

LM TM 110 UNDERGROUND CORING DRILL Technical Overview

& BOART LONGYEAR

LM[™]110 UNDERGROUND CORING DRILL

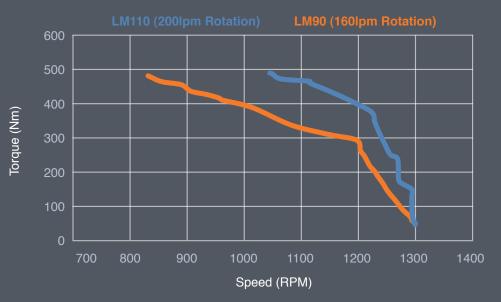
The LM[™]110 is the most powerful underground diamond coring drill offered by Boart Longyear, suited for deep-hole drilling. Equipped with a 128 kN feed frame, this drill provides high pullback force as well as a fast rodhandling rate, delivering increased productivity.

Safety

Optional Rod Handler - Hands-free making and breaking of joints increases driller and helper safety and reduces operator fatigue.

Productivity

New 110 kW Power Pack Option - Up to 33% more torque available at the drill head for increased drilling productivity.



Optional Drill Control Interface (DCI) - Allows unattended drilling, delivering more meters drilled per shift and increased revenue.

Flexibility

Modular Drill Design - Enables tailored drilling packages and easy component upgrades when requirements change.





1 **REVERSIBLE FEED CYLINDER** The feed cylinder is reversible

The feed cylinder is reversible which increases up-hole drilling capacity

4 FAIL SAFE ROD CLAMP

Hydraulic open and spring close rod clamp results in fail safe operation

DIRECT COUPLED FEED FRAME

Direct coupled feed frame results in lower maintenance and smoother feed transmission

2 SEMI-AUTOMATED ROD HANDLING (Optional)

Semi-automated rod handler (optional) makes handling of rods safer and easier

LOAD SENSING HYDRAULICS

Load sensing hydraulics maximize efficiency and reduce heat

3 HIGH TORQUE BREAKOUT

Automated high torque break out device breaks most rod joints automatically

PROPORTIONAL CONTROLS

Proportional controls and lock levers provide optimum control of rpm and feed

LM™110 TECHNICAL INFORMATION

Drill Depth Guidelines						
	Hole Depth			Hole Depth		
Drill Rod	Metric			U.S.		
	Up	Horizontal	Down	Up	Horizontal	Down
BRQ	1417	1500	1500	4649	4921	4921
NRQ	972	1262	1500	3189	4140	4921
HRQ	595	648	1036	1952	2126	3400
Drill Depth Guidelines with Cylinder Reversed						
	Hole Depth			Hole Depth		
Drill Rod	Metric			U.S.		
	Up			Up		
BRQ	1500			4921		
NRQ	1500		4921			
HRQ	1195		3920			

The figures in this table are estimates that have been calculated using the applicable pullback capacity of the drill. Actual drilling results may vary and will depend on in-hole tools, subsurface and other environmental conditions, drilling techniques and equipment used.

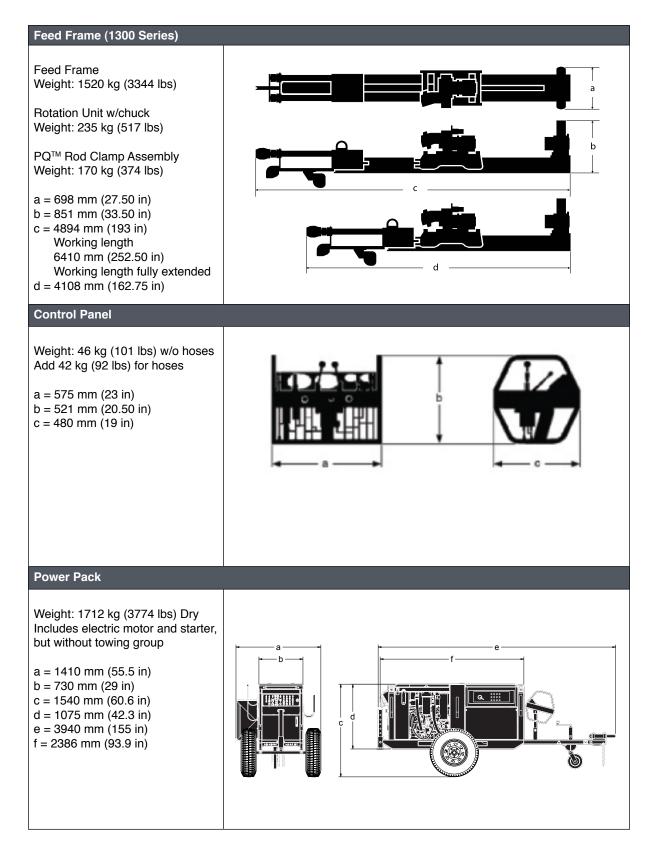
Drill Specification:			
Feed Frame (1300 Series)	Metric	U.S.	
Feed Stroke	1830 mm	72 in	
Max. rated pushing force	63.56 kN @ 28 MPa	14289 lbf @ 4061 psi	
Max. rated pulling force	127.69 kN @ 28 MPa	28706 lbf @ 4061 psi	
Rated carriage speed	0.70 m/s per complete cycle	2.3 ft/s per complete cycle	
Normal rod handling speed	Approximately 15 m/min.*	Approximately 50 ft/minute*	
Note	The feed frame is reversible		
11*11	Actual rod handling speed may	vary with working conditions	
Chuck and Rod Holder			
	HQ™ Chuck	PQ™ Rod Holder	
Maximum opening	97.0 mm (3.82 in) Diameter corresponding to the ID of the HQ [™] guide bush	125 mm (4.875 in) Diameter corresponding to the ID of the PQ™ guide bush	
Туре	Closed hydraulically Opened mechanically Automatic synchronization with rod holder	Closed mechanically Opened hydraulically Automatic synchronization with chuck Manual overdrive	
Jaws	3 (same as used with chuck)	3 (same as used with chuck)	
Max. rated axial holding capacity	85.0 kN* (19110 lbf*)	130 kN* (33750 lbf*)	
Max. rated static torsional holding capacity	Forward and reverse rotation 3900 N-m (2870 lbf*)	Forward and reverse rotation 5800 N-m (4255 lbf*)	
11*11	At 7 MPa (1015 psi) with new jaws and rods		
HQ™ Drill Head, HI torque			
Forward Rotation			
Chuck Speed	1330 RPM, continuously variable. Speeds will vary with oil type and temperature and are approximate		
Chuck torque output	430 N-m @ 1200 RPM	317 lb-ft @ 1,200 RPM	
Chuck torque output	1088 N-m @ 500 RPM	802 lb-ft @ 500 RPM	
Reverse Rotation			
Chuck Speed	100 RPM, fixed to help prevent rod thread damage		
Chuck Torque output	3920 Nm with break-out device @ 31.0 MPa	2890 lb-ft with break-out device @ 4,496 psi	

LM[™]110 TECHNICAL INFORMATION

Hydrostatic Pumps				
Main Pump	Metric	U.S.		
Туре	Variable displacement, axial piston w/pressure compensated load sensing control			
Operating conditions as used on LM™110 drill: Maximum pressure	31 MPa, forward rotation, reverse rotation, rod handling	4500 PSI, forward rotation, reverse rotation, rod handling		
Recirculation pump	Oil cooling and charge pump			
Туре	Gear, fixed displacement			
Maximum pressure operating conditions as used on LM [™] 110 drill	1-1.5 Bar	14.5-21.8 psi		
Normal speed	1490 RPM @ 50 Hz 1790 RPM@ 60 Hz			
Hydraulic tank volume	60 L 15.8 Gal			

Wireline Hoist (optional)						
	Me	tric	U.S.			
Туре	All hydraulic, with proportional spooling control power up, power down, hydraulically locked in neutral free wheel override, chain driven spooling device					
Line Pull	6 mm	5 mm	6 mm	5 mm		
Bare Drum	11.77 kN	9.2 kN	2649 lbf	2068 lbf		
Full Drum	3.9 kN	3.1 kN	877 lbf	697 lbf		
Line Speed						
Bare Drum	0 - 80 m/min		0 - 262 ft/min			
Full Drum	0 - 240 m/min		0 - 787 ft/min			
Drum Capacity						
5 mm	1500 m		4920 ft			
6 mm	1000 m		3280 ft			
1/4"	895 m		2930 ft			

DIMENSIONS AND WEIGHTS





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MINING AND EXPLORATION DRILLING PRODUCTS



Coring Bits



Coring Rods



Surface Coring Rigs