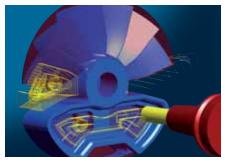


## **Demonstration part:** Milled on a DMU 50 eVo *linear*

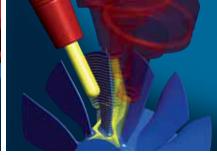
*hyper*MILL<sup>®</sup> provides an extensive range of 2D, 3D, and 5axis strategies and special applications. All strategies can be accessed from a single user interface. Alongside comprehensive functions such as stock tracking and automatic collision checking/avoidance, this allows users to machine complex workpieces with undercut areas quickly and re-liably. *hyper*MILL<sup>®</sup> is therefore a very flexible CAM solution for use in tool and mould manufacturing, the automotive and aerospace industries, right through to mechanical engineering, energy technology and medical engineering.



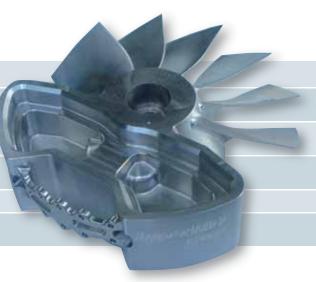
**Arbitrary stock roughing:** Because the stock moves along with the tool, collisions are actively prevented. If the tool shank or holder were to collide with the current stock, the tool path would be moved laterally.



**5axis rest machining:** *hyper*MILL<sup>®</sup> combines fully automated machining with different fixed tool angles and 5axis simultaneous movements in a single operation. Information on the slope angle is not required for the operation.



**Multiblade package:** This application enables automatic programming from roughing, plunge roughing and the various strategies for blade and hub machining right through to edge and hub radius milling.



## Machine: DMU 50 eVo linear

Main drive (motor spindle)	RPM range	18–20.000 RPM <sup>-1</sup>
Workspace	Rapid traverse/feedrate X/Y/Z Traverse path X/Y/Z	80/50/50 m/min 500/450/400 mm
NC rotary table	Clamping surface Max. workpiece weight	Ø 500 x 380 mm 200 kg
Tool	Tool magazine (changer) Tool adapter	30 (60, 120) spaces SK 40
Automation	Controller	840D solution line
Workpiece	Dimensions Material	Ø 170 x 46 mm Aluminium



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