

## Pumping systems for industrial processes

They are preassembled and factory tested groups, designed for flexibly and modulate the flow of water destined for process, both for refrigeration systems and for adiabatic cooling units.

They are digitally controlled by the remote controller (3PR), which always activates the pumping capacity required by the process in order to maintain the pressure in line with set values.

The complete set-up includes the suction and discharge valves, discharge check valves, stainless steel manifolds, the base and the electrical panel, all pre-assembled and wired for a quick and functional installation.

The exclusive modular design also allows an easy and fast expansion up to a maximum of 4 pumps.

Versions are available with inverters (GPV) and without inverters (GPP)

Two types of pumps: Standard (SP) to keep the main circuit at around 3 bar and or high head (HP) to keep the main circuit at about 5 bar.



Modular process groups for up to 4 pumps

## Advantages

- Fully automatic operation
- Total modularity: mechanical, electrical and hydraulic
- High energy efficiency with inverter (GPV series)
- Plug & play concept for easy installation and expansion

## Main features

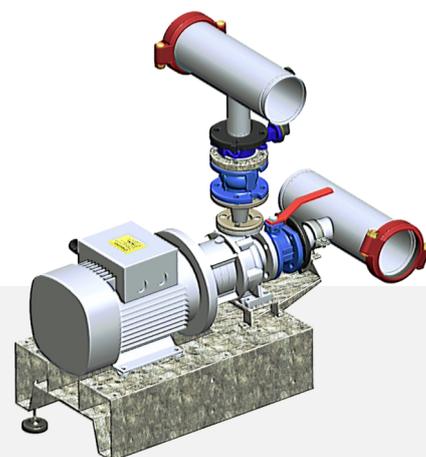
- Full range: from 30 up to 800 m<sup>3</sup>/h
- Modular groups up to four pumps
- High performance centrifugal electric pumps, equipped with silicon carbide mechanical seals and IE3 efficiency class electric motors
- GPV version with process pumps with variable frequency drives (inverters) for excellent performance with the lowest possible energy consumption
- Each motor has an inverter pre-wired with all the active pumps operating at the same speed
- Manual mode operation available for each inverter
- Automatic rotation of the pumps, including the standby pump, to balance operation times
- Electrical wiring complete with protection
- Electric panels in IP55 execution complete with general door-lock switch, magneto-thermal protection for pumps and connection terminal board
- Galvanized steel base; each pump has its base; the various bases can be easily connected to each other
- All the pumping groups are equipped with adjustable support feet to facilitate coupling with the GPS series tanks
- Digital temperature and pressure sensors
- Selectors for pumps manual switching on (max speed - OFF)
- Suction and discharge valves and discharge check valves
- Stainless steel manifolds



Selectors for pumps manual switching on

## Accessories

- Additional pump kit: complete with electrical panel and base; the extension with an additional identical full trimmed pump can be done on both sides quickly and easily
- Insulation kit: on request for low operating temperatures



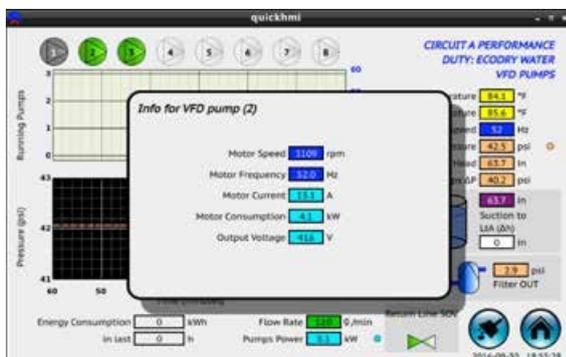
## Provision for connection to the 3PR remote panel with the following functions

- Water pressure control for optimal pump management and any malfunctions (leaks or pipe breaks)
- Automatic control of the number of pumps in operation depending on the thermal load required
- Management of the inverter in the GPV series
- Automatic management of the equalization of the operating hours so as to allow for balanced aging

## Display examples of 3PR

### Main interface screen

- The upper right quadrant provides a snapshot of up to four pumping stations
- The pressures in real time are shown compared to the set points
- The conditions of the pumping units with inverter are shown in terms of percentage use
- A colored code indicates the active pumping groups

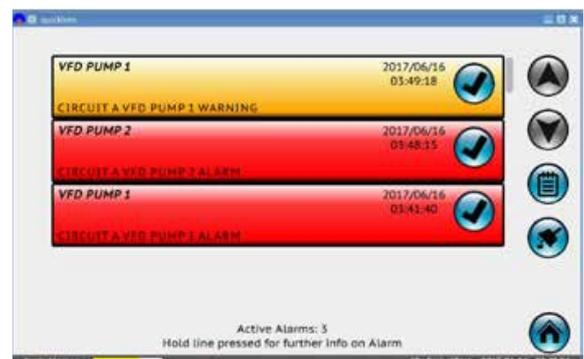


### Pressing on Circuit A in the main screen

- All pump values are indicated, including pressures,  $\Delta P$ , estimated flow rates and temperatures
- Included are the graphic representations of the pressures of the active pumps, as well as the conditions of each pump in the pumping group, indicated with different colors (in this case the number 2 is in operation, while the number 1 is in standby)
- A pop-up window for each pump indicates in real time all the variables, including speed, frequency and power consumption (only with inverter)

### Alarm history recording screen

- All alarms are listed and dated
- Additional information for each alarm can be viewed by holding down the alarm bar
- Descriptions of the alarms are provided in all languages, together with a reference code to be consulted in the user manual



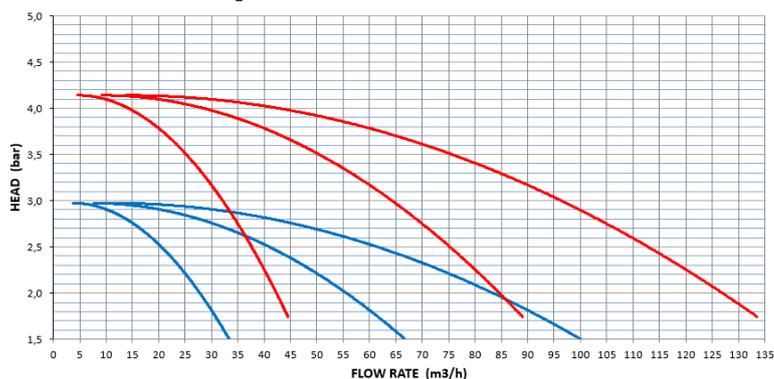
**Technical data - GPV**

**50-60Hz**

MODULAR PUMPING STATION GPV														
Model		500			1200			3000			4800			
Vtaggio e frequenza di alimentazione		380-480±10%/3/50-60Hz												
SP process pump	Type	Centrifugal												
	Qty	2	3	4	2	3	4	2	3	4	2	3	4	
	kW [each pump]	3	3	3	5,5	5,5	5,5	11	11	11	18,5	18,5	18,5	
	HP [each pump]	4	4	4	7,5	7,5	7,5	15	15	15	25	25	25	
	Motor poles number	2	2	2	2	2	2	2	2	2	2	2	2	
	Motor frequency	60	60	60	60	60	60	60	60	60	60	50	50	50
	Total Full load @ supply Freq.	A	10,8	16,2	21,6	20,4	30,6	40,8	38	57	76	76	114	152
Total noise pressure @ 10 meters	dB(A)	70	73	76	71	74	77	73	76	79	73	76	79	
HP process pump	Type	Centrifugal												
	Qty	2	3	4	2	3	4	2	3	4	2	3	4	
	kW [each pump]	5,5	5,5	5,5	11	11	11	18,5	18,5	18,5	30	30	30	
	HP [each pump]	7,5	7,5	7,5	15	15	15	25	25	25	40	40	40	
	Motor poles number	2	2	2	2	2	2	2	2	2	2	2	2	
	Motor frequency	60	60	60	60	60	60	60	60	60	60	60	60	
	Total Full load @ supply Freq.	A	20,4	30,6	40,8	38	57	76	62	93	124	112	168	224
Total noise pressure @ 10 meters	dB(A)	71	74	77	73	76	79	73	76	79	70	73	76	
Suction connections	Type	Victaulic												
	In	114,3 - 4" - DN100	114,3 - 4" - DN100	114,3 - 4" - DN100	168,3 - 6" - DN150	168,3 - 6" - DN150	168,3 - 6" - DN150	273 - 10" - DN250	273 - 10" - DN250	273 - 10" - DN250	323,9 - 12" - DN300	323,9 - 12" - DN300	323,9 - 12" - DN300	
Discharge connections	Type	Victaulic												
	Out	114,3 - 4" - DN100	114,3 - 4" - DN100	114,3 - 4" - DN100	168,3 - 6" - DN150	168,3 - 6" - DN150	168,3 - 6" - DN150	273 - 10" - DN250	273 - 10" - DN250	273 - 10" - DN250	323,9 - 12" - DN300	323,9 - 12" - DN300	323,9 - 12" - DN300	
Weight (SP pump)	kg	330	480	610	420	600	770	750	1.070	1.410	960	1.370	1.790	
Weight (HP pump)	kg	380	550	700	530	760	1.000	790	1.150	1.500	1.180	1.700	2.240	

- Available supply voltage: 400V±10%/3/50Hz; 460V±10%/3/60Hz; 380V±10%/3/60Hz
- On request: UL electrical panel for 60 Hz versions
- Pumps rated up to 35% of Glycol
- Weights without water
- Not suitable for demi-water
- Altitude limit: 2.000 m a.s.l.
- Max water working pressure: 8 bar
- Weights of units with UL electrical panel may differ from those shown in the table. Contact Frigel.

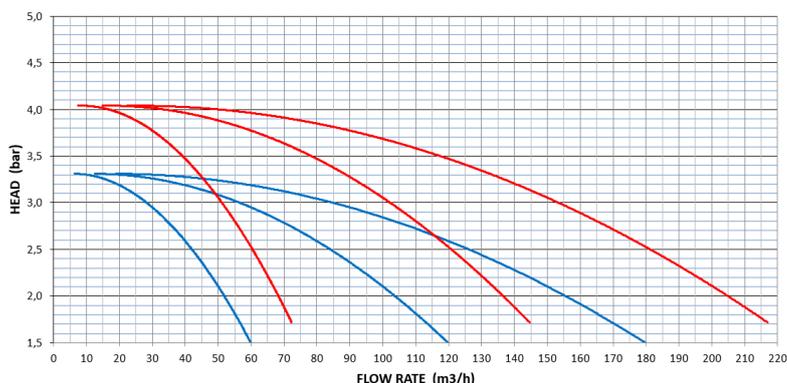
**GPV - Pump curves**



**GPV 500**

- HP - HIGH PRESS
- SP - STD PRESS

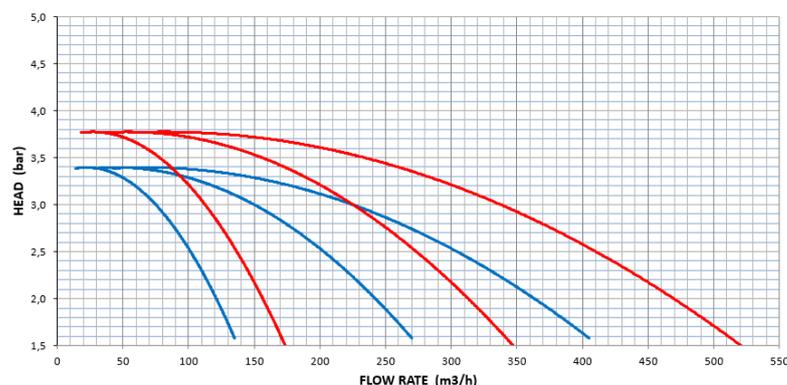
Pumps rated up to 60Hz in all the power supplies



**GPV 1200**

- HP - HIGH PRESS
- SP - STD PRESS

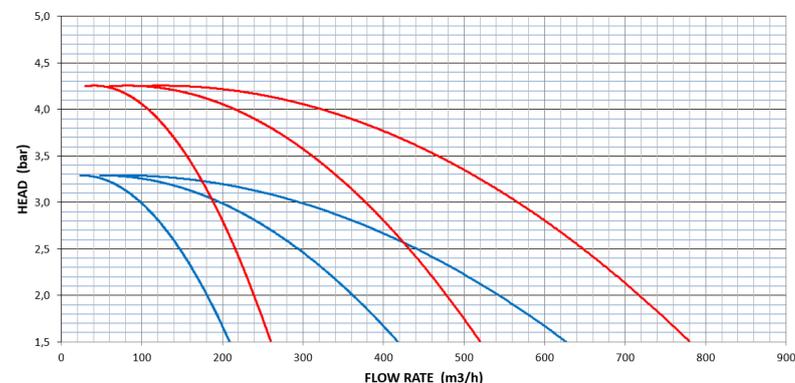
Pumps rated up to 60Hz in all the power supplies



**GPV 3000**

- HP - HIGH PRESS
- SP - STD PRESS

Pumps rated up to 60Hz in all the power supplies



**GPV 4800**

- HP - HIGH PRESS
- SP - STD PRESS

GPV 4800 SP (pumps rated up to 50Hz in all the power supplies)

GPV 4800 HP (pumps rated up to 60Hz in all the power supplies)

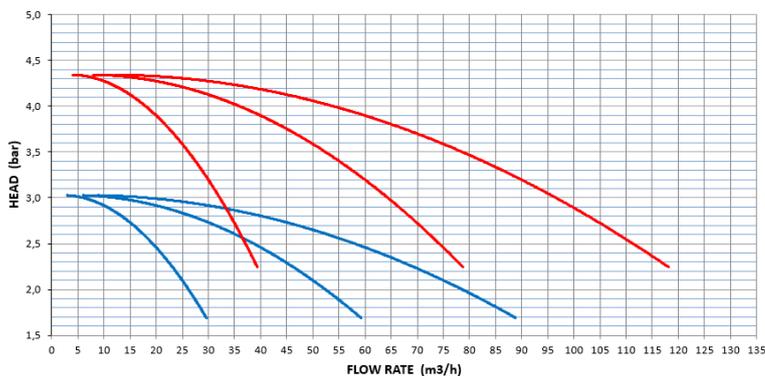
In order to select the suitable pumping system, consider the optimal working point, suction head and pipes diameter. For further questions, please contact Frigel.

**Technical data - GPP**

**50Hz**

MODULAR PUMPING STATION GPP													
Model		500			1200			3000			4800		
Votaggio e frequenza di alimentazione		400V±10%/3/50Hz											
SP process pump	Type	Centrifugal											
	Qty	2	3	4	2	3	4	2	3	4	2	3	4
	kW [each pump]	3	3	3	5,5	5,5	5,5	11	11	11	18,5	18,5	18,5
	HP [each pump]	4	4	4	7,5	7,5	7,5	15	15	15	25	25	25
	Motor poles number	2	2	2	2	2	2	2	2	2	2	2	2
	Motor frequency	50	50	50	50	50	50	50	50	50	50	50	50
	Total Full load @ supply Freq.	A	13,8	20,7	27,6	24,4	36,6	48,8	45,6	68,4	91,2	76	114
Total noise pressure @ 10 meters	dB(A)	70	73	76	71	74	77	73	76	79	73	76	79
HP process pump	Type	Centrifugal											
	Qty	2	3	4	2	3	4	2	3	4	2	3	4
	kW [each pump]	5,5	5,5	5,5	11	11	11	18,5	18,5	18,5	30	30	30
	HP [each pump]	7,5	7,5	7,5	15	15	15	25	25	25	40	40	40
	Motor poles number	2	2	2	2	2	2	2	2	2	2	2	2
	Motor frequency	50	50	50	50	50	50	50	50	50	50	50	50
	Total Full load @ supply Freq.	A	24,4	36,6	48,8	45,6	68,4	91,2	76	114	152	112	168
Total noise pressure @ 10 meters	dB(A)	71	74	77	73	76	79	73	76	79	70	73	76
Suction connections	Type	Victaulic											
	In	114,3 - 4" - DN100	114,3 - 4" - DN100	114,3 - 4" - DN100	168,3 - 6" - DN150	168,3 - 6" - DN150	168,3 - 6" - DN150	273 - 10" - DN250	273 - 10" - DN250	273 - 10" - DN250	323,9 - 12" - DN300	323,9 - 12" - DN300	323,9 - 12" - DN300
Discharge connections	Type	Victaulic											
	Out	114,3 - 4" - DN100	114,3 - 4" - DN100	114,3 - 4" - DN100	168,3 - 6" - DN150	168,3 - 6" - DN150	168,3 - 6" - DN150	273 - 10" - DN250	273 - 10" - DN250	273 - 10" - DN250	323,9 - 12" - DN300	323,9 - 12" - DN300	323,9 - 12" - DN300
Weight (SP pump)	kg	300	440	560	390	560	720	720	1.030	1.360	930	1.330	1.740
Weight (HP pump)	kg	350	510	650	500	720	950	760	1.110	1.450	1.150	1.660	2.190

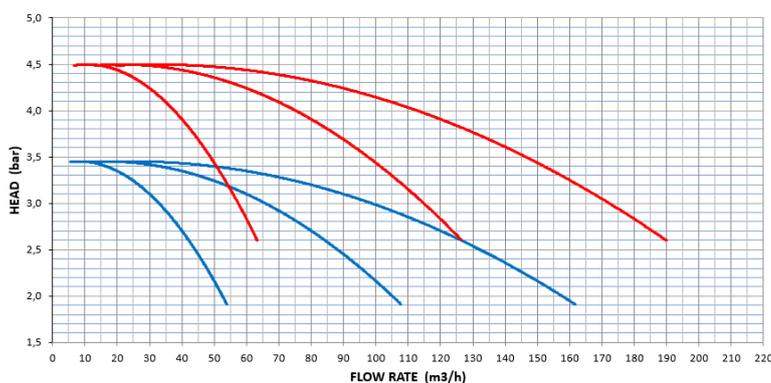
- Available supply voltage: 400V±10%/3/50Hz; 460V±10%/3/60Hz; 380V±10%/3/60Hz
- On request: UL electrical panel for 60 Hz versions
- Pumps rated up to 35% of Glycol
- Weights without water
- Not suitable for demi-water
- Altitude limit: 2.000 m a.s.l.
- Max water working pressure: 8 bar
- Weights of units with UL electrical panel may differ from those shown in the table. Contact Frigel.

**GPP - Pump curves**


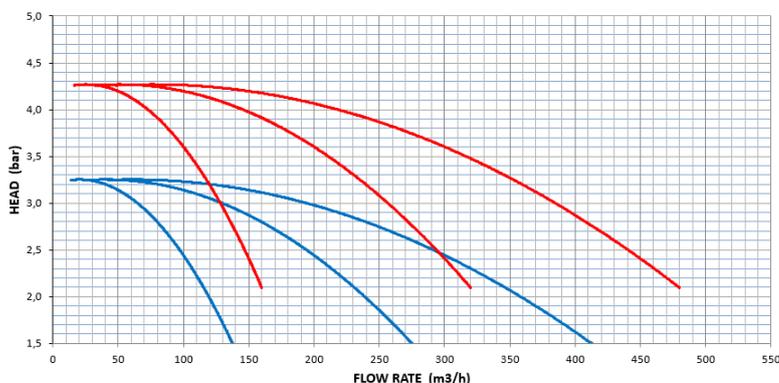
Lowest flow rate curve = 1 pump active; 1 in standby  
 Middle flow rate curve = 2 pumps active; 1 in standby  
 Highest flow rate curve = 3 pumps active; 1 in standby

**GPP 500**

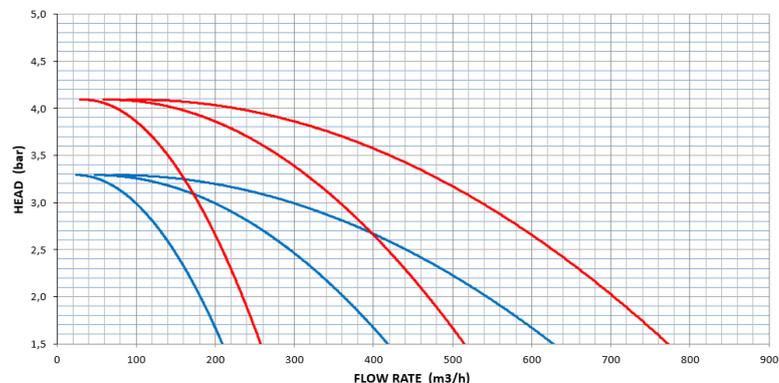
- HP - HIGH PRESS
- SP - STD PRESS


**GPP 1200**

- HP - HIGH PRESS
- SP - STD PRESS


**GPP 3000**

- HP - HIGH PRESS
- SP - STD PRESS


**GPP 4800**

- HP - HIGH PRESS
- SP - STD PRESS

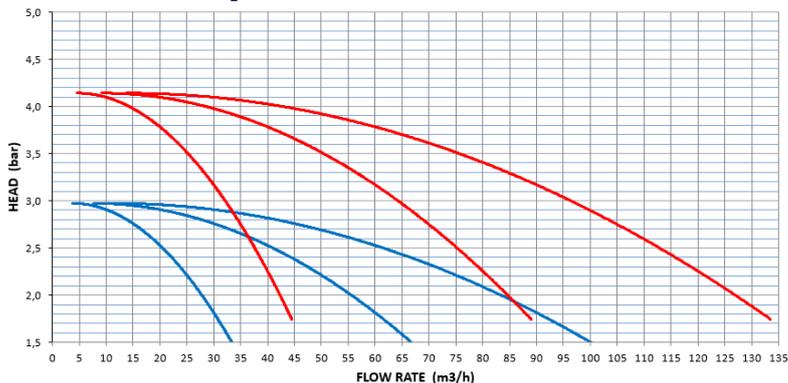
In order to select the suitable pumping system, consider the optimal working point, suction head and pipes diameter. For further questions, please contact Frigel.

**Technical data - GPP**
**60Hz**

MODULAR PUMPING STATION GPP													
Model		500			1200			3000			4800		
Vtaggio e frequenza di alimentazione		460V±10%/3/60Hz											
SP process pump	Type	Centrifugal											
	Qty	2	3	4	2	3	4	2	3	4	2	3	4
	kW [each pump]	3	3	3	5,5	5,5	5,5	11	11	11	18,5	18,5	18,5
	HP [each pump]	4	4	4	7,5	7,5	7,5	15	15	15	25	25	25
	Motor poles number	2	2	2	2	2	2	2	2	2	2	2	2
	Motor frequency	60	60	60	60	60	60	60	60	60	60	60	60
	Total Full load @ supply Freq.	A	10,8	16,2	21,6	20,4	30,6	40,8	38	57	76	67	100,5
Total noise pressure @ 10 meters	dB(A)	70	73	76	71	74	77	73	76	79	73	76	79
HP process pump	Type	Centrifugal											
	Qty	2	3	4	2	3	4	2	3	4	2	3	4
	kW [each pump]	5,5	5,5	5,5	11	11	11	18,5	18,5	18,5	30	30	30
	HP [each pump]	7,5	7,5	7,5	15	15	15	25	25	25	40	40	40
	Motor poles number	2	2	2	2	2	2	2	2	2	2	2	2
	Motor frequency	60	60	60	60	60	60	60	60	60	60	60	60
	Total Full load @ supply Freq.	A	20,4	30,6	40,8	38	57	76	62	93	124	112	168
Total noise pressure @ 10 meters	dB(A)	71	74	77	73	76	79	73	76	79	70	73	76
Suction connections	Type	Victaulic											
	In	114,3 - 4" - DN100	114,3 - 4" - DN100	114,3 - 4" - DN100	168,3 - 6" - DN150	168,3 - 6" - DN150	168,3 - 6" - DN150	273 - 10" - DN250	273 - 10" - DN250	273 - 10" - DN250	323,9 - 12" - DN300	323,9 - 12" - DN300	323,9 - 12" - DN300
Discharge connections	Type	Victaulic											
	Out	114,3 - 4" - DN100	114,3 - 4" - DN100	114,3 - 4" - DN100	168,3 - 6" - DN150	168,3 - 6" - DN150	168,3 - 6" - DN150	273 - 10" - DN250	273 - 10" - DN250	273 - 10" - DN250	323,9 - 12" - DN300	323,9 - 12" - DN300	323,9 - 12" - DN300
Weight (SP pump)	kg	300	440	560	390	560	720	720	1.030	1.360	930	1.330	1.740
Weight (HP pump)	kg	350	510	650	500	720	950	760	1.110	1.450	1.150	1.660	2.190

- Available supply voltage: 400V±10%/3/50Hz; 460V±10%/3/60Hz; 380V±10%/3/60Hz
- On request: UL electrical panel for 60 Hz versions
- Pumps rated up to 35% of Glycol
- Weights without water
- Not suitable for demi-water
- Altitude limit: 2.000 m a.s.l.
- Max water working pressure: 8 bar
- Weights of units with UL electrical panel may differ from those shown in the table. Contact Frigel.

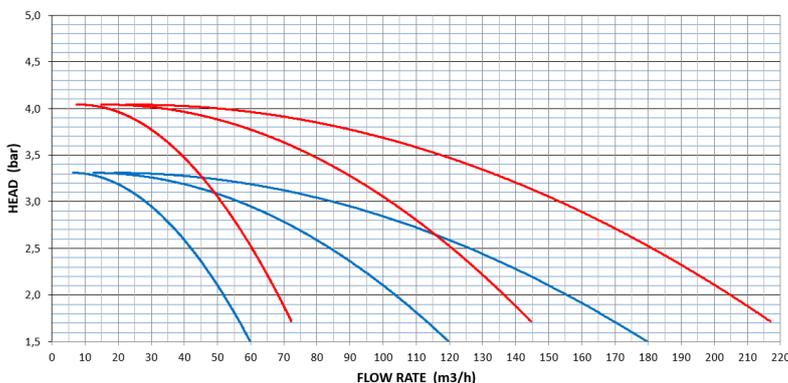
**GPP - Pump curves**



Lowest flow rate curve = 1 pump active; 1 in standby  
Middle flow rate curve = 2 pumps active; 1 in standby  
Highest flow rate curve = 3 pumps active; 1 in standby

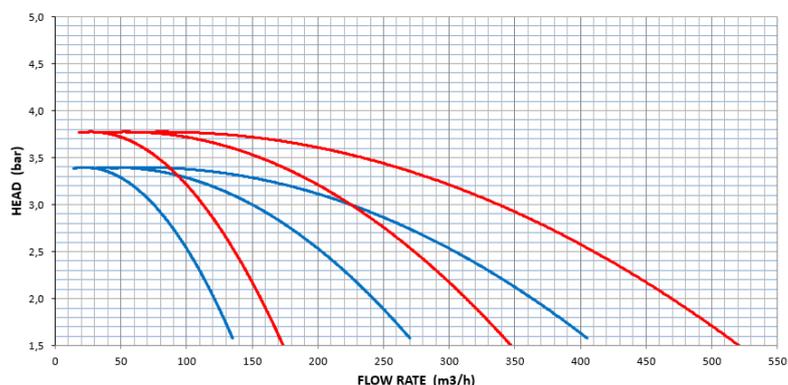
**GPP 500**

- HP - HIGH PRESS
- SP - STD PRESS



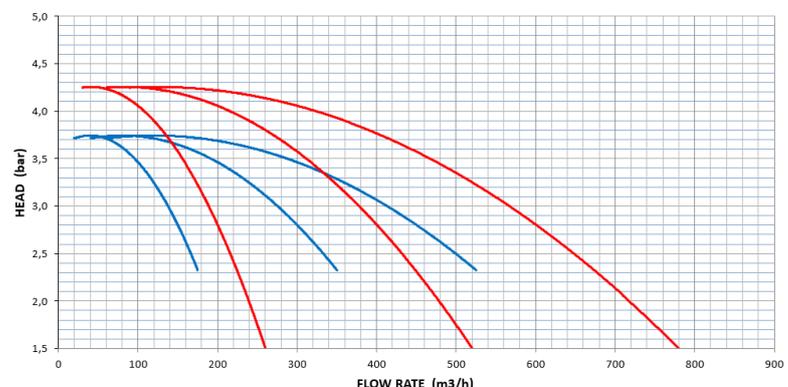
**GPP 1200**

- HP - HIGH PRESS
- SP - STD PRESS



**GPP 3000**

- HP - HIGH PRESS
- SP - STD PRESS



**GPP 4800**

- HP - HIGH PRESS
- SP - STD PRESS

In order to select the suitable pumping system, consider the optimal working point, suction head and pipes diameter. For further questions, please contact Frigel.

## Dimensional technical data - GPV

**50-60Hz**

### Machine dimension - SP

Model		500			1200			3000			4800		
Pumps		2	3	4	2	3	4	2	3	4	2	3	4
A	mm	1.138	1.638	2.138	1.137	1.637	2.137	1.353	1.853	2.353	1.486	1.986	2.486
B	mm	1.156	1.156	1.156	1.319	1.319	1.319	1.887	1.887	1.887	2.195	2.195	2.195
C	mm	1.558	1.558	1.558	1.559	1.559	1.559	1.680	1.680	1.680	2.048	2.048	2.048

### Machine dimension - HP

Model		500			1200			3000			4800		
Pumps		2	3	4	2	3	4	2	3	4	2	3	4
A	mm	1.138	1.638	2.138	1.135	1.635	2.135	1.363	1.863	2.363	1.486	1.986	2.486
B	mm	1.160	1.160	1.160	1.320	1.320	1.320	1.932	1.932	1.932	2.246	2.246	2.246
C	mm	1.558	1.558	1.558	1.669	1.669	1.669	2.068	2.068	2.068	2.029	2.029	2.029

## Dimensional technical data - GPP

**50Hz**

### Machine dimension - SP

Model		500			1200			3000			4800		
Pumps		2	3	4	2	3	4	2	3	4	2	3	4
A	mm	1.024	1.527	2.027	1.120	1.620	2.120	1.119	1.619	2.119	1.211	1.711	2.211
B	mm	1.209	1.209	1.209	1.329	1.329	1.329	1.320	1.320	1.320	1.626	1.626	1.626
C	mm	1.340	1.340	1.340	1.371	1.371	1.371	1.371	1.371	1.371	1.552	1.552	1.552

### Machine dimension - HP

Model		500			1200			3000			4800		
Pumps		2	3	4	2	3	4	2	3	4	2	3	4
A	mm	1.027	1.527	2.027	1.120	1.620	2.120	1.112	1.612	2.112	1.216	1.716	2.216
B	mm	1.230	1.230	1.230	1.317	1.317	1.317	1.354	1.354	1.354	1.643	1.643	1.643
C	mm	1.371	1.371	1.371	1.371	1.371	1.371	1.351	1.351	1.351	1.552	1.552	1.552

## Dimensional technical data - GPP

**60Hz**

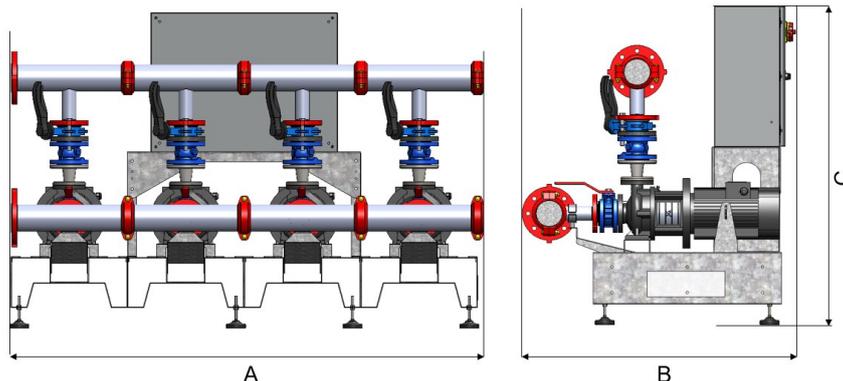
### Machine dimension - SP

Model		500			1200			3000			4800		
Pumps		2	3	4	2	3	4	2	3	4	2	3	4
A	mm	1.027	1.527	2.027	1.120	1.620	2.120	1.114	1.641	2.114	1.211	1.711	2.211
B	mm	1.197	1.197	1.197	1.329	1.329	1.329	1.354	1.354	1.354	1.626	1.626	1.626
C	mm	1.370	1.370	1.370	1.371	1.371	1.371	1.351	1.351	1.351	1.501	1.501	1.501

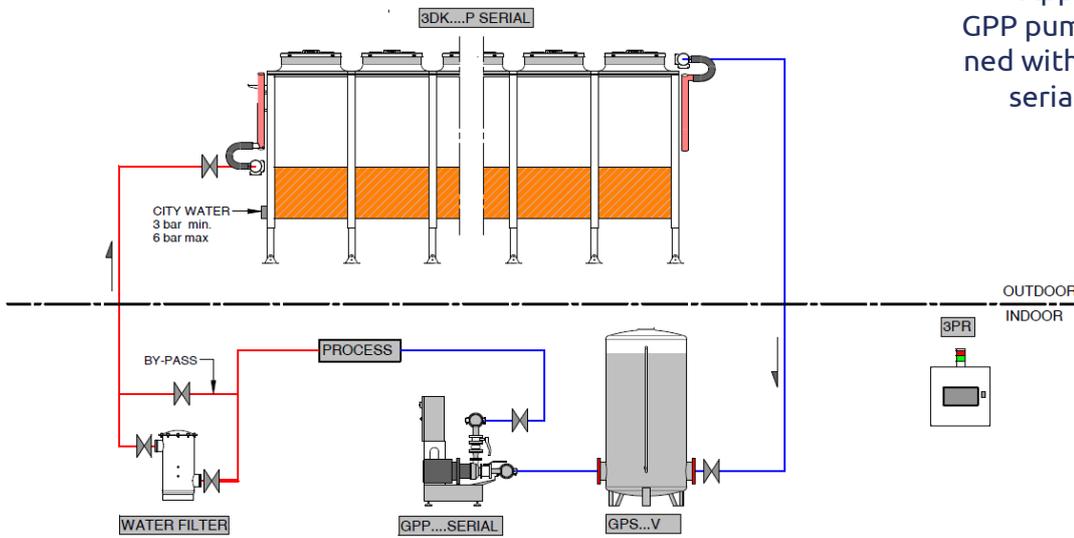
### Machine dimension - HP

Model		500			1200			3000			4800		
Pumps		2	3	4	2	3	4	2	3	4	2	3	4
A	mm	1.027	1.527	2.027	1.120	1.620	2.120	1.112	1.612	2.112	1.219	1.719	2.219
B	mm	1.229	1.229	1.229	1.318	1.318	1.318	1.390	1.390	1.390	1.644	1.644	1.644
C	mm	1.351	1.351	1.351	1.351	1.351	1.351	1.350	1.350	1.350	1.501	1.501	1.501

- Dimensions refer to units in basic configuration without added options
- Overall dimensions of units with UL electrical panel may differ from those shown in the table. Contact Frigel



Application scheme  
GPP pumping station combined with Ecodyr P version in serial communication



## Order code

