

„Cool and Clean“ Assembly manual

Condition: The front face and the grooves of the barrel have to be fat-free and extricated from grime. The locating surfaces of the rings have to be absolute clean.

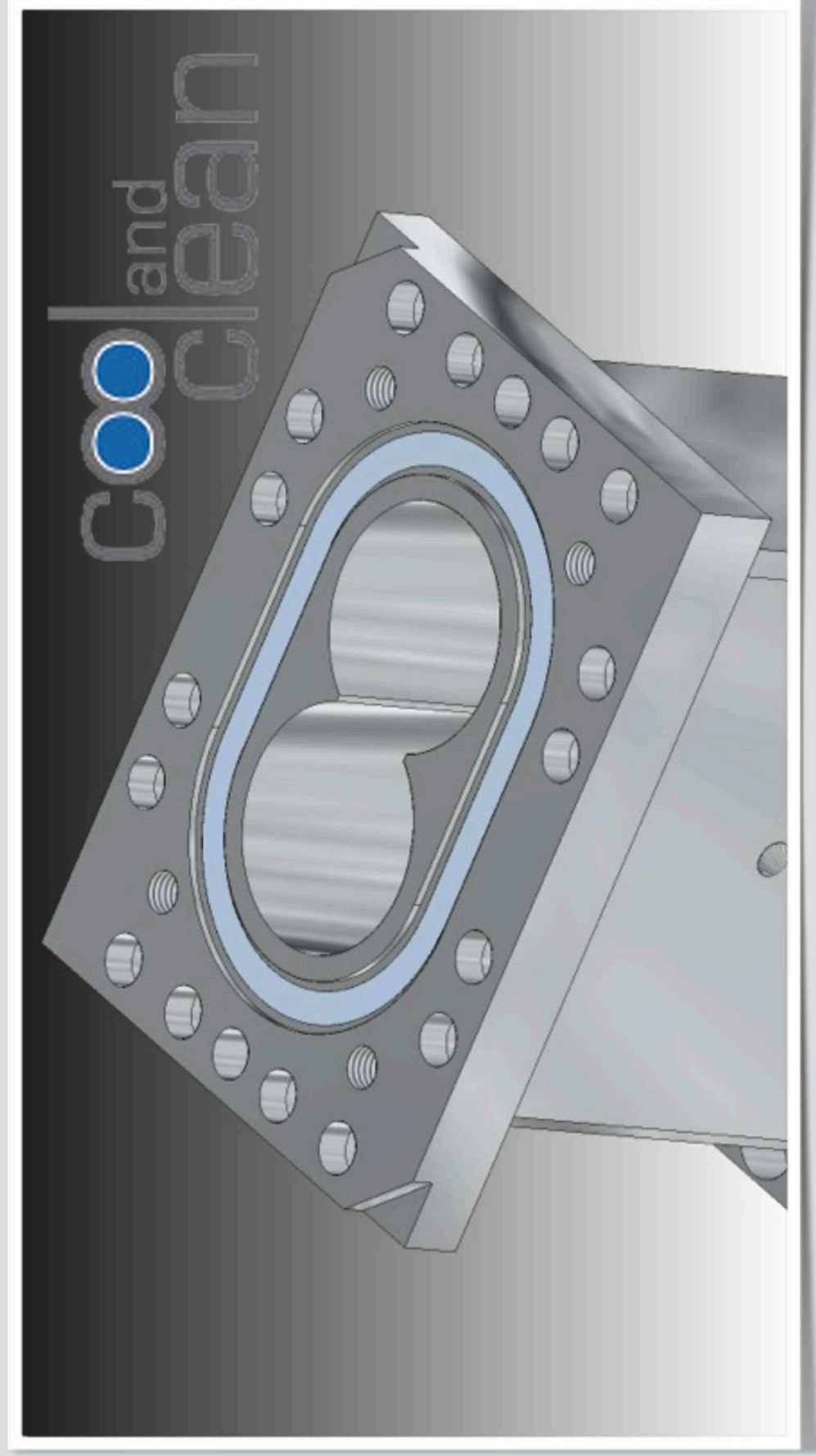
1. Inserting the protection ring
2. Inserting the seal ring
3. Inserting the pressure ring

Starting situation



The complete cooling system is visible. The cooling channels and the grooves to insert the rings are significant.

Protection ring



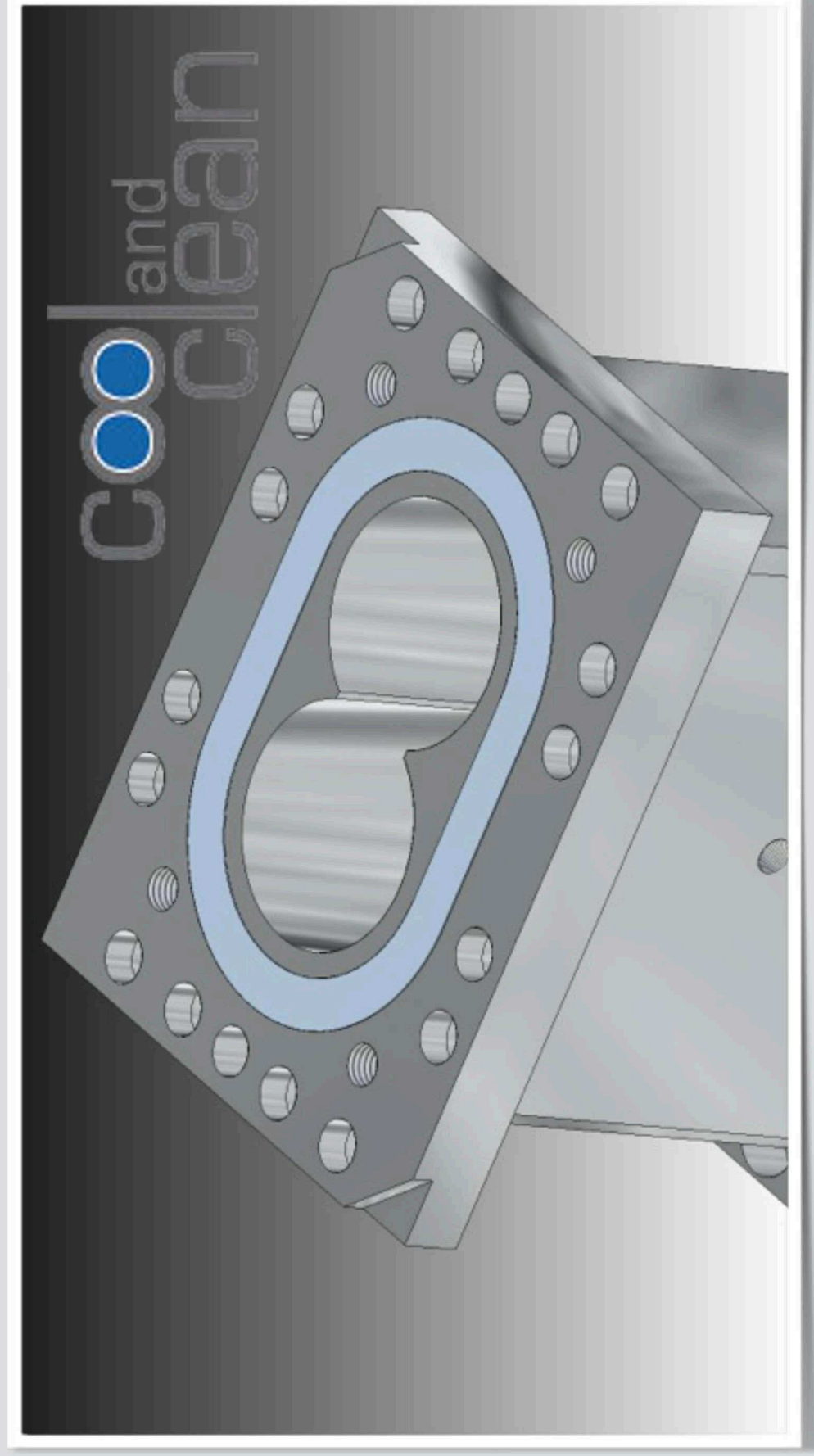
The protection ring is insert in the lower, narrow groove and covers the cooling system.

Seal ring



The grahite seal ring is insert onto the protection ring and in the bigger groove.

Pressure ring



The pressure ring is insert onto the sealing and also into the bigger groove.
The set of sealing sticks a little out of the front faces of the barrel.
The reason for this is the compression of the graphite sealing.