

eNod & eNodView

eNod4

Weighing controller for
automated systems



Presentation

What is eNod4 ?

eNod4 is a weighing module especially designed for integration into an automated system

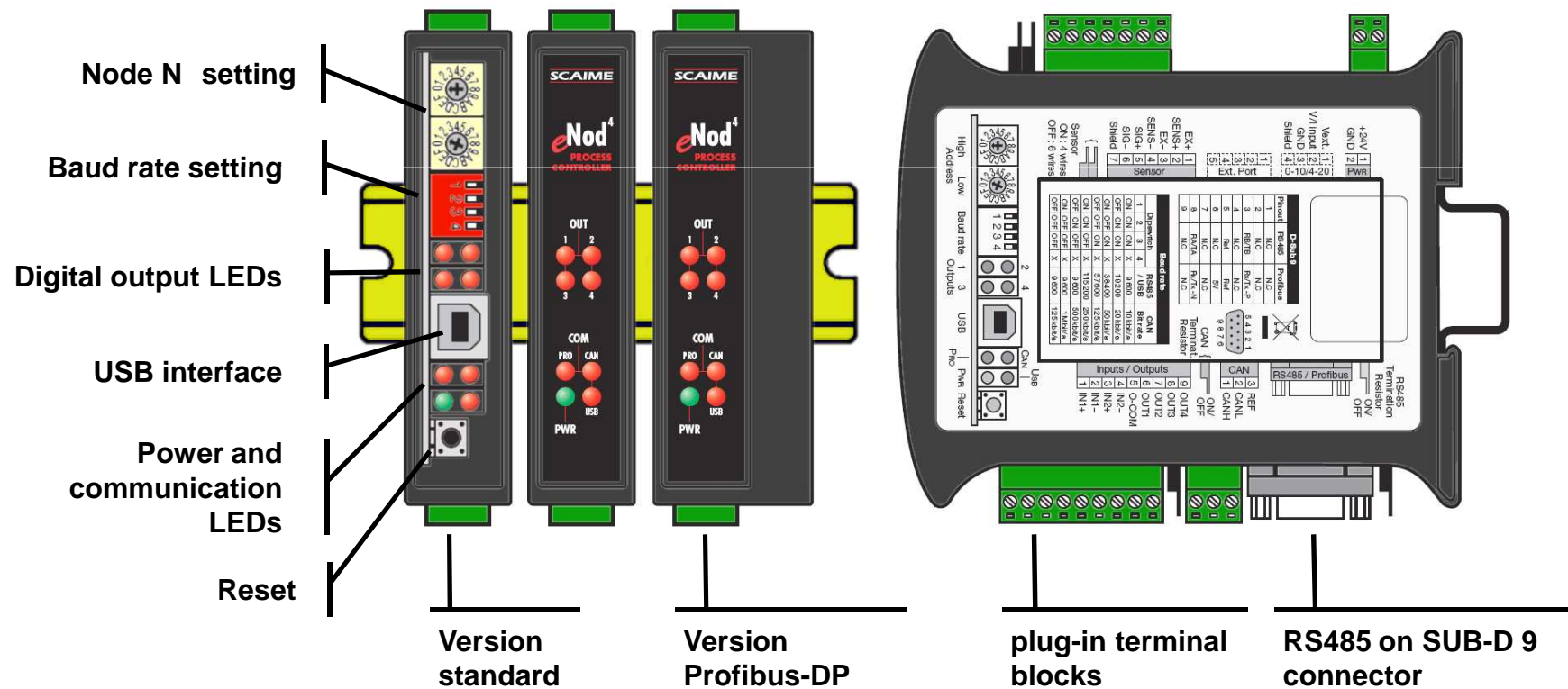


- ▶ It transforms any strain gauge sensor into intelligent digital system.
- ▶ It offers a high performance weighing function for process control

Presentation

DIN rail housing

Vertical and compact size housing allowing quick and easy installation on DIN rail



Interfaces

eNod4 - Sensor input

► Standard strain gages input

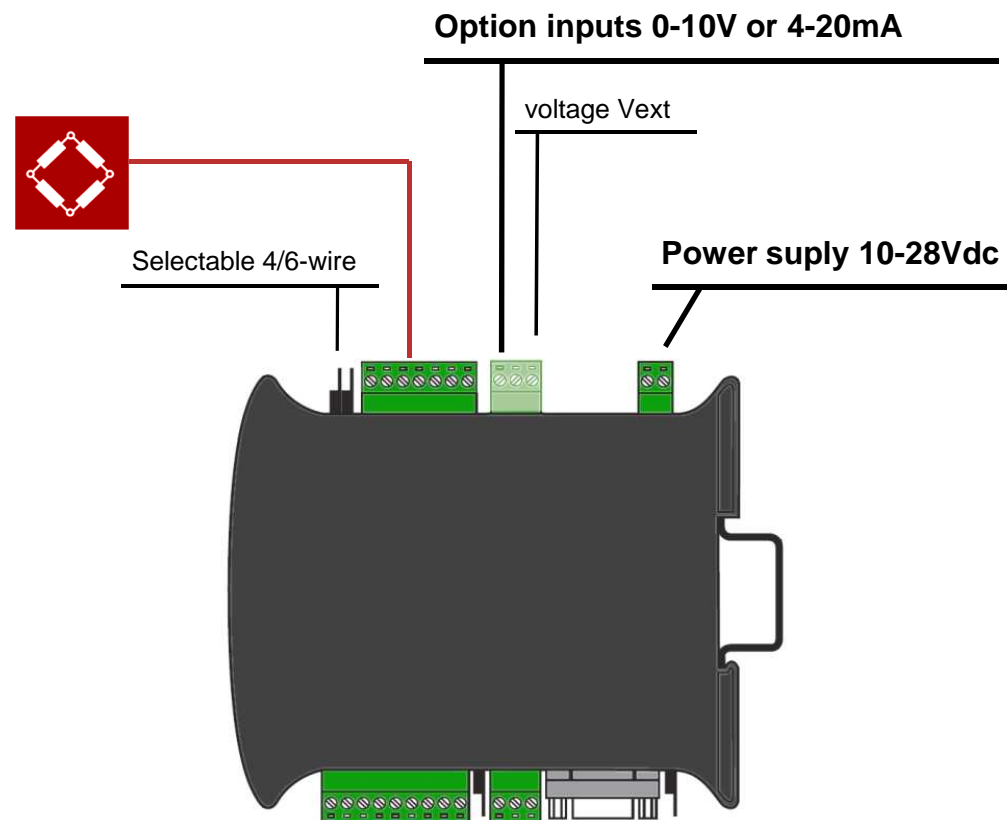
- Up to 4 load cells 350 Ω
- Input range 0 - $\pm 7,8\text{mV/V}$
- Factory calibration : 500 000d @ 2mV/V
- Wiring in 4 or 6-wire

► Optional voltage input 0-10Vdc

- Factory calibration: 100 000d @ 10Vdc

► Optional current input 4-20mA

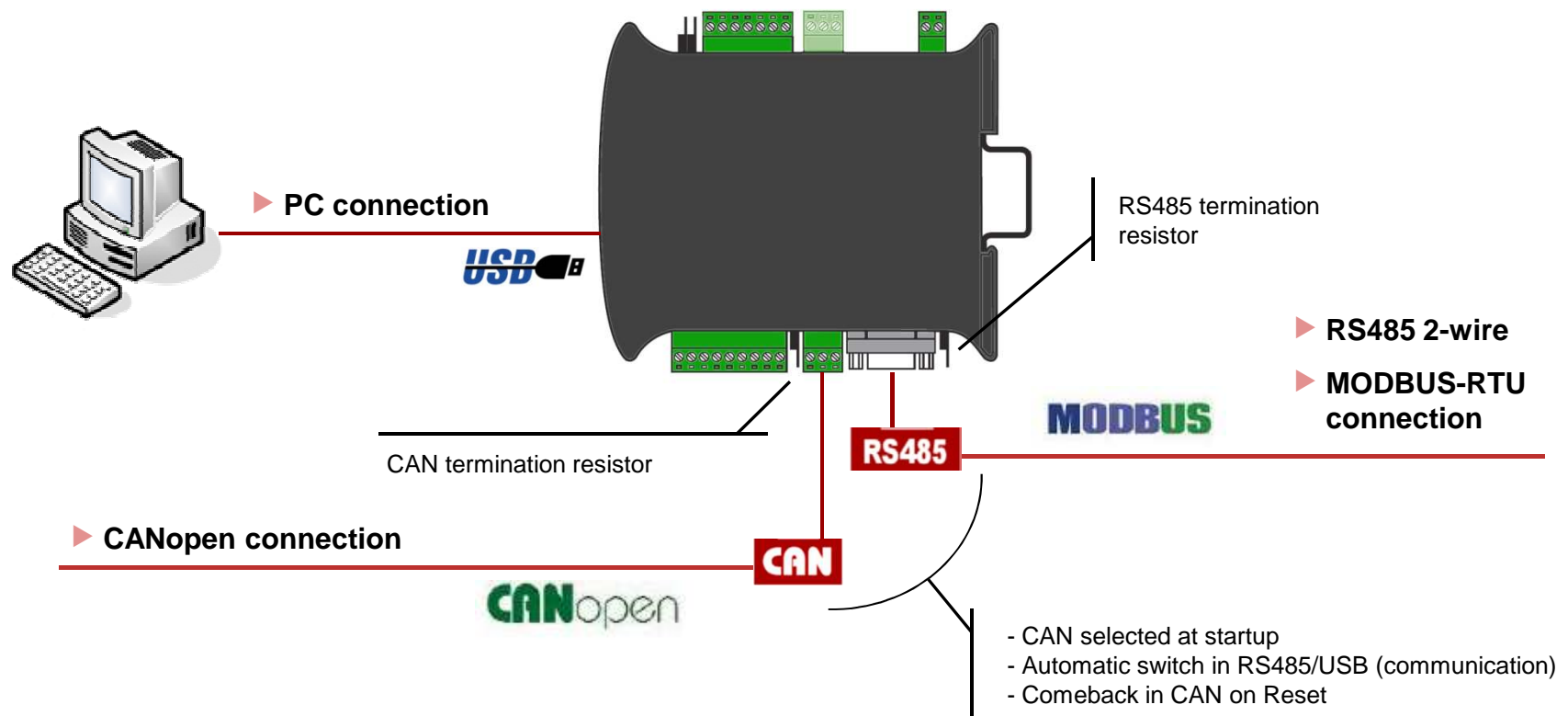
- Input resistance 50 Ω
- No factory calibration
- Voltage output Vext available



Interfaces

eNod4 Connectivity

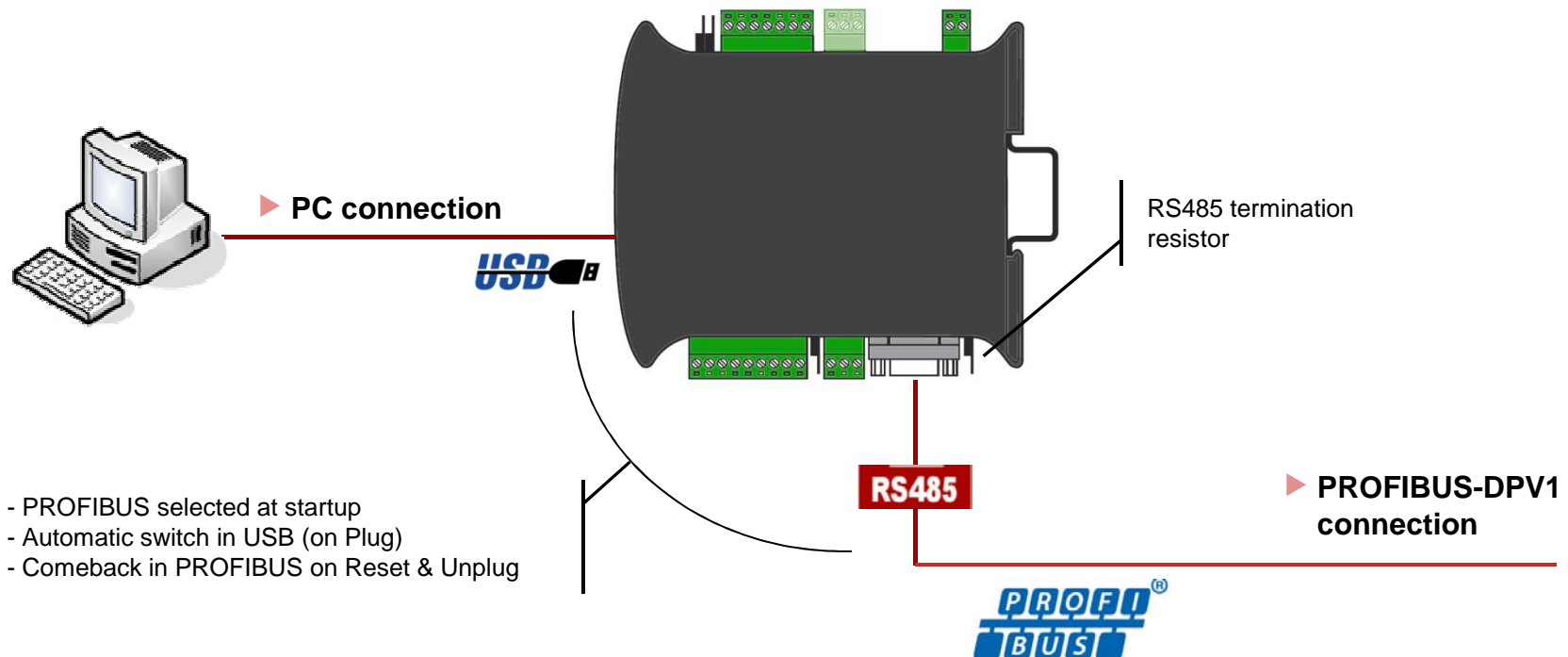
Easy connection to several automated systems



Interfaces

eNod4 PRO Connectivity

Easy integration into PROFIBUS architecture



Interfaces

Schneider Electric technical partnership

1

PLC's

Validated Connectivity with =S= PLC's



2

ADVANTYS-STB system

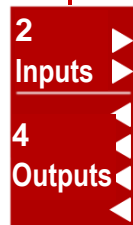
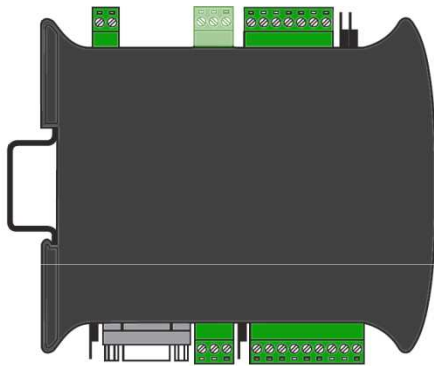
Integrated into Advantys-STB I/O platform



▶ ADVANTYS-STB allows to connect eNod4-T on several industrial fieldbus

Interfaces

eNod4 – Digital I/O



▶ 2 opto-isolated digital inputs

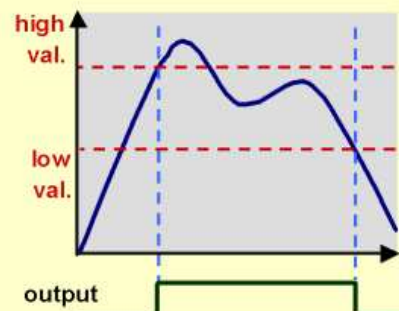
- External triggering , external Zero or Tare

▶ 4 opto-isolated digital outputs (static relays)

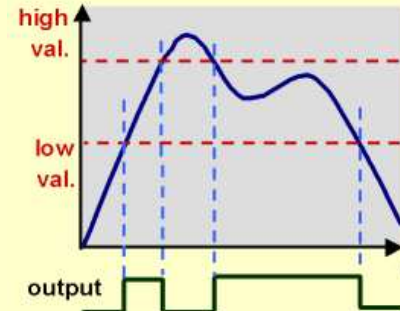
- Set point control, Default, Input recopy, signal stability
- Relay contact rating 55V/400mA

Set point control

• Hysteresis mode

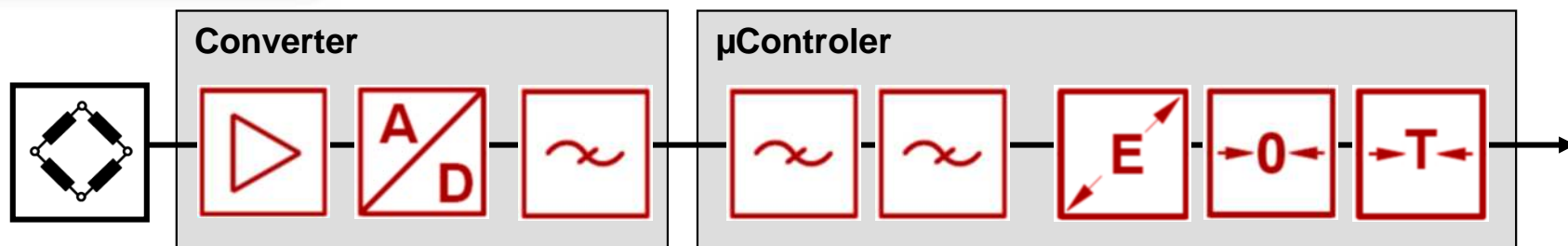


• Window mode



Signal processing

Amplification - conversion

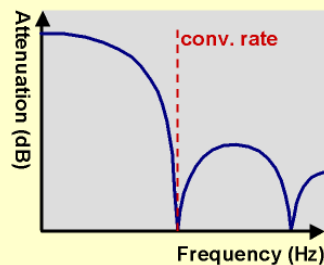


Converter

- Sensor input: $\pm 7.8 \text{ mV/V}$
- Sampling frequency **4KHz**
- Resolution **24 bits**
- Low-pass filter

A/D converter

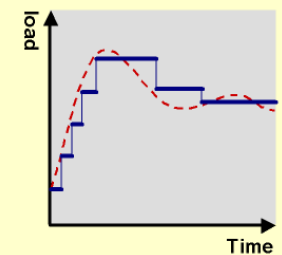
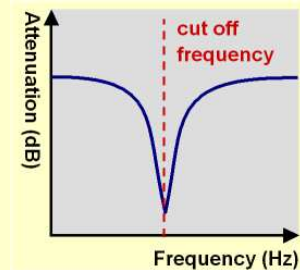
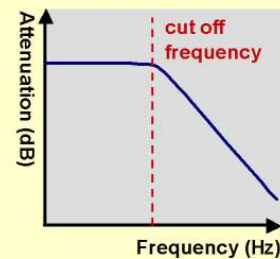
7.5 à 1900Hz



- Scaling
 $\pm 500\,000 \text{ pts}$

Post-Filtering

- Low-pass
- Notch
- Auto-adaptive



eNodView

What is eNodView ?

- ▶ eNodview offers many tools to facilitate eNod4 implementation



- ▶ It allows parameters setting and calibration of eNod4.
- ▶ It's also a powerful measurement acquisition and analysis software.

eNodView

eNodView fonctionnalités

1

Set up

- Automatic detection of all eNod connected to the network
- Access to all eNod4 parameters
- physical or theoretical calibration

2

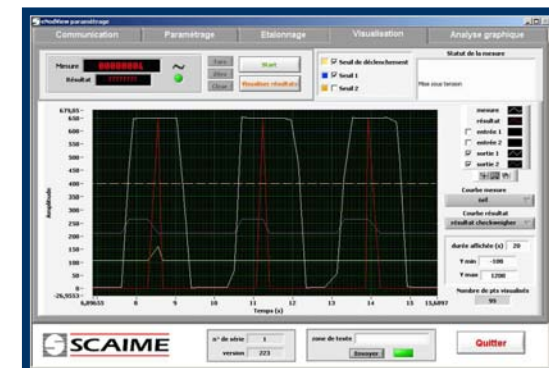
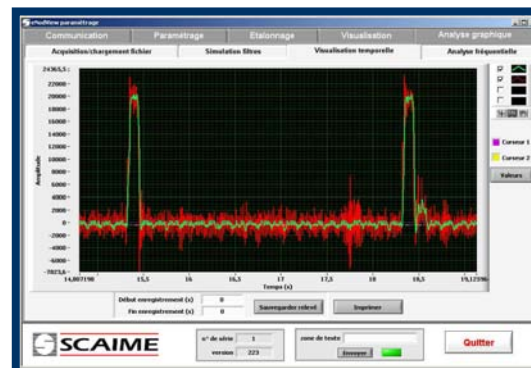
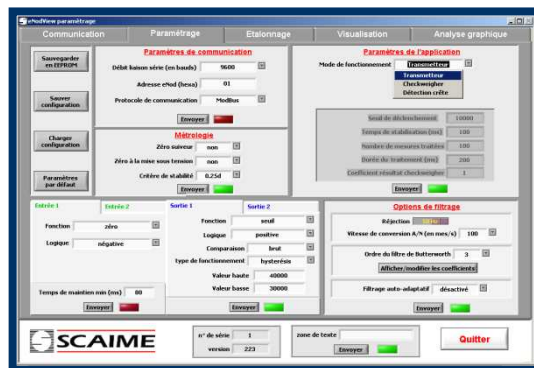
Analyse

- Measurement acquisition and displaying
- Frequency analysis (FFT)
- Digital filters simulation and displaying

3

Real time display

- Graphical and real time display of measurement and digital In/Out



Applications

eNod4 firmware choice

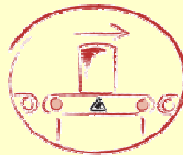
Transmitter



- High speed measurement acquisition and transmission
- Triggering and sampling functions



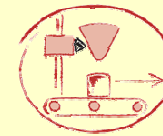
Checkweigher



- Cycle management dedicated to dynamic weighing
- Calculation functions for sorting process and checkweighing



Dosing



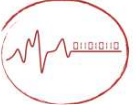
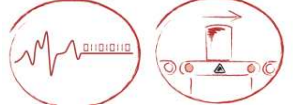
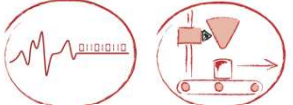
- Mono-product dosing by filling or by unloading
- Fine and coarse feed management
- Automatic in-flight correction



Applications

eNod4 applications

Several firmware versions dedicated to user application

eNod4-T	eNod4-C	eNod4-D
		
Measurement transmission <ul style="list-style-type: none">Very high speed measurement acquisition and transmission		
	Checkweigher <ul style="list-style-type: none">Cycle management dedicated to dynamic weighing	Dosing process <ul style="list-style-type: none">Mono-product dosing by filling or by unloading

Functions

eNod4 common functions

eNod4 allows high speed and high accuracy measurement transmission.



- ▶ Able to transmit up to 1000 measurement by second
- ▶ Factory pre-calibration at 500 000d for 2 mV/V
- ▶ Physical or theoretical calibration, gravity correction
- ▶ Digital filtering including low-pass, notch and self-adaptative
- ▶ Measurement scaling with decimal point and unit management
- ▶ Triggering and sampling functions
- ▶ Weighing functions
 - Zero, automatic Zero at startup, Zero tracking
 - Tare
 - Measurement stability control
 - Gravity correction of calibration

Measurement transmission

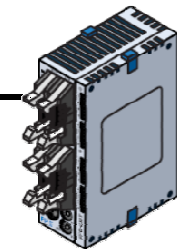
CANopen communication

- ▶ With CANopen, eNod4 allows a very high speed and versatile transmission



CANopen

10 kb/s ... 1Mb/s



PLC

- ▶ Exchanges client-server by **SDO** (service data object)
- ▶ Exchanges Producer-consumer by **PDO** (Process data object)
 - On timer event (periodic base, min = 1 ms)
 - cyclic or acyclic synchronized (linked to bus sync. messages)
 - On Digital input event
 - On value variation of data to transmit



Measurement transmission up to 1000 meas/s

Measurement transmission

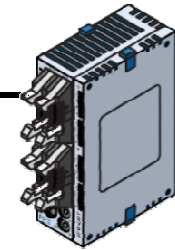
MODBUS communication

- ▶ With Modbus, eNod4 allows simple and quick transmission



MODBUS

9600 b/s ... 115200b/s



PLC

▶ Master-Slave exchanges

- Only one master
- RTU (Remote Terminal Unit) transmission mode
- Encapsulated SCMBus commands allowing mono-point measurement transmission up to 1000 meas/s
- Physical bus RS485 and USB in RS232 emulation



Measurement transmission up to 400 meas/s

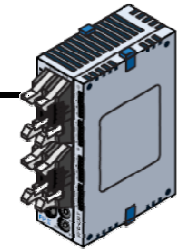
Measurement transmission

PROFIBUS DP communication

- Profibus DP-V1 class 2 : All the eNod4 parameters are configurable by the bus



9600 b/s ... 12Mb/s



PLC

- **Master-Slave exchanges, multi-master**

- 2 simultaneous acyclic connections are possible with masters
- Cyclic communication cyclique with module choice (Selection of data to include in the Profibus frame)
- Acyclic and cyclic capabilities



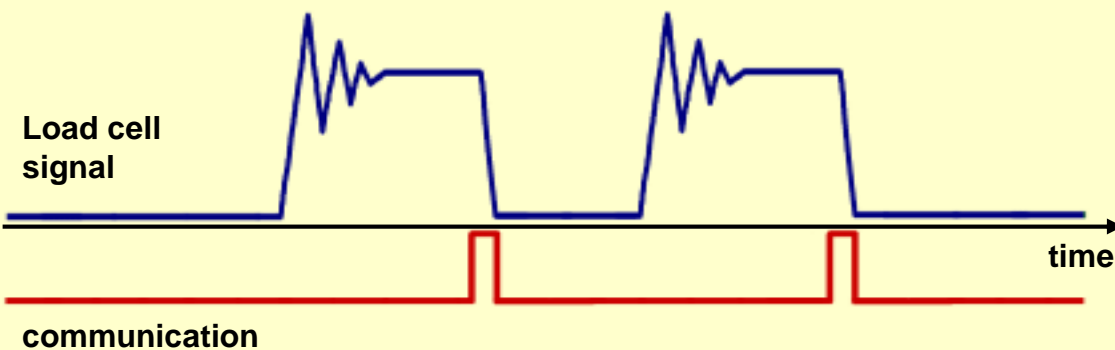
Data (measurement) update frequency :
50 time/s

Dynamic checkweighing

eNod4-C - Checkweigher mode

Process

- ▶ eNod4-C makes high speed measurement acquisition
- ▶ eNod4-C calculates the weight value and send it to the PLC

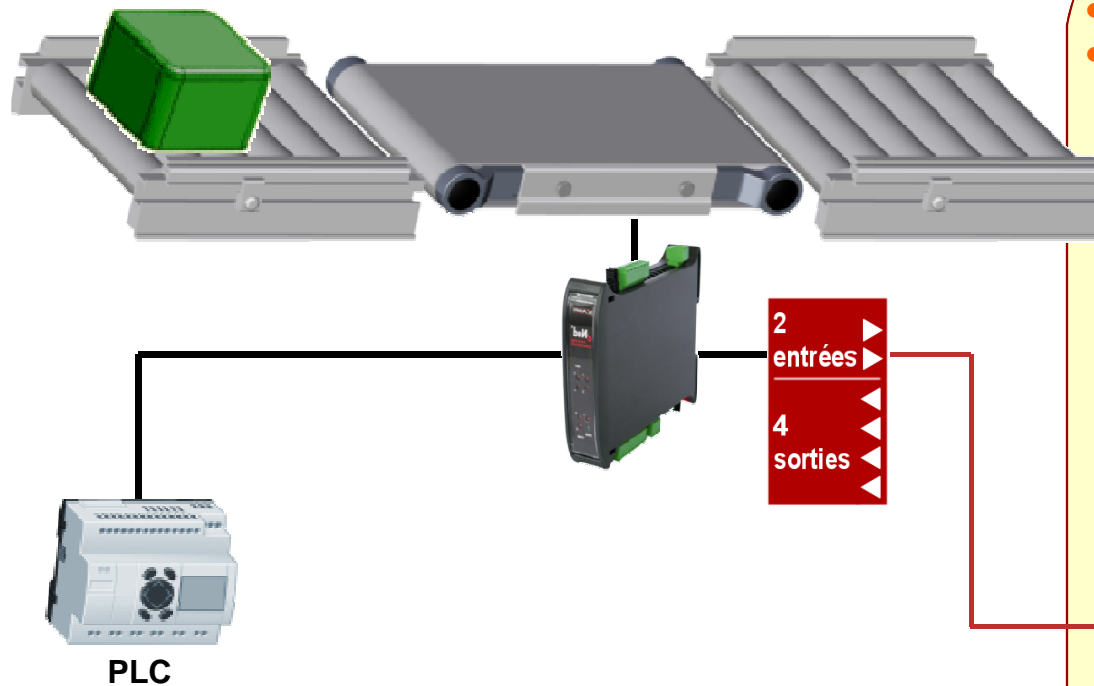


PLC

Dynamic checkweighing

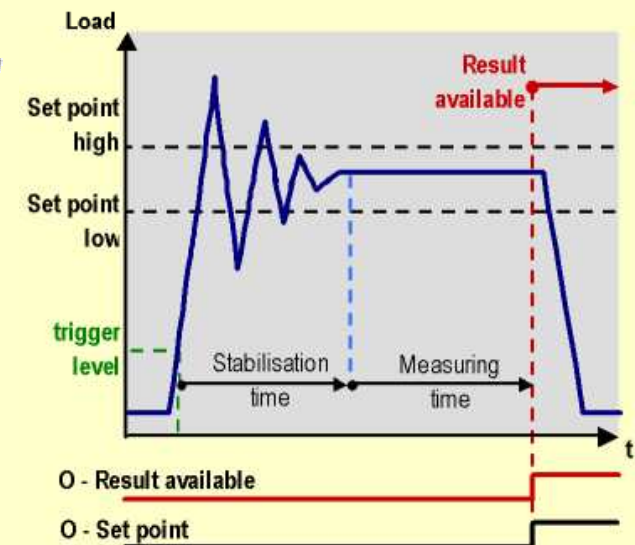
eNod4-C - Checkweigher mode

► Level triggering



Process

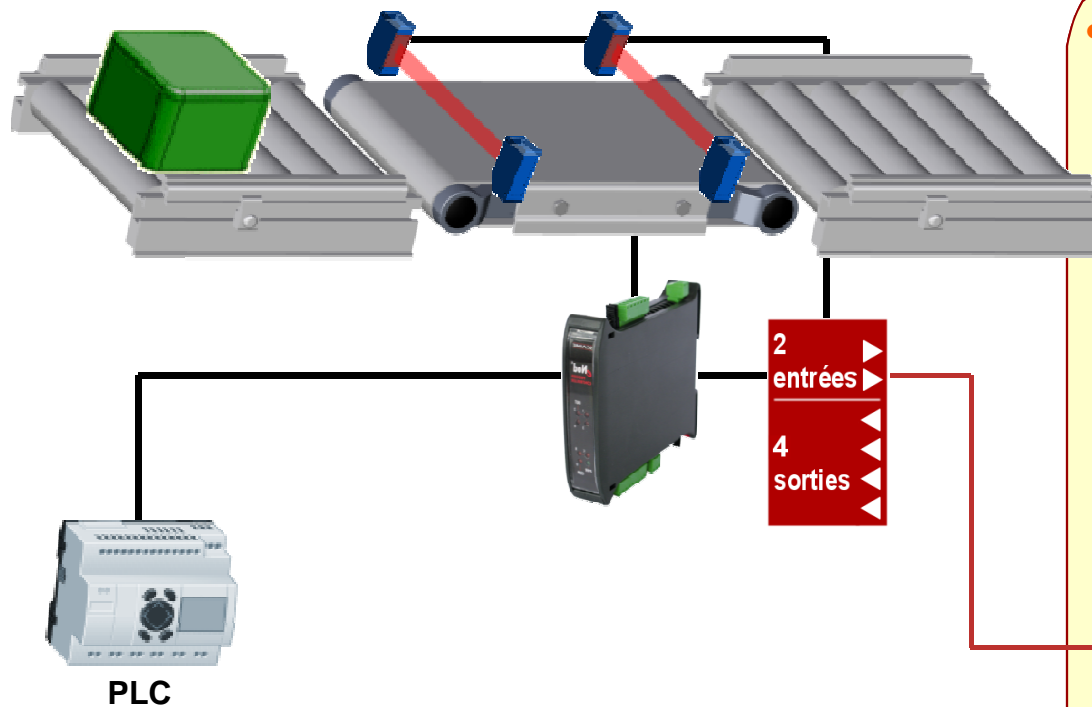
- Cycle management without detector
- Sample with limit value control



Dynamic checkweighing

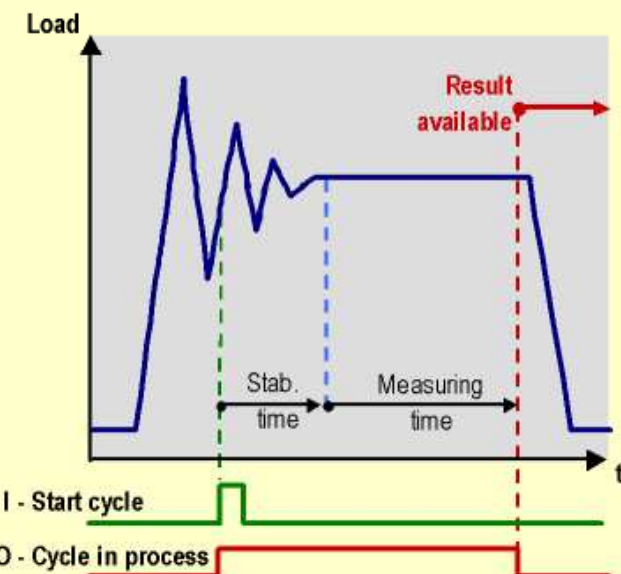
eNod4-C - Checkweigher mode

► External triggering (with one or two detectors)



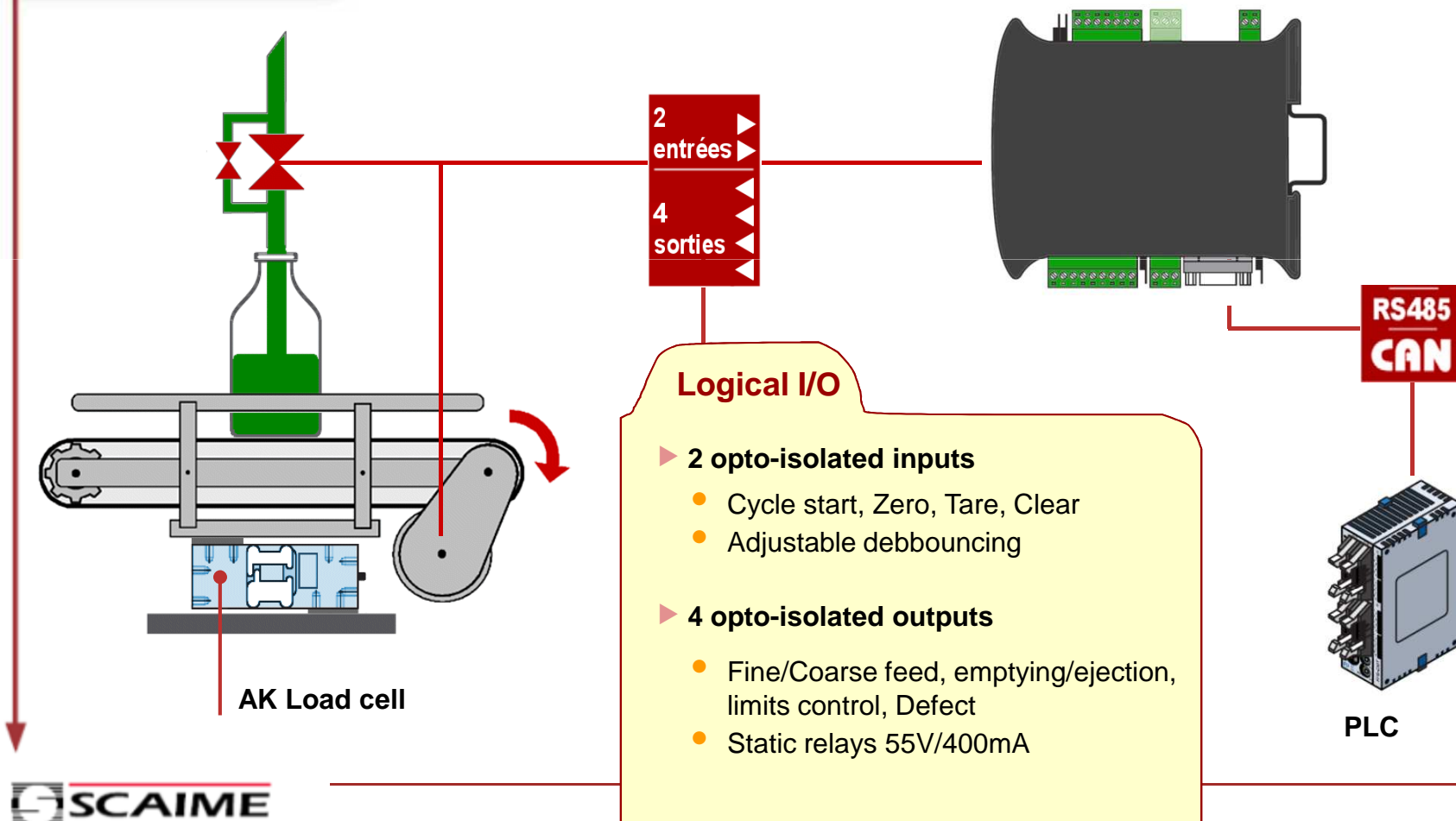
Processus

• Cycle management with detector



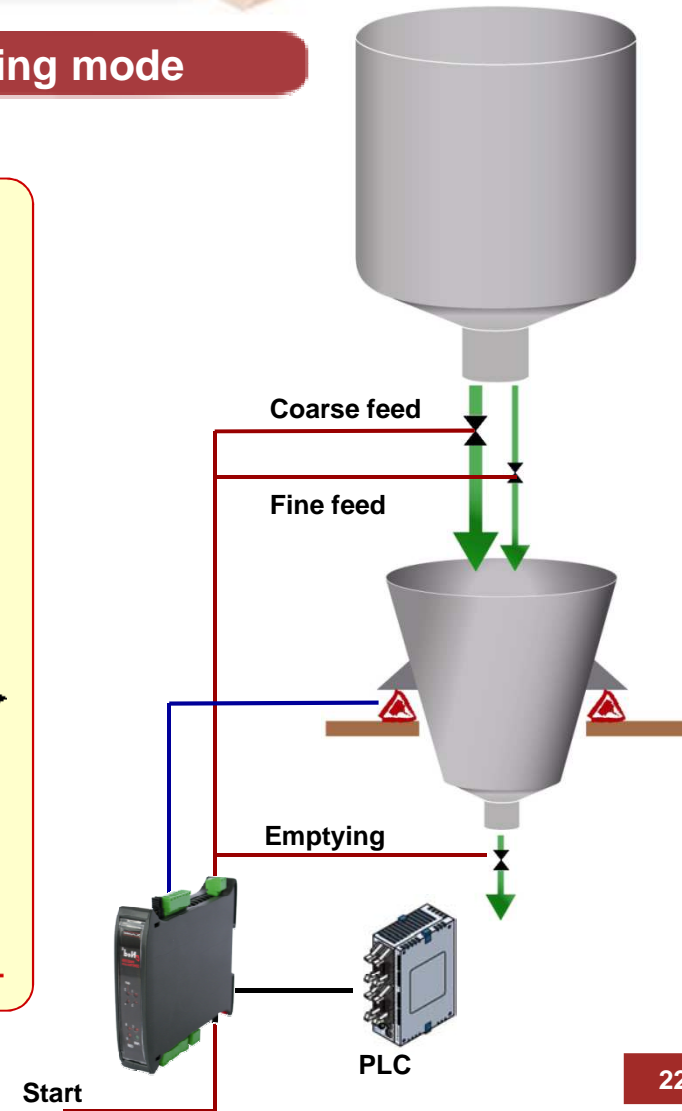
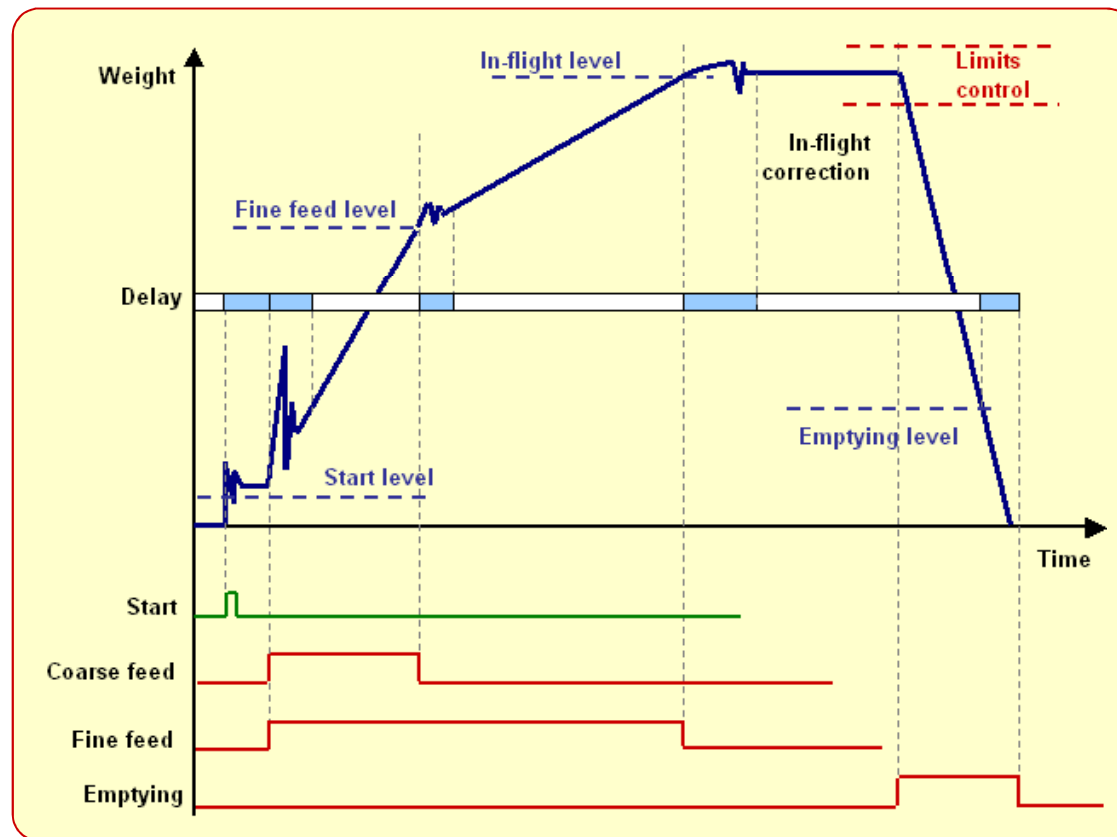
Dosing

eNod4-D - Digital Input / outputs



Dosing

eNod4-D - Dosing by filling mode



Dosing

eNod4-D - Dosing by unloading mode

