size I, Size II, Minimatic style, Heavy Duty, Manual, and those forming tools which do not have integral collars. The fixture can be used with flat or shear punches. It is very easy to use and comes with accessories including a regrind length chart.

The quick and easy solution for setting up your Trumpf punches from Wilson Tool.

Description	Cat. No.	Price
Alignment Fixture for Trumpf Style Tooling	24186	

Wilson Xtra Catalogue

As the acknowledged world leader in Punch Press and Press Brake Tooling, we are supplying systems to many new users worldwide who have realised that 'tooling makes the machine', wishing to take advantage of our numerous cost saving innovations as well as superior quality tooling.

In addition to being the solution to your tooling requirements, we are now proud to present our new **Wilson Xtra Catalogue**; a wide and rapidly-expanding range of products specifically tailored to enable you to source the right tool for the job or the right accessory for your machine. From storage units and cabinets to lubricants, machine clamps to circlip pliers, all this is available with just a phone call to our Sales Desk, a quick fax or a visit to our website at www.wilsontool.co.uk

To request a copy of the catalogue, contact us today!



Wilson 2-4-1 Slitting Die System

Now available from Wilson Tool, the 2-4-1 Slitting Die System for Trumpf machines.

Features Include:

Larger Size

Available in slitting sizes up to 76.2mm long.

Long Life

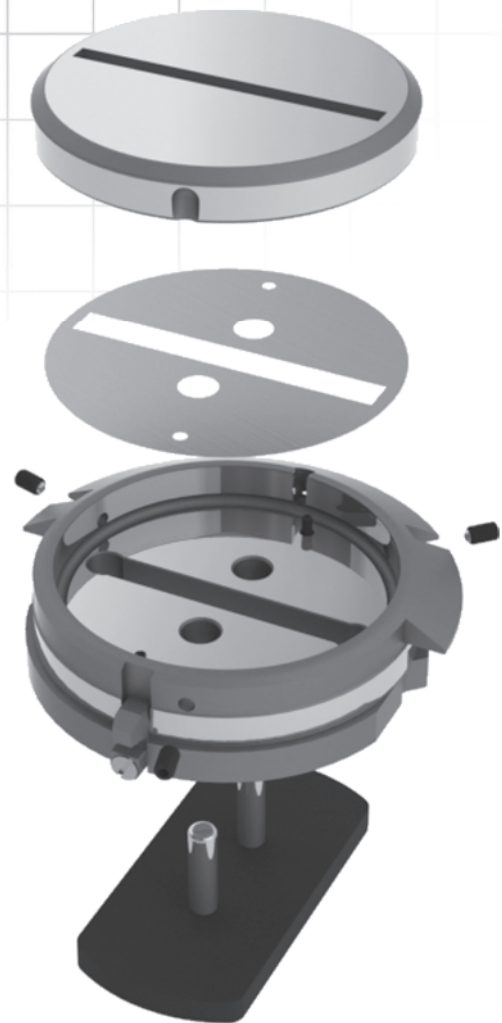
Die blades are manufactured from Ultima[®] tool steel for more hits between regrinds and reduced down time.

More Regrind Life

The 2-4-1 die system comes with 2mm of regrind life as standard - twice that of a standard Trumpf die.

Durable Die Holder

The die holder and die shoe are integrated into one unit for increased strength and toughness.



For Group H and Group I machines only.

Description	Cat. No.	Price
Die Blade (up to 76.2 x 5 + 1.0 max die clearance)	26443	
Shim Pack	26444	
Die Blade Holder Assembly*	26441	
*Includes die blade holder, shim pack and knock out tool. Die blade not included.		

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