

Gravimetric Blenders Product Guide

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Overview of our Maguire
WSB Blender Range

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HOW IT WORKS

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Find out where your
regional head office
or Maguire Partner is
located.


**THE MOST
POPULAR
GRAVIMETRIC
BLENDERS
WORLDWIDE**

The logo for Alimatic Maguire, featuring a stylized orange 'a' icon followed by the word 'alimatic' in a black sans-serif font and 'MAGUIRE' in a bold red sans-serif font with a registered trademark symbol.


OVERVIEW

The most popular gravimetric blenders worldwide 


HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials. 

MODEL SUMMARY

Full product information for options, accessories and specification. 

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5  **YEAR WARRANTY**

Maguire Products offers one of the most comprehensive warranties in the plastics industry.

The most popular gravimetric blenders worldwide

Nine blender series with over 120 models plus options to add on a range of feeders for pellets and powders as well as integrate liquid colour.

WSB MB MICRO BLENDER

WSB 140MP MICRO PLUS

WSB 100 SERIES

WSB 200 SERIES

WSB 400 SERIES

WSB 900 SERIES

WSB 1800 SERIES

WSB 2400 SERIES

WSB 3000 SERIES

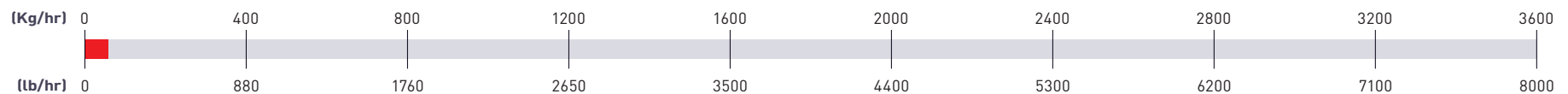


MB MICRO BLENDER

- 5 models available
- Up to 100 lb/hr (45 kg/hr)
- Ideal for small injection machines
- Easy flow regrind corner valve
- Removable hoppers for quick color changes
- Up to 4 components

OVER
45,000
UNITS SOLD
WORLDWIDE

THROUGHPUT CAPACITY INDICATOR (UP TO)




MORE SIZES · MORE OPTIONS · MORE CHOICES


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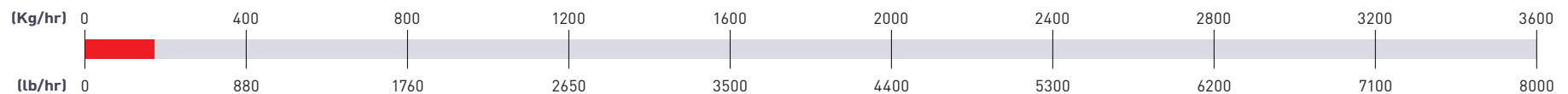


140MP MICRO PLUS

- 5 models available
- Up to 350 lb/hr (160 kg/hr)
- Optional loader lift for fast clean out
- For injection molders, small extruders, and central blending
- Removable hoppers for quick color changes
- Up to 4 components

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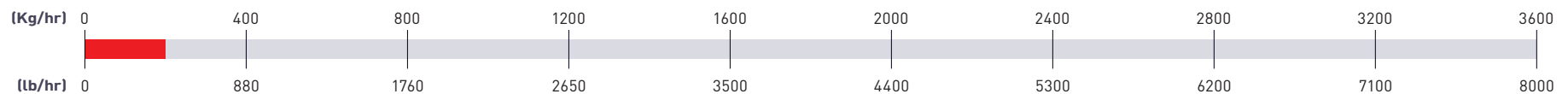
WSB 3000 SERIES



WSB 100 SERIES

- 5 models available
- Up to 450 lb/hr (200 kg/hr)
- For injection molders and small extruders
- Removable hopper option for quick color changes
- Up to 4 components

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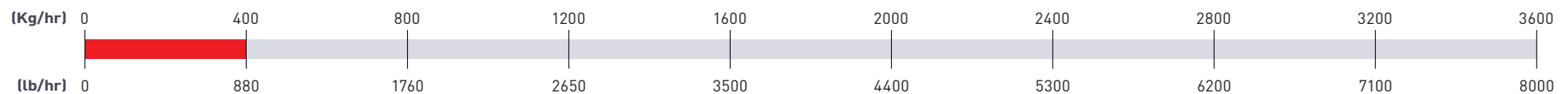
WSB 3000 SERIES



WSB 200 SERIES

- 12 models available
- Up to 900 lb/hr (400 kg/hr)
- For injection molders, small extruders, and central blending
- Removable hopper option for quick color changes
- Up to 8 components

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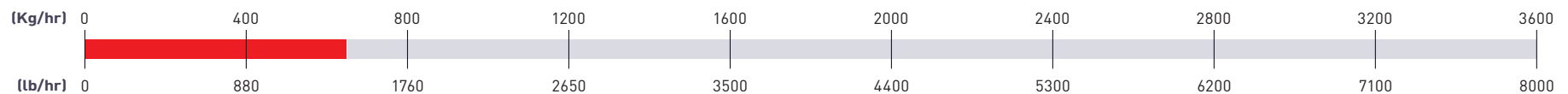


WSB 400 SERIES

- 12 models available
- Up to 1450 lb/hr (650 kg/hr)
- For small to medium extruders, large injection machines and central blending systems
- Removable hopper option
- Up to 8 components

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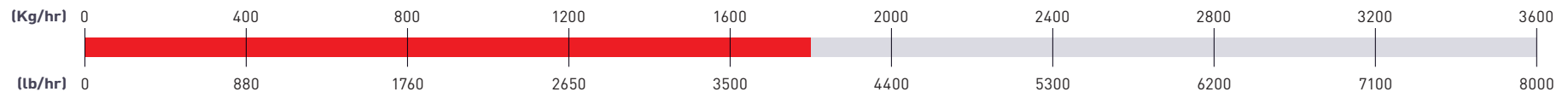


WSB 900 SERIES

- 21 models available
- Up to 4000 lb/hr (1800 kg/hr)
- Designed for large extruders, blown film lines and central blending systems
- 2, 4, or 6 compartment hoppers
- Up to 6 feeders

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WSB 1800 SERIES

- 21 models available
- Up to 5000 lb/hr (2270 kg/hr)
- Ideal for high output extruders and large central blending systems
- 2, 4, or 6 compartment hoppers
- Up to 6 feeders

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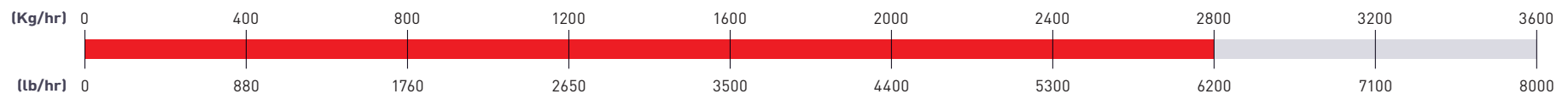


WSB 2400 SERIES

- Capable of handling bulk powders like additives and wood flour
- Up to 8,000 lb/hr (3,600 kg/hr)
- High flow dispense valve rated at 10,000 grams/second
- For as many as 12 ingredients

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KEY BENEFITS

CONTROLS & SETTINGS

EASY MATERIALS CHANGES

MATERIALS USAGE DATA

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PRODUCT GUIDE Gravimetric Blenders

HOW IT WORKS

Key benefits

Complete management and total control of a processors most expensive operational cost – raw materials.

ALL MATERIALS METERED BY WEIGHT

- Accuracy is constantly monitored.
- Automatic compensation for material variations.

VIBRATION MANAGEMENT

- Load cell readings that have been compromised by machine shock or vibration are detected and discarded.
- Many models may be mounted directly on the process machine.

VERY SIMPLE OPERATION

- Load hoppers with material: regrind, natural, colour and additive.
- Set thumbwheel switches for percentage desired.
- Turn controller on.
- The unit now operates automatically, adding components in the proper percentages. If material runs out, an alarm sounds.

ADVANCED DISPENSE TECHNOLOGY

- Batch to batch blend ratio is held to 0.1%.
- Advanced error-correction logic recognizes even miniscule errors and makes a correction for perfect blend ratio every time.
- Micro-Pulse™ dispense capability is 3 to 4 pellets per dose.

AUTOMATIC RE-CALIBRATION

- Material flow rate is constantly monitored, and each batch is followed by a correction routine to deliver perfect dispense weights.





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Controls and settings

Advanced controls provide flexibility and accountability.

Advanced Controller

All the features of the standard controller plus the ease of touch screen navigation. This optional control includes an intuitive, user-friendly touch screen and ethernet connectivity.

Unique onboard wireless capability eliminates the cost of installing cable throughout the production area and readily links to other wireless equipped machines.



COLOUR
**touch
screen**
CONTROL
PANEL

**Material
Usage Data**
ON SCREEN
USB REPORT
COMPUTER



Standard Controller

Enter settings for percentage of color, additive or regrind on the thumbwheel switches, and the system does the rest. Clear messages in 9 languages replaces coded readout.

User-friendly interface:

- 2-line, 40-character vacuum fluorescent display.
- USB port included for software updates, printers and documentation.
- Ethernet capability now standard.

Advanced Controller Features

TOUCH SCREEN CONTROL

A single control with Ethernet connectivity and intuitive 5.5" color touch screen controls all functions of all Weigh Scale Blenders®

EASY COMPONENT ASSIGNMENT

Easy assignment of each component type on a single screen

INTUITIVE DISPLAY

Intuitive display and tracking of all parameters for up to 12 ingredients

EASY ACCESS TO PARAMETERS

Set Control Times, Vibration Control, Weight Limits, Components, Regrind Control, and Mixer

RECIPE STORAGE

Enter recipes as percentages or as ratios - stores up to 99 internal recipes

RECORD KEEPING

Material usage, alarms and operation details are easily downloaded to a USB drive or a printer

FLEXIBLE COMMUNICATIONS

Ethernet connectivity

AUTOMATIC CALIBRATION

Auto self-check and load cell calibration

PASSWORD SECURITY

Two-level password security

SOFTWARE UPDATES

Can be uploaded via USB port





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Easy materials changes



The Gravimetric Blenders has been designed to easily manage material changes that will reduce cleaning and re-calibration times, ensuring continued productivity.

If the video demonstration is not playing?
[CLICK HERE TO VIEW ONLINE](#)



NO TOOLS REQUIRED

RAPID ACCESS & FAST CLEANING



REMOVABLE WEIGH BIN

For quick access to the mixing chamber



EASY MATERIAL ACCESS

To all material contact surfaces



EASILY REMOVE

Mixing blade and stainless steel liner




REMOVABLE BINS

Quick disconnect of pneumatic lines allows fast removal, cleaning, and replacement when changing colors or materials (available on many models)

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G2 Networking Software

The G2 software package makes possible rapid two-way communication between a PC and the controllers of Maguire® Weigh Scale Blenders on multiple processing machines.

This advanced technology enables manufacturers to control the single largest cost factor in plastics processing today...

RAW MATERIALS

Material Usage Reports

Usage reports can be generated based on many combinations of criteria such as time, date, blender ID number, part number, work order number, operator number, recipe number, material type, etc.

Alarm Functions

G2 detects any alarm in the network and reports location and description of the alarm.

Ability To Download/Update Recipes

G2 users can download recipes to be certain that the correct recipes are running on the proper machines. Recipe settings may be up-dated from a remote location according to part number, work order number, operator number, recipe number, etc.

Security

Extensive security functions are provided to selectively limit access to recipes and blender operation. There are 3 classes of user password security with predefined templates: Administrator, Supervisor, and Operator. Each user's privileges may be further refined by adjusting over 30 different security fields.

Advanced Inventory Management Programs

Inventory levels can be monitored, and reorder points can be flagged to notify purchasing when low levels are reached. In addition a material accounting record allows entry of material cost to track inventory value on a real-time basis.

Instant Access To Maintenance Updates and Upgrades

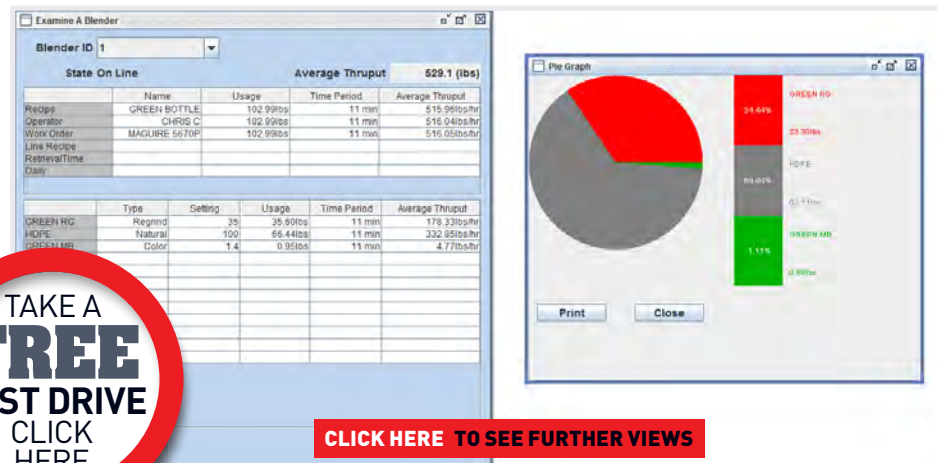
Software updates and upgrades are immediately available over the Internet. **Click on this link** where you will find new programs or maintenance updates may be downloaded directly to the user's system.

Multilingual Versions

G2 is available in English, German, Spanish, Italian, French, and Dutch.

Multiplant Networking

G2 technology expands the potential for multiplant and even multinational networking.



TAKE A
FREE
TEST DRIVE
CLICK
HERE

[CLICK HERE TO SEE FURTHER VIEWS](#)



**VIEW THIRD PARTY
CONNECTIVITY INFORMATION**

[CLICK HERE](#)

5 YEAR
WARRANTY

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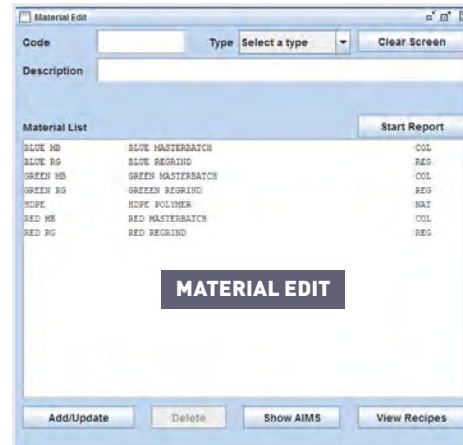
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Material Usage
Usage reports such as time operator

Alarm I
G2 detect of the ala

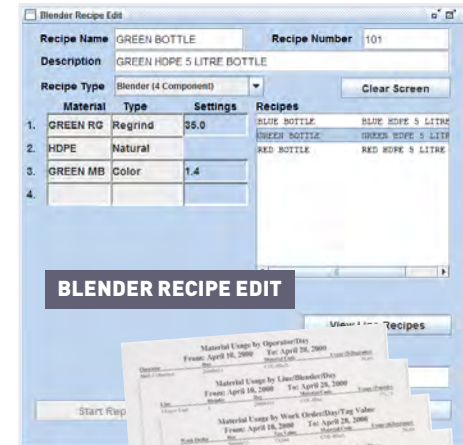
Ability
G2 users running c remote lo number, i



Code	Type	Settings
BLUE MB	BLUE MASTERBATCH	COL
BLUE RG	BLUE REGRIND	REG
GREEN MB	GREEN MASTERBATCH	COL
GREEN RG	GREEN REGRIND	REG
HDPE	HDPE POLYMER	NAT
RED MB	RED MASTERBATCH	COL
RED RG	RED REGRIND	REG

MATERIAL EDIT

Buttons: Add/Update, Delete, Show AIMS, View Recipes

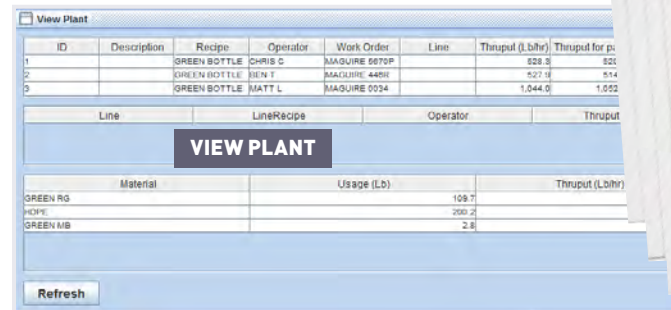


Recipe Name: GREEN BOTTLE Recipe Number: 101
Description: GREEN HDPE 5 LITRE BOTTLE
Recipe Type: Blender (4 Component)

Material	Type	Settings	Recipes
1. GREEN RG	Regrind	35.0	BLUE BOTTLE BLUE HDPE 5 LITRE
2. HDPE	Natural		GREEN BOTTLE GREEN HDPE 5 LITRE
3. GREEN MB	Color	1.4	RED BOTTLE RED HDPE 5 LITRE
4.			

BLENDER RECIPE EDIT

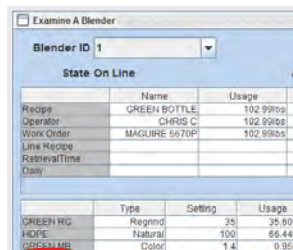
Buttons: Start Rep, View Recipes



ID	Description	Recipe	Operator	Work Order	Line	Thruput (L/hr)	Thruput for p
1	GREEN BOTTLE	CHRIS C	MAGUIRE 5670P			528.5	521
2	GREEN BOTTLE	BEN T	MAGUIRE 4400R			527.15	514
3	GREEN BOTTLE	MATT L	MAGUIRE 0034			1,044.0	1,022

VIEW PLANT

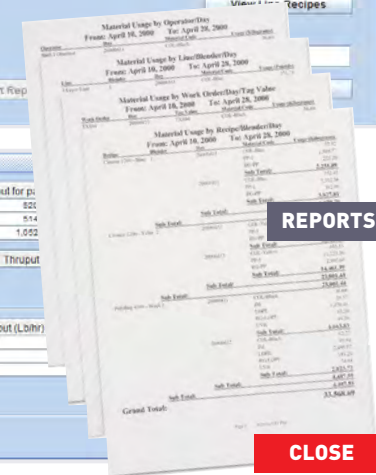
Buttons: Refresh



Name	Usage
GREEN BOTTLE	102.9909
CHRIS C	102.9908
MAGUIRE SETUP	102.9905

Examine A Blender

Buttons: Print, Close



REPORTS

Buttons: CLOSE

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RAW MATERIALS

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Management Programs

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Material

Usage re
such as ti
operator

Alarm I

G2 detect
of the ala

Ability

G2 users
running c
remote lo
number, i

THIRD PARTY CONNECTIVITY

Maguire can provide several methods to allow customers to connect their blenders to other systems, including **Central PLC Control Panels**, **SCADA systems**, **Plant Wide Control Systems**, or **Accounting Systems** managing materials stocks.

Examples of these have included:

ORACLE®



NETWORKING

Connections can either be at a software level utilizing **SQL** or **OPC** based links, or alternatively machine to machine communications via Maguire's open source MLAN protocol, or industry leading fieldbus protocols such as **Industrial Ethernet**, **Profibus**, **DeviceNet** and **Modbus TCP/IP**.



IndustrialEthernet



THE BENEFITS

The value of integrated data for proper production planning and control contributes enormously to the planning and control of most plastics processors' largest cost – raw materials. By proper, active reporting Maguire blenders provide precise information on materials consumption allowing for better control of inventory, improved purchase planning, quality control, data for ISO and proper planning for job costing.

CLOSE

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Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

PIVOT VALVE

CORNER VALVE

SLIDE GATES

MICRO PULSE VALVE

WSBs utilise many different types of dispense devices to accurately meter a variety of materials.

The selection of a dispense device depends on 3 factors:

- **size of the blender**
- **volume of dispense**
- **material flow characteristics**



PIVOT VALVE

Vertical valve for small hoppers



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CORNER VALVE

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CORNER VALVE

For poorly flowing regrind or high volume pellets



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The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



WSB OPTIONS

WSB ACCESSORIES

TECHNICAL SPECIFICATIONS

CONTACT

Find out where your nearest Maguire Partner is located.



5 YEAR WARRANTY

Maguire Products offers one of the most comprehensive warranties in the plastics industry.

PRODUCT GUIDE Gravimetric Blenders

Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

PIVOT VALVE

CORNER VALVE

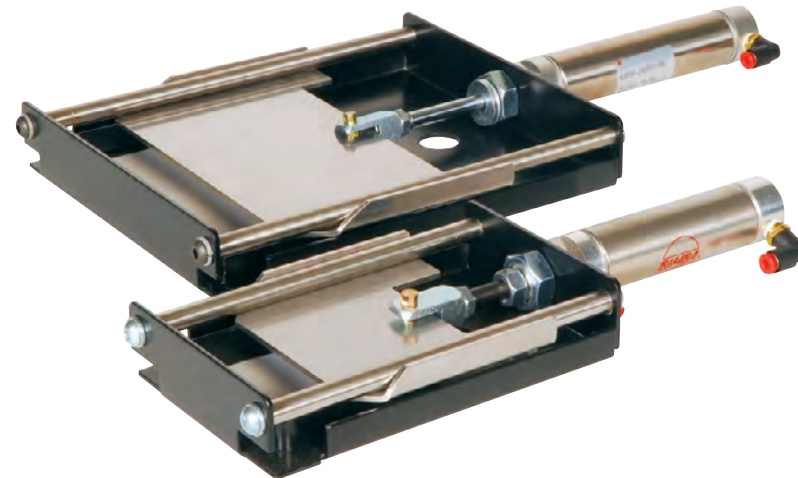
SLIDE GATES

MICRO PULSE VALVE

WSBs utilise many different types of dispense devices to accurately meter a variety of materials.

The selection of a dispense device depends on 3 factors:

- size of the blender
- volume of dispense
- material flow characteristics



SLIDE GATES

Standard dispense device for free-flowing materials



OVERVIEW

The most popular gravimetric blenders worldwide



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Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

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CORNER VALVE

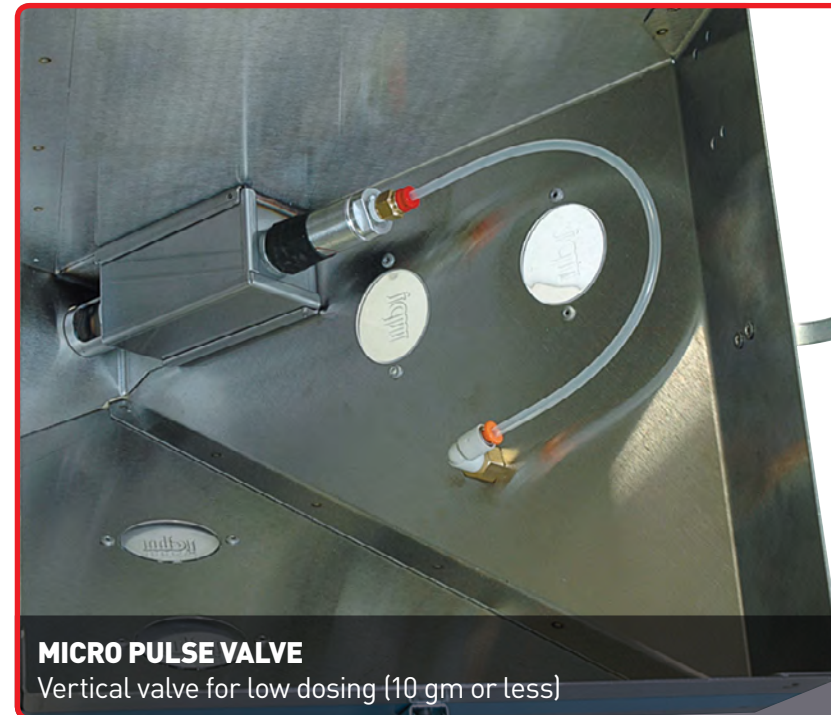
SLIDE GATES

MICRO PULSE VALVE

WSBs utilise many different types of dispense devices to accurately meter a variety of materials.

The selection of a dispense device depends on 3 factors:

- **size of the blender**
- **volume of dispense**
- **material flow characteristics**



MICRO PULSE VALVE

Vertical valve for low dosing (10 gm or less)



OVERVIEW

The most popular gravimetric blenders worldwide



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Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

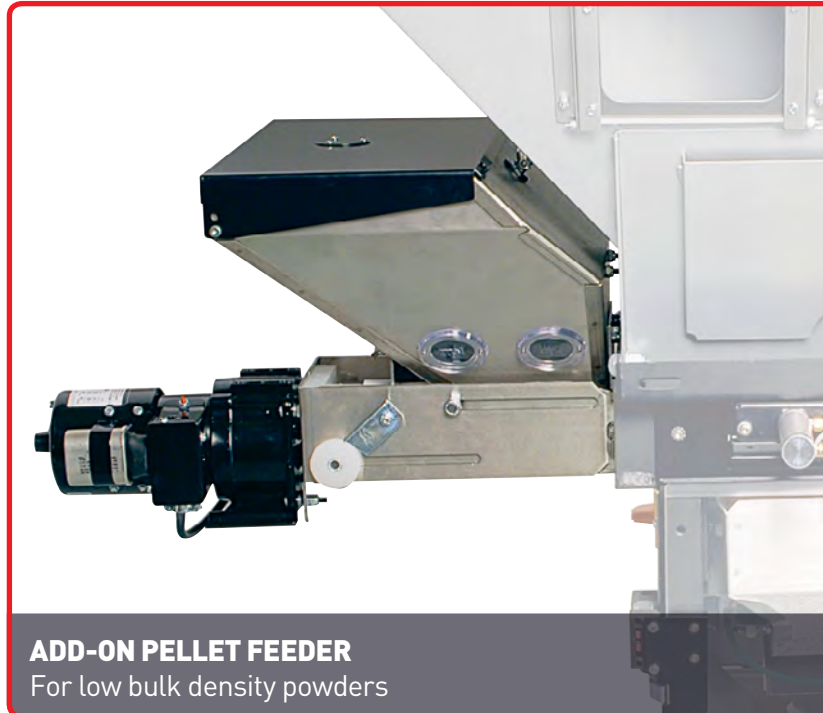
ADD-ON PELLET FEEDER

ADD-ON POWDER FEEDER

ADD-ON LIQUID COLOUR FEEDER

LOADER SUPPORT ASSEMBLY

WOOD FLOOR/POWDER FEEDER



ADD-ON PELLET FEEDER
For low bulk density powders



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The most popular gravimetric blenders worldwide



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Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

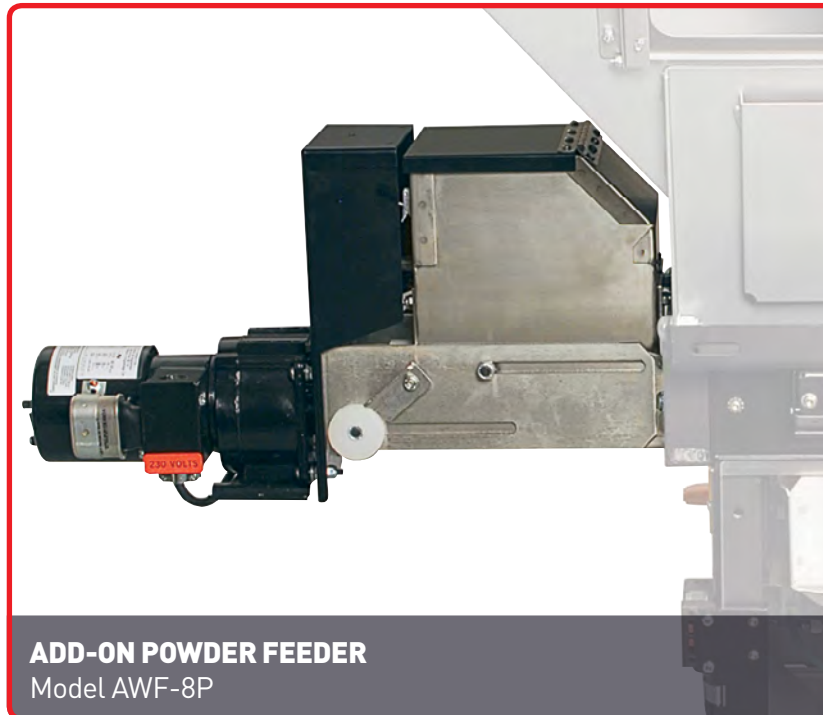
ADD-ON PELLET FEEDER

ADD-ON POWDER FEEDER

ADD-ON LIQUID COLOUR FEEDER

LOADER SUPPORT ASSEMBLY

WOOD FLOOR/POWDER FEEDER



ADD-ON POWDER FEEDER
Model AWF-8P



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

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Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

ADD-ON PELLET FEEDER

ADD-ON POWDER FEEDER

ADD-ON LIQUID COLOUR FEEDER

LOADER SUPPORT ASSEMBLY

WOOD FLOOR/POWDER FEEDER



ADD-ON LIQUID COLOUR FEEDER

Model AWL

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



WSB OPTIONS

WSB ACCESSORIES

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5  **YEAR WARRANTY**

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Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

ADD-ON PELLET FEEDER

ADD-ON POWDER FEEDER

ADD-ON LIQUID COLOUR FEEDER

LOADER SUPPORT ASSEMBLY

WOOD FLOOR/POWDER FEEDER



LOADER SUPPORT ASSEMBLY
Model ASRH



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

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Blender and Feeder Options



Dispense Device Selection



Add-on Feeder Options

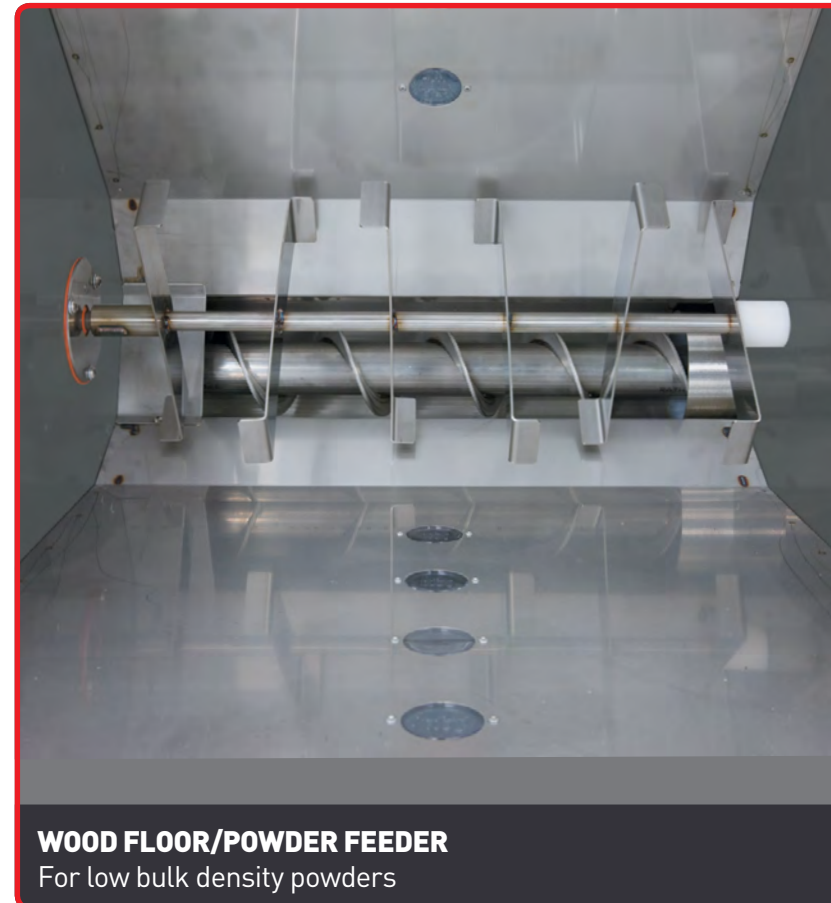
ADD-ON PELLET FEEDER

ADD-ON POWDER FEEDER

ADD-ON LIQUID COLOUR FEEDER

LOADER SUPPORT ASSEMBLY

WOOD FLOOR/POWDER FEEDER



WOOD FLOOR/POWDER FEEDER

For low bulk density powders



OVERVIEW

The most popular gravimetric blenders worldwide



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Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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Storage & Loading



Access & Cleaning



Blender Floor Stands

GVL GLASS VU LOADERS

VENTURI LOADERS

HOPPER EXTENSIONS

REMOVABLE HOPPERS

BRIDGE BREAKERS

MATERIAL LOW LEVEL ALARMS

MATERIAL DRAIN PORTS



GVL – GLASS-VU LOADER

Model GVL-10



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5 YEAR WARRANTY

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Blender Floor Stands

GVL GLASS VU LOADERS

VENTURI LOADERS

HOPPER EXTENSIONS

REMOVABLE HOPPERS

BRIDGE BREAKERS

MATERIAL LOW LEVEL ALARMS

MATERIAL DRAIN PORTS



ML SERIES VENTURI LOADER

For removable hoppers or feeders – Model ML-1



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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VENTURI LOADERS

HOPPER EXTENSIONS

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BRIDGE BREAKERS

MATERIAL LOW LEVEL ALARMS

MATERIAL DRAIN PORTS



Hopper extensions are available when additional hopper capacity is required. For series WSB-100 through to WSB-3000. The flared design greatly increases hopper capacities. Straight sides are also available.

HOPPER EXTENSIONS

Hopper extension model WRR-4W, shown on WSB-440



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



WSB OPTIONS

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5 YEAR WARRANTY

Maguire Products offers one of the most comprehensive warranties in the plastics industry.

Accessories



Storage & Loading



Access & Cleaning



Blender Floor Stands

GVL GLASS VU LOADERS

VENTURI LOADERS

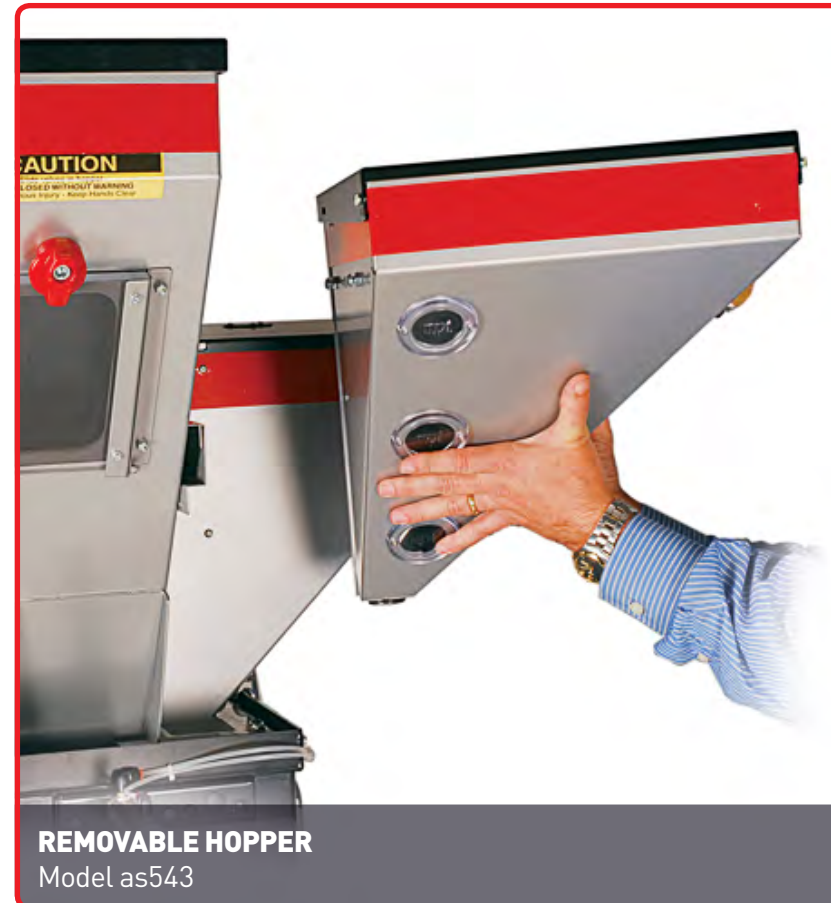
HOPPER EXTENSIONS

REMOVABLE HOPPERS

BRIDGE BREAKERS

MATERIAL LOW LEVEL ALARMS

MATERIAL DRAIN PORTS



REMOVABLE HOPPER
Model as543

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5  **YEAR WARRANTY**

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VENTURI LOADERS

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BRIDGE BREAKERS

MATERIAL LOW LEVEL ALARMS

MATERIAL DRAIN PORTS



BRIDGE BREAKERS
Model WBB

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



WSB OPTIONS

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5[✓] YEAR WARRANTY

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Blender Floor Stands

GVL GLASS VU LOADERS

VENTURI LOADERS

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MATERIAL DRAIN PORTS



LOW LEVEL ALARMS
Model LLA-6



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5 YEAR WARRANTY

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VENTURI LOADERS

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MATERIAL DRAIN PORTS



DRAIN PORTS
Model HSG

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



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Full product information for options, accessories and specification.



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YEAR WARRANTY

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Accessories



Storage & Loading



Access & Cleaning



Blender Floor Stands

DRAIN CHUTES

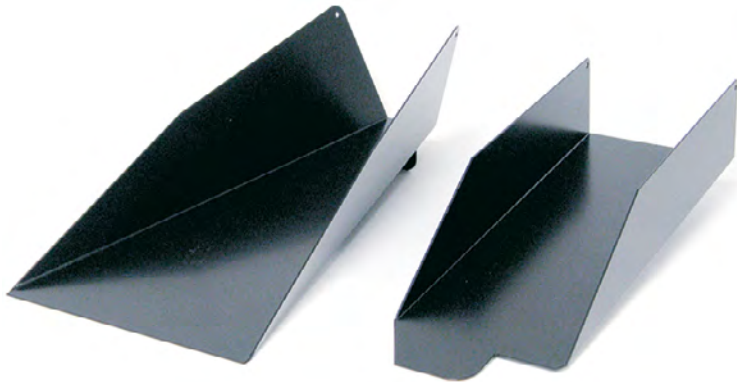
SELF DRAINING MIX CHAMBERS

SENSOR BLOW OFF

MAGNET DRAWERS

CLEAR VU SURGE HOPPER

CONTROLLER REMOTE CABLE KITS



MATERIAL DRAIN CHUTES

Model 572

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



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Full product information for options, accessories and specification.



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YEAR WARRANTY

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Storage & Loading



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Blender Floor Stands

DRAIN CHUTES

SELF DRAINING MIX CHAMBERS

SENSOR BLOW OFF

MAGNET DRAWERS

CLEAR VU SURGE HOPPER

CONTROLLER REMOTE CABLE KITS



SELF DRAINING MIX CHAMBERS

Model KIT-019



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5 YEAR WARRANTY

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Storage & Loading



Access & Cleaning



Blender Floor Stands

DRAIN CHUTES

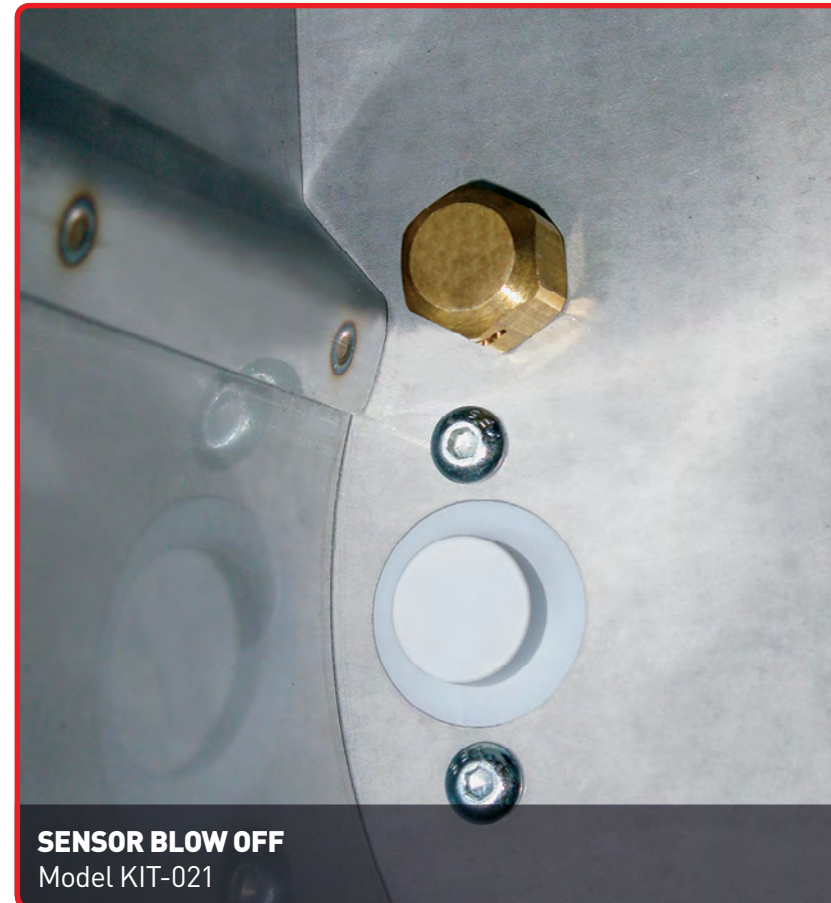
SELF DRAINING MIX CHAMBERS

SENSOR BLOW OFF

MAGNET DRAWERS

CLEAR VU SURGE HOPPER

CONTROLLER REMOTE CABLE KITS



SENSOR BLOW OFF
Model KIT-021



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5 YEAR WARRANTY

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SELF DRAINING MIX CHAMBERS

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CONTROLLER REMOTE CABLE KITS



MAGNET DRAWERS



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The most popular gravimetric blenders worldwide



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Total control of a processors most expensive operational cost – raw materials.



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SENSOR BLOW OFF

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CLEAR VU SURGE HOPPER

CONTROLLER REMOTE CABLE KITS



CLEAR-VU SURGE HOPPER
Model MCSH

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5[✓] YEAR WARRANTY

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Storage & Loading



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Blender Floor Stands

DRAIN CHUTES

SELF DRAINING MIX CHAMBERS

SENSOR BLOW OFF

MAGNET DRAWERS

CLEAR VU SURGE HOPPER

CONTROLLER REMOTE CABLE KITS



CONTROLLER REMOTE CABLE KITS
Model AEK



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5 YEAR WARRANTY

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Blender Floor Stands

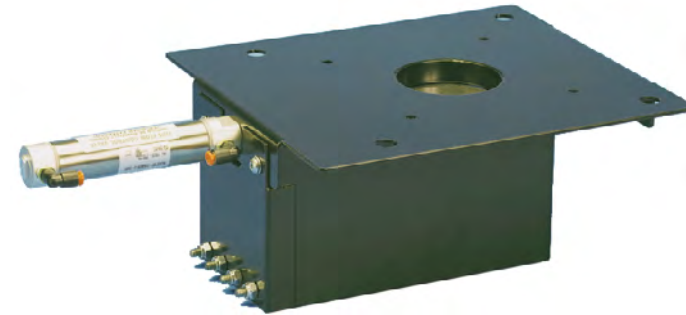
FLOW CONTROL VALVES

FLOW CONTROL BUTTERFLY VALVES

VTA BLENDER FLOOR STANDS

ADDITIONAL STAND PROBES

AWS STANDS



FLOW CONTROL ASSEMBLY

Model FCA

OVERVIEW

The most popular gravimetric blenders worldwide



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Total control of a processors most expensive operational cost – raw materials.



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Access & Cleaning



Blender Floor Stands

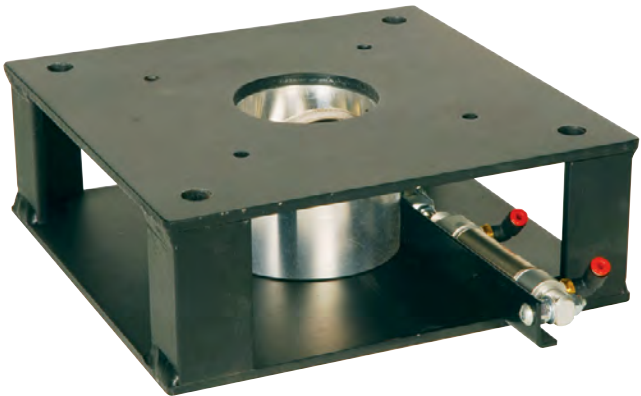
FLOW CONTROL VALVES

FLOW CONTROL BUTTERFLY VALVES

VTA BLENDER FLOOR STANDS

ADDITIONAL STAND PROBES

AWS STANDS



FLOW CONTROL BUTTERFLY VALVES

Model FCA-B

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

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MODEL SUMMARY

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YEAR WARRANTY

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Blender Floor Stands

FLOW CONTROL VALVES

FLOW CONTROL BUTTERFLY VALVES

VTA BLENDER FLOOR STANDS

ADDITIONAL STAND PROBES

AWS STANDS



VTA BLENDER FLOOR STANDS
VTA stand + WSB-140R on VTA stand

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The most popular gravimetric blenders worldwide



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Total control of a processors most expensive operational cost – raw materials.



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YEAR WARRANTY

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Accessories



Storage & Loading



Access & Cleaning



Blender Floor Stands

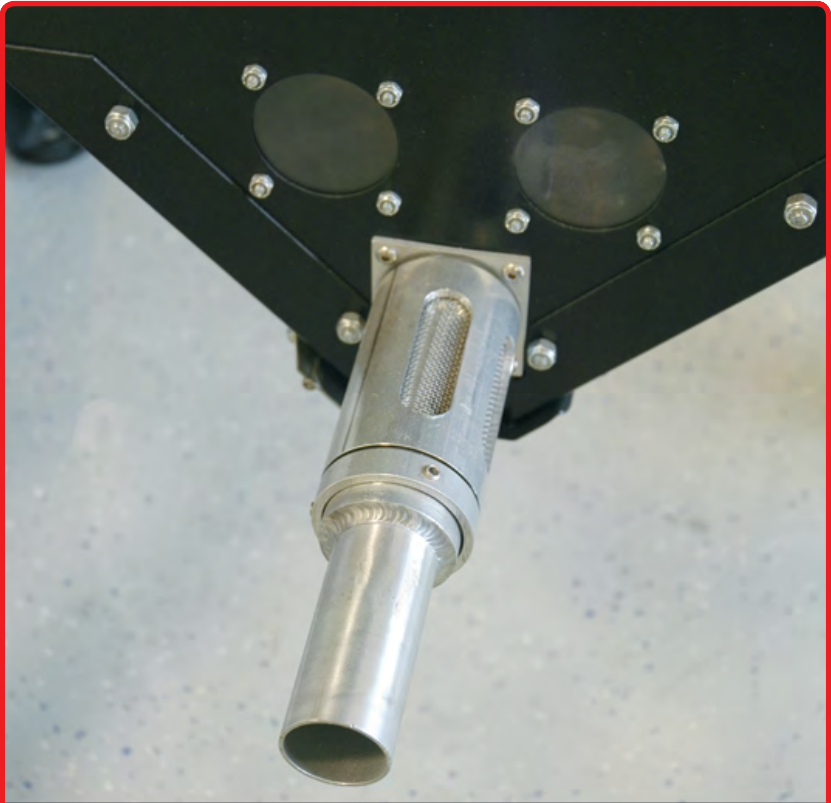
FLOW CONTROL VALVES

FLOW CONTROL BUTTERFLY VALVES

VTA BLENDER FLOOR STANDS

ADDITIONAL STAND PROBES

AWS STANDS



ADDITIONAL STAND PROBES

Probe for vacuum take-off stand

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



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Full product information for options, accessories and specification.



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YEAR WARRANTY

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Storage & Loading



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Blender Floor Stands

FLOW CONTROL VALVES

FLOW CONTROL BUTTERFLY VALVES

VTA BLENDER FLOOR STANDS

ADDITIONAL STAND PROBES

AWS STANDS



AWS STANDS

AWS Barrel or Gaylord style stands

OVERVIEW

The most popular gravimetric blenders worldwide



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Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



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5[✓] YEAR WARRANTY

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VIEW

Table Notes

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Technical Specifications

MODEL	BATCH SIZE		COMPONENTS	SLIDE GATES	FEEDERS	THROUGHPUT CAPACITY (UP TO)		OVERALL DIMENSIONS		WEIGHT	
	US (lb)	Metric (g)				US lb/hr	Metric Kg/hr	US (in)	Metric (cm)	US (lb)	Metric (g)
WSB-MB	0.9	400	4	4	0	100	45	16.5 x 16.5 x 23.3	42 x 42 x 59	50	23
WSB-140MP Micro-Plus	2.2	1000	4	4	0	350	160	30.1 x 27.9 x 32.3	76 x 71 x 82	150	68
WSB-140	2.2	1000	4	4	0	450	200	31.4 x 31.2 x 41	80 x 80 x 104	150	68
WSB-140R			4	4	0						
WSB-160			6	6	0						
WSB-220	4.4	2000	2	2	0	900	400	32.5 x 26.5 x 42	83 x 67 x 107	220	100
WSB-221			3	2	1					260	118
WSB-222			4	2	2					300	140
WSB-240			4	4	0			34.9 x 72 x 116	89 x 72 x 116	230	105
WSB-241			5	4	1					270	123
WSB-242			6	4	2					310	141
WSB-240R			4	4	0					255	116
WSB-260			6	6	0					260	120
WSB-420	8.8	4000	2	2	0	1450	650	32.5 x 26.5 x 42	83 x 67 x 107	275	125
WSB-421			3	2	1					315	143
WSB-422			4	2	2					355	161
WSB-440			4	4	0			34.9 x 28.4 x 45.75	89 x 72 x 116	310	141
WSB-441			5	4	1					350	159
WSB-442			6	4	2					390	177
WSB-444			8	4	4					470	214
WSB-440R			4	4	0					345	157
WSB-460			6	6	0					355	161
WSB-940	19.8	9000	4	4	0	4000	1800	46.5 x 28.5 x 60	118 x 72 x 152	420	191
WSB-941			5	4	1					460	209
WSB-942			6	4	2					500	227
WSB-944			8	4	4					580	264
WSB-960			8	6	0					430	195
WSB-1840	39.7	18000	4	4	0	5000	2300	46.5 x 40.5 x 87	118 x 103 x 221	615	280
WSB-1840			5	4	1					655	298
WSB-1840			6	4	2					695	316
WSB-1840			6	6	0					625	284
WSB-1840			12	6	6					865	393
WSB-3020	65-130	30-60 Kg	2 materials	n/a	As required	8000	3600	50 x 50 x 90	130 x 130 x 230	Contact Maguire	
WSB-3040			4 materials			5950	2700	50 x 50 x 90	130 x 130 x 230		
WSB-3043			7 materials			4850	2200	60 x 80 x 90	150 x 210 x 230		
WSB-3045			9 materials			2200	1000	80 x 85 x 90	200 x 215 x 230		

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



WSB OPTIONS

WSB ACCESSORIES

TECHNICAL SPECIFICATIONS

CONTACT

Find out where your nearest Maguire Partner is located



TECHNICAL SPECIFICATION
Table Notes

- Most popular models shown
- Generally, slide gates are correct for components over 3% (may go lower with valve restrictors)
- MicroPulse valves are correct for dispenses less than 10g
- Compressed air - 60 psi recommended for WSB-MB, 80 psi recommended for all others (25 psi minimum)
- Compressed air consumption - 10 ft3/ hr
- Voltage: 120V 60Hz, 230V 50/60Hz
Exception: WSB-3000 models
- 230V 3Ph 60Hz, 480V 3Ph 60 Hz, 400V 3Ph 50Hz
- Contact MAGUIRE to determine actual throughput for your application based on resin type and bulk density

CLOSE

alimatic

5[✓] YEAR WARRANTY

Maguire Products offers one of the most comprehensive warranties in the plastics industry.

Technical Specifications

MODEL	BATCH SIZE		COMPONENTS	SLIDE GATES	FEEDERS	THROUGHPUT CAPACITY (UP TO)		OVERALL DIMENSIONS		WEIGHT	
	US (lb)	Metric (g)				US lb/hr	Metric Kg/hr	US (in)	Metric (cm)	US (lb)	Metric (g)
WSB-MB	0.9	400	4	4	0	100	45	16.5 x 16.5 x 23.3	42 x 42 x 59	50	23
WSB-140MP Micro-Plus	2.2	1000	4	4	0	350	160	30.1 x 27.9 x 32.3	76 x 71 x 82	150	68
WSB-140	2.2	1000	4	4	0	450	200	31.4 x 31.2 x 41	80 x 80 x 104	150	68
WSB-140R			4	4	0						
WSB-160			6	6	0						
WSB-220	4.4	2000	2	2	0	900	400	32.5 x 26.5 x 42	83 x 67 x 107	220	100
WSB-221			3	2	1					260	118
WSB-222			4	2	2					300	140
WSB-240			4	4	0			34.9 x 72 x 116	89 x 72 x 116	230	105
WSB-241			5	4	1					270	123
WSB-242			6	4	2					310	141
WSB-240R			4	4	0					255	116
WSB-260			6	6	0					260	120
WSB-420	8.8	4000	2	2	0	1450	650	32.5 x 26.5 x 42	83 x 67 x 107	275	125
WSB-421			3	2	1					315	143
WSB-422			4	2	2					355	161
WSB-440			4	4	0			34.9 x 28.4 x 45.75	89 x 72 x 116	310	141
WSB-441			5	4	1					350	159
WSB-442			6	4	2					390	177
WSB-444			8	4	4					470	214
WSB-440R			4	4	0					345	157
WSB-460			6	6	0					355	161
WSB-940	19.8	9000	4	4	0	4000	1800	46.5 x 28.5 x 60	118 x 72 x 152	420	191
WSB-941			5	4	1					460	209
WSB-942			6	4	2					500	227
WSB-944			8	4	4					580	264
WSB-960			8	6	0					430	195
WSB-1840	39.7	18000	4	4	0	5000	2300	46.5 x 40.5 x 87	118 x 103 x 221	615	280
WSB-1840			5	4	1					655	298
WSB-1840			6	4	2					695	316
WSB-1840			6	6	0					625	284
WSB-1840			12	6	6					865	393
WSB-3020	65-130	30-60 Kg	2 materials	n/a	As required	8000	3600	50 x 50 x 90	130 x 130 x 230	Contact Maguire	
WSB-3040			4 materials			5950	2700	50 x 50 x 90	130 x 130 x 230		
WSB-3043			7 materials			4850	2200	60 x 80 x 90	150 x 210 x 230		
WSB-3045			9 materials			2200	1000	80 x 85 x 90	200 x 215 x 230		

OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



CONTACT




Find out where your nearest Maguire Partner is located.



Maguire Products offers one of the most comprehensive warranties in the plastics industry.



KEY TO LOCATIONS

-  Regional Head Offices
-  Maguire Branches
-  Maguire Partners



5-YEAR WARRANTY Maguire Products offers one of the most comprehensive warranties in the plastics industry. We warrant all Maguire equipment to be free from defects in material and workmanship for 5 years from the date of delivery. In addition, we are committed to satisfying our customers in whatever manner is deemed most expedient to overcome any problems they may have in connection with Maguire equipment.



OVERVIEW

The most popular gravimetric blenders worldwide

HOW IT WORKS

Total control of a process with no expensive operational costs

MODEL SUMMARY

Full product information for all models, accessories and specifications

CONTACT

Find out where your nearest Maguire Partner is located

alimatic

5 YEAR WARRANTY

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5-YEAR WARRANTY Maguire Products offers one of the most comprehensive warranties in the plastics industry. We warrant all Maguire equipment to be free from defects in material and workmanship for 5 years from the date of delivery. In addition, we are committed to satisfying our customers in whatever manner is deemed most expedient to overcome any problems they may have in connection with Maguire equipment.



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



CONTACT

Find out where your nearest Maguire Partner is located.



Maguire Products offers one of the most comprehensive warranties in the plastics industry.

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KEY TO LOCALIZATION

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5-YEAR WARRANTY Maguire Products offers one of the most comprehensive warranties in the plastics industry. We warrant all Maguire equipment to be free from defects in material and workmanship for 5 years from the date of delivery. In addition, we are committed to satisfying our customers in whatever manner is deemed most expedient to overcome any problems they may have in connection with Maguire equipment.



OVERVIEW

The most popular gravimetric blenders worldwide

HOW IT WORKS

Total control of a process at an expensive operational cost

MODEL SUMMARY

Full product information for accessories and specifications

CONTACT

Find out where your nearest Maguire Partner is located

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5 YEAR WARRANTY

Maguire Products offers one of the most comprehensive warranties in the plastics industry.

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5-YEAR WARRANTY Maguire Products offers one of the most comprehensive warranties in the plastics industry. We warrant all Maguire equipment to be free from defects in material and workmanship for 5 years from the date of delivery. In addition, we are committed to satisfying our customers in whatever manner is deemed most expedient to overcome any problems they may have in connection with Maguire equipment.



OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



CONTACT

Find out where your nearest Maguire Partner is located.



Maguire Products offers one of the most comprehensive warranties in the plastics industry.



KEY TO LOCATION

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OVERVIEW

The most popular gravimetric blenders worldwide



HOW IT WORKS

Total control of a processors most expensive operational cost – raw materials.



MODEL SUMMARY

Full product information for options, accessories and specification.



CONTACT

Find out where your nearest Maguire Partner is located.



5 YEAR WARRANTY

Maguire Products offers one of the most comprehensive warranties in the plastics industry.



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5-YEAR WARRANTY Maguire Products offers one of the most comprehensive warranties in the plastics industry. We warrant all Maguire equipment to be free from defects in material and workmanship for 5 years from the date of delivery. In addition, we are committed to satisfying our customers in whatever manner is deemed most expedient to overcome any problems they may have in connection with Maguire equipment.

OVERVIEW

The most popular gravimetric blenders worldwide

HOW IT WORKS

Total control of a process or expensive operational costs

MODEL SUMMARY

Full product information for accessories and specifications

CONTACT

Find out where your nearest Maguire Partner is located

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5 YEAR WARRANTY

Maguire Products offers one of the most comprehensive warranties in the plastics industry.

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