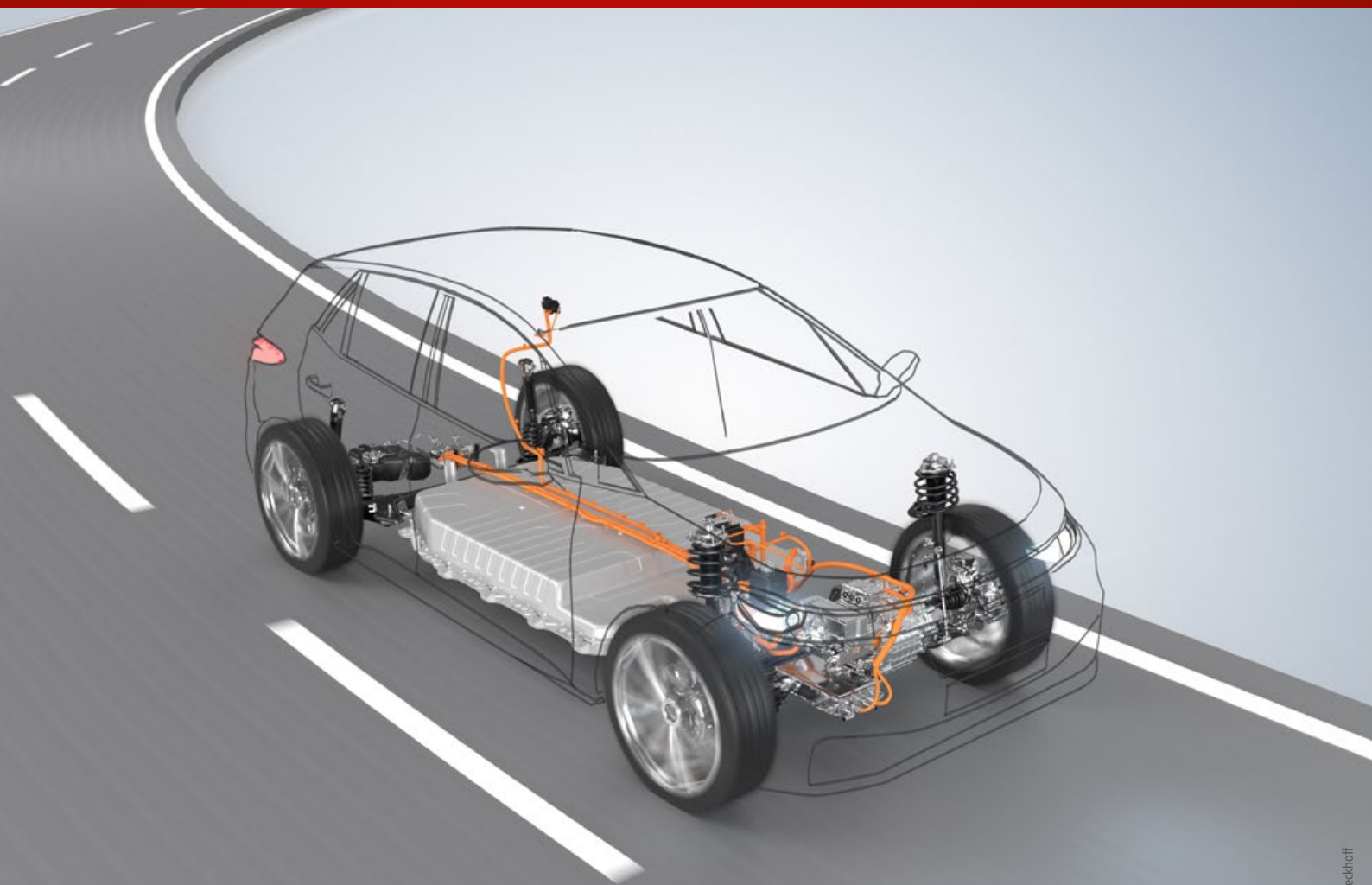


# PC-based control for the automotive industry



# Put your trust in technical expertise: With PC-based control from Beckhoff

## All control functions on a single platform

As a pioneer of PC-based automation and the inventor of EtherCAT, Beckhoff has been behind many milestones in the automation world over the past 40 years. Our continuous technological innovations have played a major role in making PC-based control technology a global standard today. By abstracting automation functions from control hardware, PC-based control handles all machine functionality in software: the PLC, HMI, motion control, safety, condition monitoring and so on run on a fully integrated PC platform, achieving optimum synchronization of all processes.

Our PC-based control technology is based on powerful industrial PCs, the high-speed EtherCAT fieldbus, an extensive I/O portfolio for connecting sensors and actuators, TwinCAT automation software, and the MX-System for control cabinet-free automation. Our modular system is supplemented by drive technology components in all performance classes and designs as well as our intelligent transport systems, XTS and XPlanar. A scalable and modular product portfolio is available for every control task, allowing you to use individual components or configure a complete system solution depending on the application requirements. This approach enables



IPC



I/O

both centralized and decentralized control architectures in the field.

We've focused on the convergence between IT and the automation environment at a very early stage by implementing globally accepted standards – for example, by using Microsoft Windows as the operating system for our industrial PCs – paving the way for built-in cloud connectivity and intelligent production concepts. Leveraging the high performance of modern processors, which we install in all of our industrial PC series, even computationally intensive applications such as image processing in vision applications, machine learning or simulation can be easily integrated into the Beckhoff control platform.

### Sustainability and global availability

Our innovative products and technologies form the basis for sustainable production and the efficient use of resources. The long-term availability of our components also ensures reliable, lasting investment protection. As a carbon-neutral company, we also emphasize the sustainability of our own production processes. We rely on efficient energy management systems, 100% green electricity, and short supply routes by producing our components in-house in Germany.

As a family-run company with decades of experience in automation, you can always depend on high-quality standards from Beckhoff.

We are represented in over 75 countries around the world and support our globally active customers with fast service and local technical support in their local language.



Motion



Automation

# Integrated and efficient: PC-based control for car manufacturing

PC-based control technology from Beckhoff is ideally suited to the complete automation of many complex processes in automotive production: from press control and welding in car body manufacturing to the production of batteries and engines for electric vehicles. Rapid cycle times and a high degree of scalability ensure that you are ideally prepared for the electric vehicle revolution with PC-based control. Flexibility and openness, in both software and hardware, facilitate simple functional extensions, changes and retrofits – major advantages given shortened product life cycles and increased variant diversity.

Integrating all control functions on a central PC platform ensures efficient interaction between all components as well as maximum productivity. Frictional losses or latency times, which occur when different systems communicate, are avoided. At the same time, PC-based control enables you to benefit from cost advantages by eliminating hardware and reducing installation and maintenance work. A wide range of interfaces and support for all common fieldbus systems and software protocols guarantee consistent horizontal and vertical communication, starting with the networking of individual machines in the field right up to networking at the IT level and into the cloud. EtherCAT's high level

## Tire production

High-performance and compact control technology for the tire and rubber industry



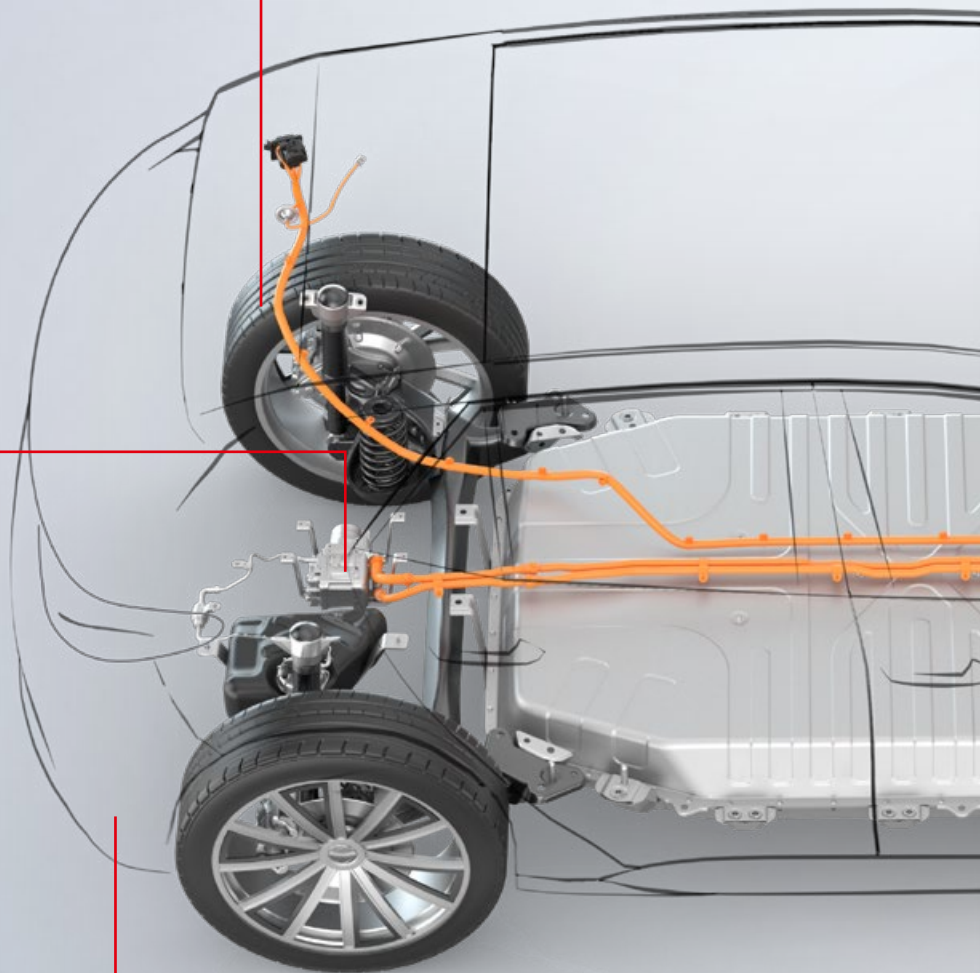
## Test bench technology

Flexible integration of measurement and test technology into the control platform



## Body in white

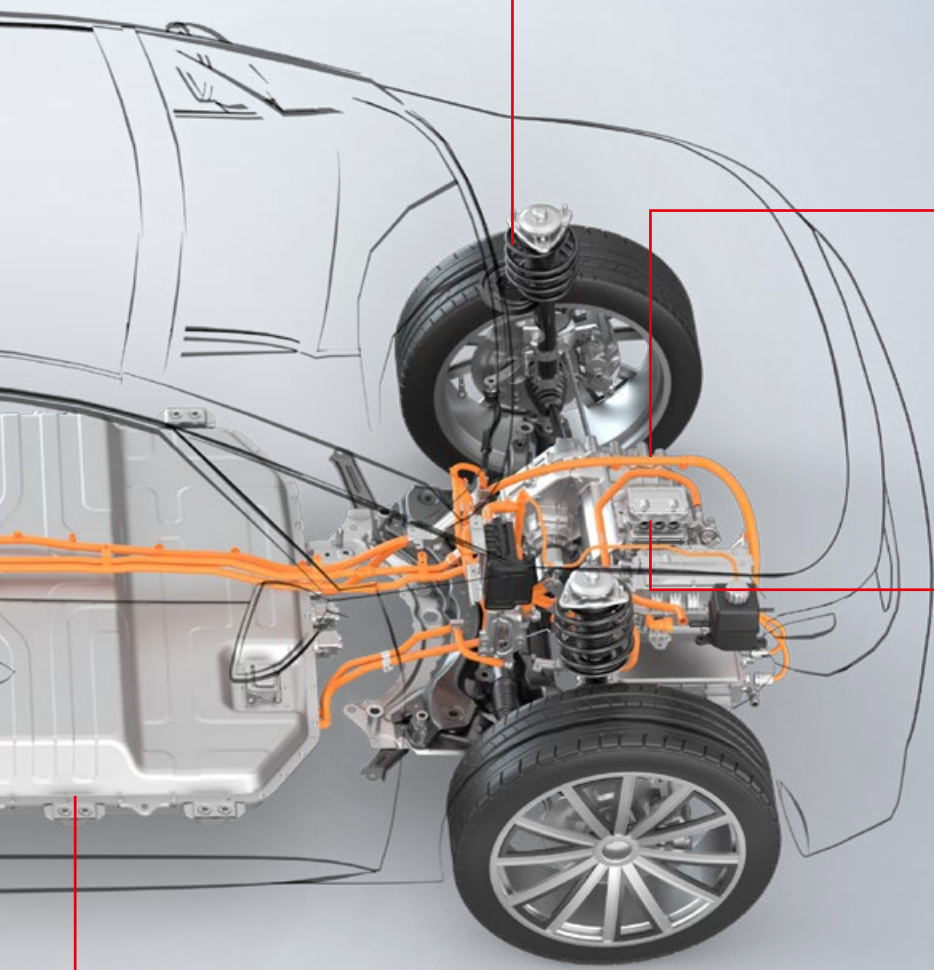
Proven and powerful automation solutions for press control in sheet metal working





of compatibility ensures simple integration of many different devices – even from third-party suppliers – into the control system. This gives you maximum flexibility in your machine design.

With many years of experience in body construction and tire production, along with process, assembly and material handling technology, you can rely on our in-depth technical expertise. As a close partner of global automotive manufacturers, machine builders and automotive suppliers, we also actively promote the standardization of machine communication in working groups such as the VDMA Battery Production Department.



## Components

Control systems to produce electronic components such as sensor technology or lamps



## Assembly

Precise robot control for all handling tasks in production and assembly



## E-motor production

Intelligent automation solutions for stator production with hairpin or winding processes



## Battery production

Flexible and efficient automation of battery production machines



# Intelligent control solutions optimize battery production

PC-based control enables end-to-end automation of all processes in battery production: from electrode production to cell assembly through to cell finishing. Rapid cycle times and optimum synchronization of control functions in TwinCAT software guarantee maximum process efficiency.

The advantages of Beckhoff technology become clear, for example, when calendaring electrode film: an ultra-compact industrial PC makes it possible to control all the drive technology and regulate the rollers, while at the same time acting as an edge device for intelligent data analysis in the cloud. Both the powerful AX8000 multi-axis servo system and the AMP8000 distributed servo

drive system, which saves installation space in the control cabinet, can be used to power the rollers. The quality of the electrode film can be monitored via TwinCAT Vision. Because image processing is integrated directly into the control technology, any derived functions or commands can be executed in real time. Data and processes are visualized on a Beckhoff Control Panel directly on the machine via TwinCAT HMI software.

PC-based control also optimizes machine design and output in cell assembly. Pouch cell production requires complex stacking, packing, filling and testing of electrode sheets. These processes can be completed efficiently using the



Process technology requirements can be realized directly via the central control platform and integrated into real-time applications through support for specific protocols and interfaces. An extended range of EtherCAT Terminals with intrinsically safe interfaces, control panels, panel PCs, embedded PCs and bus couplers is also available for use in hazardous areas.





# TwinCAT integrates all control functions into software

TwinCAT automation software integrates all control functions, such as PLC, motion control, robotics, HMI, safety, analytics and vision, on a central platform using a uniform time base. TwinCAT serves as an end-to-end engineering and control platform and offers maximum flexibility and scalability with a wide range of modular software blocks, allowing you to select the modules you need for the task at hand and easily adapt them when functions are expanded.

The highly deterministic TwinCAT real time enables implementation of extremely fast processes with cycle times as fast as 50  $\mu$ s, guaranteeing high machine output and synchronization. As pro-

cessor performance increases, cycle times will continue to fall in the future and enable even higher productivity – meaning that a control system from Beckhoff will also give you significant competitive advantages over the long term. The multi-core and many-core capability of TwinCAT 3 allow for execution of computationally intensive tasks, such as extensive data analyses or image processing, directly in the central control system without any performance losses. Support for all common software protocols ensures continuous communication up to the IT level. Simple connection to the cloud, ERP and other higher-level IT systems enables machines, factories or even entire





supply chains to be networked, optimizing process flows and production efficiency.

TwinSAFE also enables full integration of safety technology into the central control platform. All safety requirements that apply in automotive production are met in full by the appropriate hardware and software components. Integration into the overall control system enables fast diagnostics and optimum synchronization with all control functions, boosting synergies and cost advantages.



#### CNC

Interpolating axes synchronously with all movements



#### HMI

Platform-independent and responsive visualization



#### XPlanar

Flexible control of XPlanar transport systems



#### Analytics

Acquisition and evaluation of all relevant data



# Everything in one tool: TwinCAT simplifies engineering

As an integrated tool for engineering, runtime and modeling, TwinCAT simplifies the automation of sophisticated processes – so you only need one piece of software for programming and configuring your control system. Unified engineering in Visual Studio® enables software development, hardware parameterization and the integration of safety technology, while also making the commissioning process easier. In addition to the IEC 61131-3 programming standard, TwinCAT also supports C/C++ and MATLAB®/Simulink®, so you can choose the programming languages and tools best suited to your application. Open interfaces support expandability and adaptation to existing

tool landscapes. As a result, the integration of MATLAB®, LabVIEW™ or CAD tools enables development processes to run in parallel and shortens commissioning times. Integrating TwinCAT into Visual Studio®, with the integrated support of code administration tools like Git, allows automation objects to be programmed in parallel, simplifying project handling and collaboration in engineering teams. Curves can be displayed with microsecond resolution using TwinCAT 3 Scope. The software oscilloscope is fully integrated in the TwinCAT control architecture and enables the simple graphical display of signal curves using the charting tool.

The screenshot displays the TwinCAT software interface. On the left is the Solution Explorer showing a project structure with folders like Desktop\_App, HMI\_Project, and PLC. The main window is divided into three panes. The top pane shows a variable declaration table:

Expression	Type	Value	Pres
bInit	BOOL	TRUE	
fbTimerDelay	TON		
fResult	LREAL	-249.764570...	

The middle pane shows a ladder logic program with the following code:

```
1 IF NOT bInit TRUE THEN
2   SUB_Init(); // Call Init-Method
3   bInit TRUE := TRUE;
4 END_IF
5
6 // Call a timer FB
7 fbTimerDelay(
8   IN TRUE := bInit TRUE,
9   PT T#5s := T#5s,
10  Q=>,
11  ET=> );
12
13 // Do some calculations
14 IF fbTimerDelay.Q TRUE THEN
15   fResult -250 := EXP(5,3) * COS(fResult -250);
16 END_IF
17
18 {region "Sub-Routines"}
19 SUB_Communication();
20 SUB_IOs();
21 SUB_Axes();
22 SUB_ErrorHandling();
23 {endregion}
24 RETURN
```

The right pane shows a variable declaration table for the SUB\_Communication module:

Expression	Type	Value
fbCommunication	FB_Connection...	
fbReset_Set	RS	
nMode	UDINT	0
bEnable	BOOL	TRUE
bBusy	BOOL	TRUE
bError	BOOL	FALSE
nErrId	UDINT	0
hSocket	T_SOCKET	

The bottom pane shows the Error List with the following entries:

- 23.04.2021 08:45:58 823 ms | 'Tcp/Ip Server' (10201): Keine Lizenz vorhanden!
- TchHmiSymbolServer received error: Command Error: Code:269, Message: INVALID\_PARAMETER, Reason: Invalid parameter ...
- All packages listed in packages.config are already installed.
- MSBuild auto-detection: using msbuild version '16.9.0.16703' from 'C:\Program Files (x86)\Microsoft Visual Studio\2019\Professional\MSBuild\Current\bin'.
- Project HMI\_Project provides following domains: ADS, TchHmiLua, TchHmiSqliteLogger, TchHmiSrv, TchHmiUserManagement
- Server knows 5 extensions: TchHmiAds [ADS], TchHmiLua [TchHmiLua], TchHmiSqliteLogger [TchHmiSqliteLogger], TchHmiSrv [TchHmiSrv], TchHmiUserManagement [TchHmiUserManagement]
- Set virtual mappings: 100% ...
- TwinCAT HMI Server: [TchHmiSrv] Domain 'ADS' initialized
- TwinCAT HMI Server: [TchHmiSrv] Domain 'TchHmiLua' initialized
- TwinCAT HMI Server: [TchHmiSrv] Domain 'TchHmiSqliteLogger' initialized
- TwinCAT HMI Server: [TchHmiSrv] Domain 'TchHmiSrv' initialized
- TwinCAT HMI Server: [TchHmiSrv] Domain 'TchHmiUserManagement' initialized

One tool for configuring  
the system and hardware

Writing the  
PLC program

Writing code in  
a C++ module

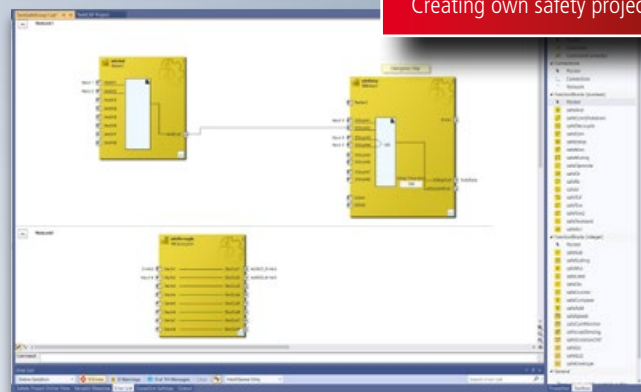
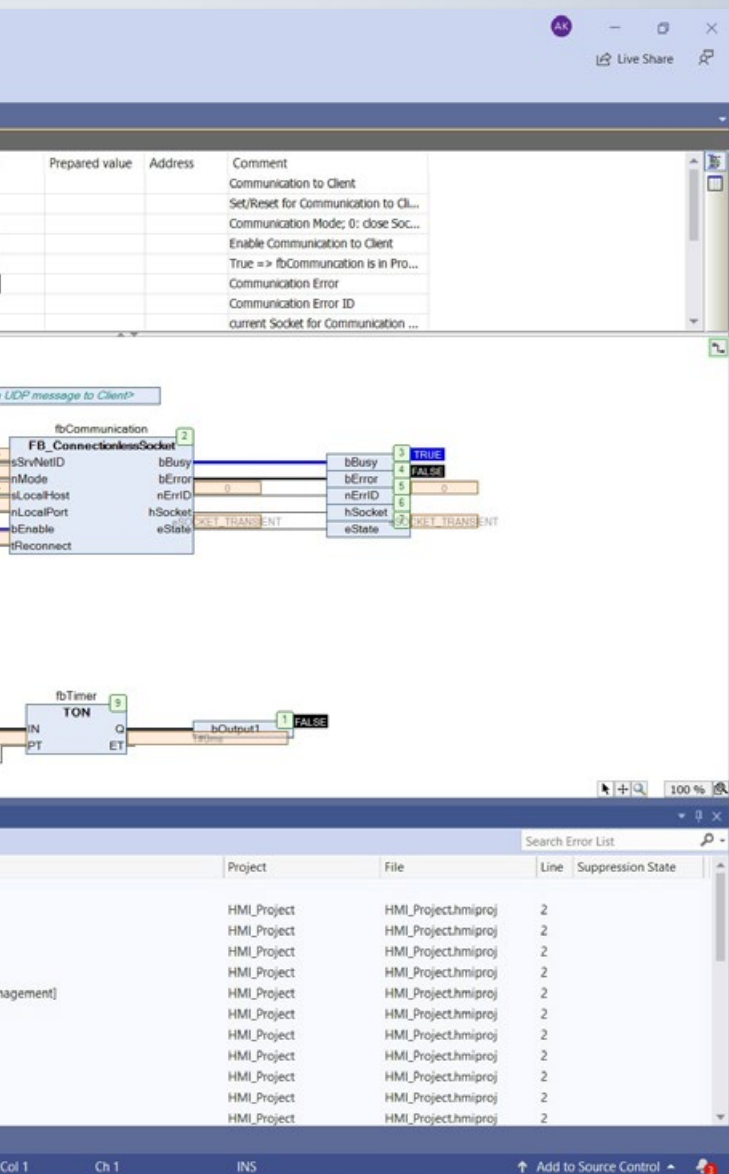
Customer-friendly TwinCAT software licensing empowers engineers to select function libraries on a granular basis and continue to use them even when the hardware is changed. In the case of functional extensions or adjustments to the control system, subsequent licenses can be issued at any time. Software updates and support services are available free of charge.

### General TwinCAT benefits

- PC-based real-time control with IEC 61131-3 (incl. OOP extensions)
- powerful and flexible drive control
- one tool for all control tasks
- online view for variables in runtime
- engineering in Visual Studio®
- support for Windows and TwinCAT/BSD
- .NET integration in the same solution
- Git-based source code management
- runtime can be used directly on the workstation (e.g., a laptop)
- free engineering
- free runtime trial

### TwinCAT engineering tools

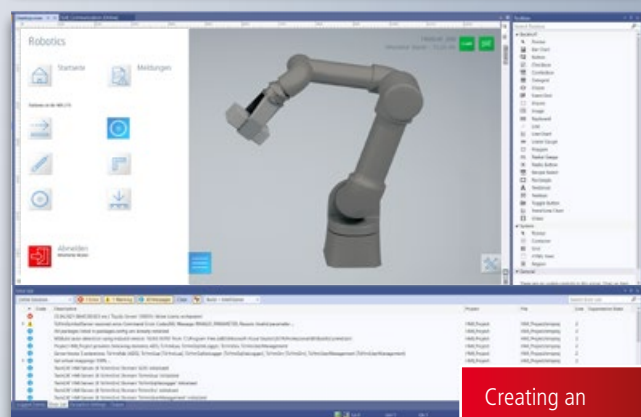
- configuration manager
- graphical TwinSAFE Editor
- graphical TwinCAT Scope
- EtherCAT network analysis tools
- event logger
- static code analysis
- cloud engineering
- knowledge base: [infosys.beckhoff.com](https://infosys.beckhoff.com)
- Drive Manager
- Motion Designer
- Cam Design Tool



Creating own safety projects



Axis management



Creating an operator interface



# Scalable industrial PCs for all control applications

Powerful industrial PCs running TwinCAT form the central platform for PC-based control. You can select the best control system for your application from our extensive portfolio of control cabinet, embedded and panel PCs. Choose from all processor performance classes – from single-core to multi-core and many-core – plus all connection types, a range of display sizes and various form factors and protection ratings. We use standard CPUs and the latest processor technology to offer you maximum-performance control systems that will also provide you with the best possible equipment for future, computationally intensive tasks. With the scalability of our industrial PC portfolio,

however, you can also select the right device for lower-performance applications – meaning you only pay for the performance you actually need.

Since all our industrial PCs are manufactured in our own production facilities using scalable standard components and motherboards made in-house, the highest standards of quality and long-term availability are guaranteed. For instance, while individual PC series may be equipped with new processor generations over the years, the housing design remains unchanged and TwinCAT can be easily ported from an old device to a new one. This ensures investment protection and maximum availability.



C7015



C6015



C6017



C6025



2005

2007

2009

2010

2012

2014

2017

2020



**C6920-0000**  
Intel®  
Pentium® M



**C6920-0010**  
Intel®  
Core™2 Duo



**C6920-0020**  
Intel®  
Core™2 Duo



**C6920-0030**  
Intel®  
Core™2 Duo



**C6920-0040**  
3<sup>rd</sup> Generation  
Intel® Core™ i7



**C6920-0050**  
4<sup>th</sup> Generation  
Intel® Core™ i7



**C6920-0060**  
7<sup>th</sup> Generation  
Intel® Core™ i7



**C6920-0070**  
9<sup>th</sup> Generation  
Intel® Core™ i7



**C6027**



**C6030**



**C6032**

# Robust panels and panel PCs — with customer- specific designs on request

As the front end of a machine, control panels are the visual and functional business card. As such, they not only need to be designed for use in industrial environments, but also need to be aesthetically pleasing and deliver user-friendly operation. With a comprehensive range of high-quality control panels and performance-scalable panel PCs, we offer state-of-the-art ease of use for a wide variety of application scenarios in automotive production – which means that optimized functionality and elegant design are guaranteed.

The housings for our control panels and panel PCs are essentially made from solid aluminum and offer IP65 ratings. The meticulous development

and integration of electronic parts, displays, touch screens and front laminates ensure high levels of availability and reliability in operation. Advanced multi-touch technology meets tried-and-tested housing technology and perfectly tuned PC hardware. A selection of connections and cable technologies are available for the connection between the control panel and industrial PC. The highly robust control panels and panel PCs from the CPX series also enable the devices to be used in zone 2/22 hazardous areas.

With our in-house production facilities and in-depth housing expertise, customer-specific solutions can also be created without the need for

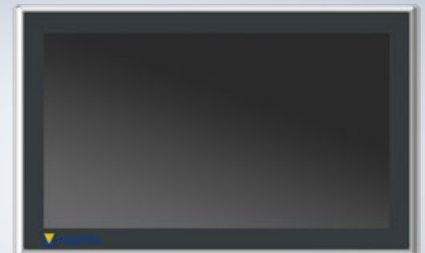
Beckhoff IPC technology is used globally by the BMW Group – for example, panel PCs with a customer-specific push-button extension.



extensive development work. Control panels can be individually designed and engineered, covering everything from visual adaptations such as a color scheme to suit the machine design and logos in the customer's corporate design, to adding customized equipment in the form of special buttons such as emergency stop buttons, scanners, or EKS RFID readers and modified mechanical and electrical connections, all the way through to fully customized housing designs. In addition to the design, the functionality of the control panels is of primary importance: as the central control element, they must ensure optimum operation of the machine or system.



Your label



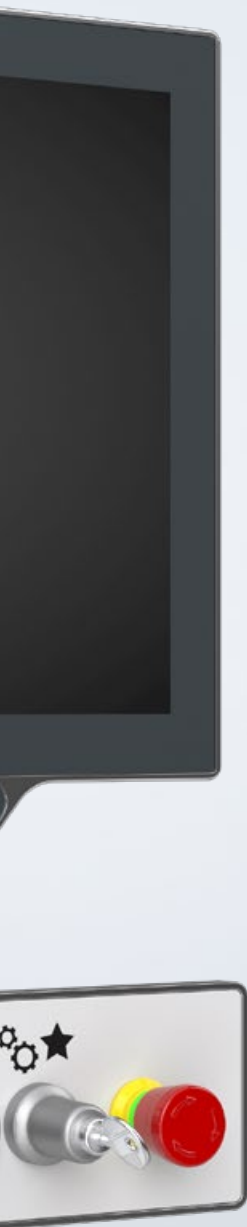
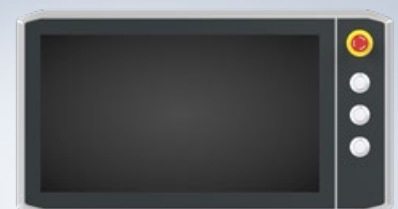
Your configuration



Your features



Your corporate design



# Strong and secure cloud connectivity

The use of cloud-based systems for implementing IoT solutions is becoming increasingly popular in almost all areas of automotive production. PC-based control from Beckhoff enables the easy and safe implementation of IoT scenarios. Open interfaces, in conjunction with support for all common fieldbus systems and software protocols, enable seamless communication from the field level to the cloud. Powerful processors, standardized Internet connectivity and standard interfaces such as USB also make it easier to bring IoT solutions to life. With devices suitable for edge computing such as the C6017 ultra-compact Industrial PC, you can also

flexibly connect third-party controllers to the cloud and easily implement retrofit concepts.

Beckhoff developed the TwinCAT IoT software library for communication between the machine control system and cloud-based services. It supports the standardized communication protocols OPC UA, MQTT and AMQP for communication with cloud systems such as Microsoft Azure™ and Amazon Web Services, as well as private cloud systems in the company's own network. Built-in security mechanisms prevent the misuse of data through unauthorized access and protect your company's intellectual property. TwinCAT Analytics is used to record and evaluate the process data

## Public cloud

TwinCAT Analytics

TwinCAT Cloud Engineering



MQTT  
HTTPS  
OPC UA



MQTT  
AMQP  
HTTPS  
OPC UA

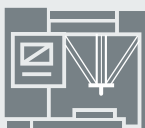
### TwinCAT IoT and TwinCAT OPC UA



Beckhoff edge device  
ultra-compact Industrial PC  
C6017

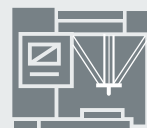
OPC UA  
EtherNet/IP  
EtherCAT  
PROFINET  
S7 Communicator

### TwinCAT IoT and TwinCAT OPC UA



I/O signals:  
pre-processed data provided  
by Beckhoff control system

### Third-party controller



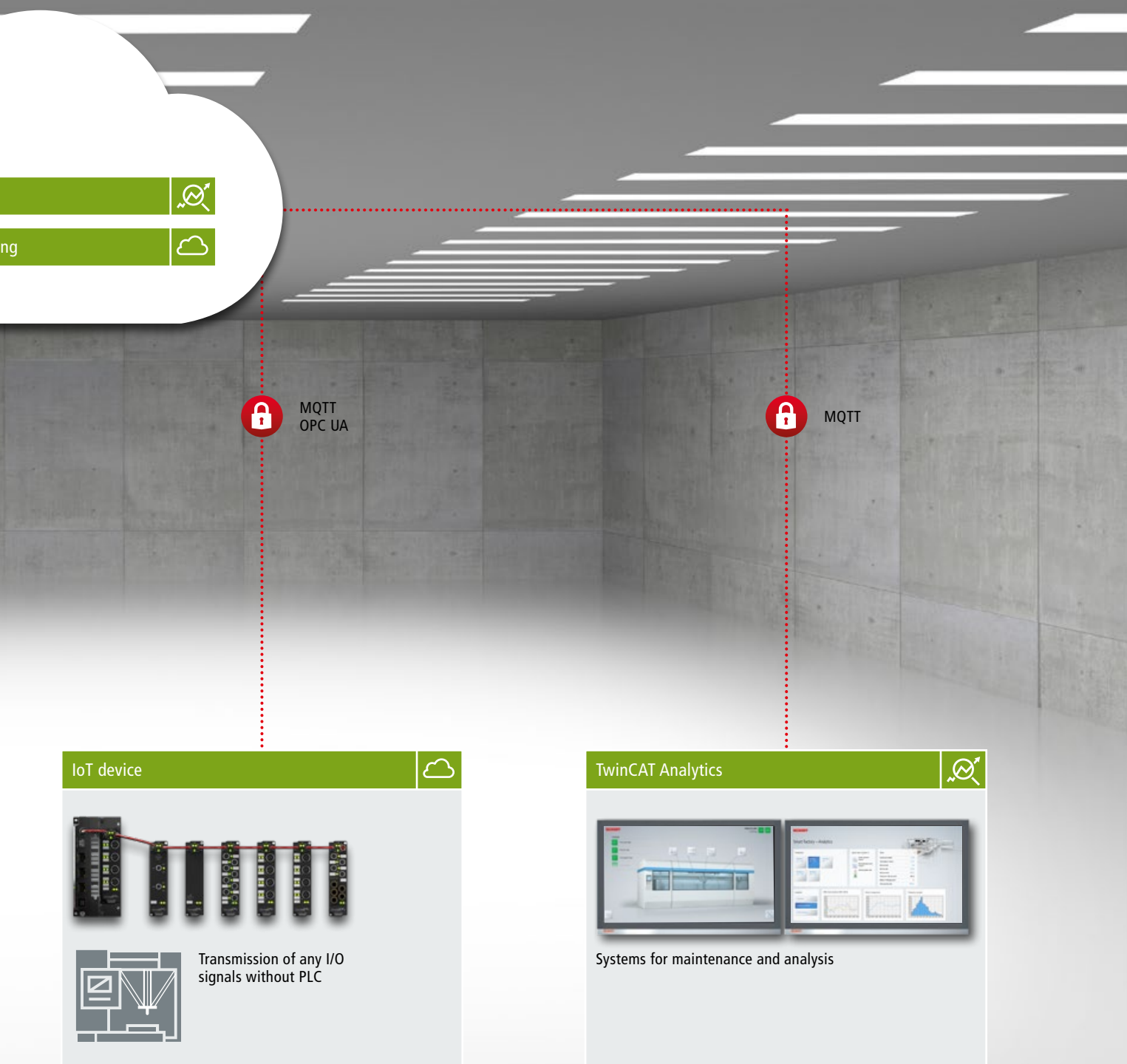
I/O signals:  
pre-processed data provided  
by third-party controllers



in synchronization with the machine cycles. In this way, all necessary information can be derived from the stored data with the appropriate analysis tools to optimize your machine's energy consumption or process sequences. Post-mortem analysis, diagnosis of sporadic faults, early detection of quality degradation and detection of production bottlenecks increase the reliability of your system.

TwinCAT Cloud Engineering allows existing TwinCAT engineering and runtime products to be instantiated and used directly in the cloud. It is accessed easily via the Beckhoff website, where registered users have the option to create TwinCAT Cloud Engineering instances, for example. Real

control hardware is coupled to the TwinCAT Cloud Engineering instance via a secure transport channel. As a result, you gain access to all the benefits of the TwinCAT architecture directly in the cloud, facilitating aspects such as cooperation among several developers.



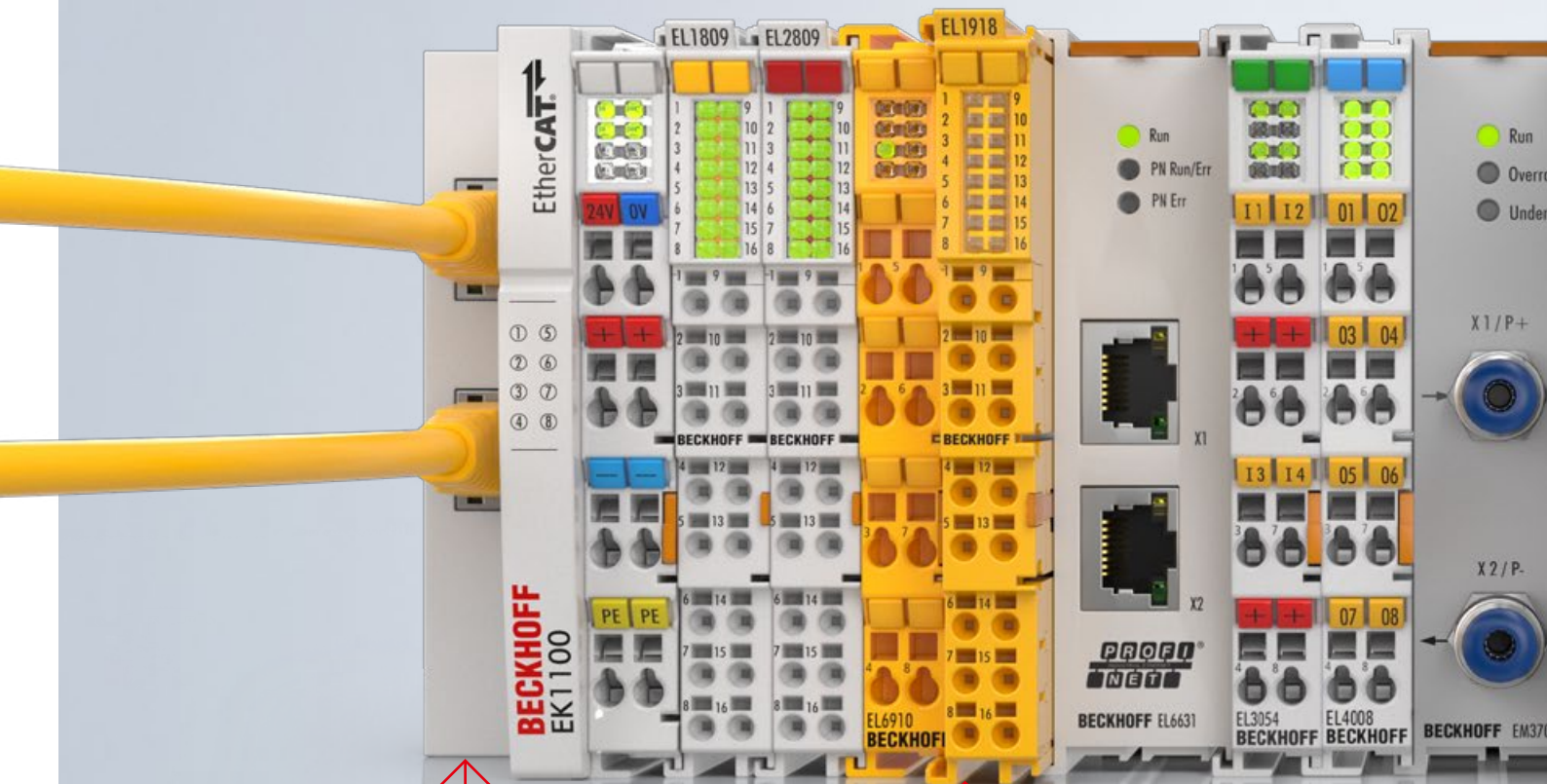
# Safety, explosion protection, measurement technology: Integrated with EtherCAT

With around 1000 I/Os for more than 100 signal types, Beckhoff offers an extensive modular automation toolkit with fieldbus components for all common I/Os and bus systems. You can flexibly assemble the ideal components for your control architecture – of course, with the option for future functional expansions. An extensive range of I/O housing formats, a variety of channel densities and flexible interfaces ensure that the ideal product is available for every application scenario.

In addition to standard functionalities, our I/O portfolio includes products for specialized applications, such as safety technology, explosion protection, measurement technology and the control of

small motors via drive technology. Communication and power measurement terminals for charging infrastructure are also available. By combining a wide variety of I/O components, all control tasks can be centrally integrated on one platform. This significantly reduces the complexity of your control system – and what's more, a complete solution can deliver considerable advantages in terms of efficiency when compared to stand-alone solutions.

The I/Os are connected as standard via the high-speed EtherCAT fieldbus developed by Beckhoff. With outstanding performance, flexible topology selection, comprehensive diagnostics and simple configuration, EtherCAT is the fastest bus system on



## Fieldbus couplers

Connection of sensors and actuators  
– via EtherCAT or any other common  
communication protocols

## Safety

Integration of functional safety into  
the control system with TwinSAFE

the market and ideally suited for use in automotive production facilities. With EtherCAT, telegrams are transmitted without prioritization; no switch technology is required. The one cable solution EtherCAT P, which combines communication and power supply in one cable, reduces the cabling effort and enables control cabinet-free machine concepts. For machine mountable installation, EtherCAT Box modules are available in an IP67 design – including in highly robust stainless steel or zinc die-cast housings for welding applications.

A large number of EtherCAT-compatible sensors and actuators are available due to EtherCAT's high level of acceptance on the market. However, our con-

trol technology is also open with regard to the integration of other fieldbus systems. Support for common communication protocols, such as CANopen, IO-Link, PROFINET or Modbus, gives you maximum freedom in control design, even when it comes to retrofits or conversions of existing systems. The connection can be established using appropriate fieldbus couplers as well as embedded PCs, depending on the application and control topology. The Beckhoff I/O portfolio's high level of connectivity, maximum functional diversity and long-term availability offer secure investment protection: All of our bus terminals from over 26 years of development are still available and are compatible with all new EtherCAT Terminals.



## Measurement technology

ELM modules in metal housings for precision and high-speed measurement technology

## Explosion protection

Highly compact I/O modules with integrated safety barriers for the direct connection of intrinsically safe field devices



# Highly scalable drive technology for all motion- related tasks

Our wide range of scalable drive technology components enables perfectly tailored solutions for drive concepts in all price and performance classes. The motion control solutions in TwinCAT automation software are complemented by an extensive range of servomotors and drive controllers, ranging from compact servo drives in I/O terminal format through to powerful servo drives for highly dynamic positioning tasks. For example, the integrated and high-performance control technology used in the AX8000 multi-axis servo system is ideally suited for robotic and material handling tasks to dynamically coordinate and position numerous axes. The servomotors are connected

using space-saving One Cable Technology, which combines the motor power and feedback lines in a single cable. With the option of integrated safety technology, our drive portfolio meets strict machine safety requirements and therefore makes it easier to configure control systems.

Decentralized servo drive systems, such as the AMP8000 and AMI8100, in conjunction with the EtherCAT P one cable solution, are breaking new ground in modular, cabinetless machine concepts. The integration of the servo drive into the servomotor enables mounting directly on the machine. This reduces machine footprint and the complexity of your system, and leads to signifi-

Drive technology



Linear motor

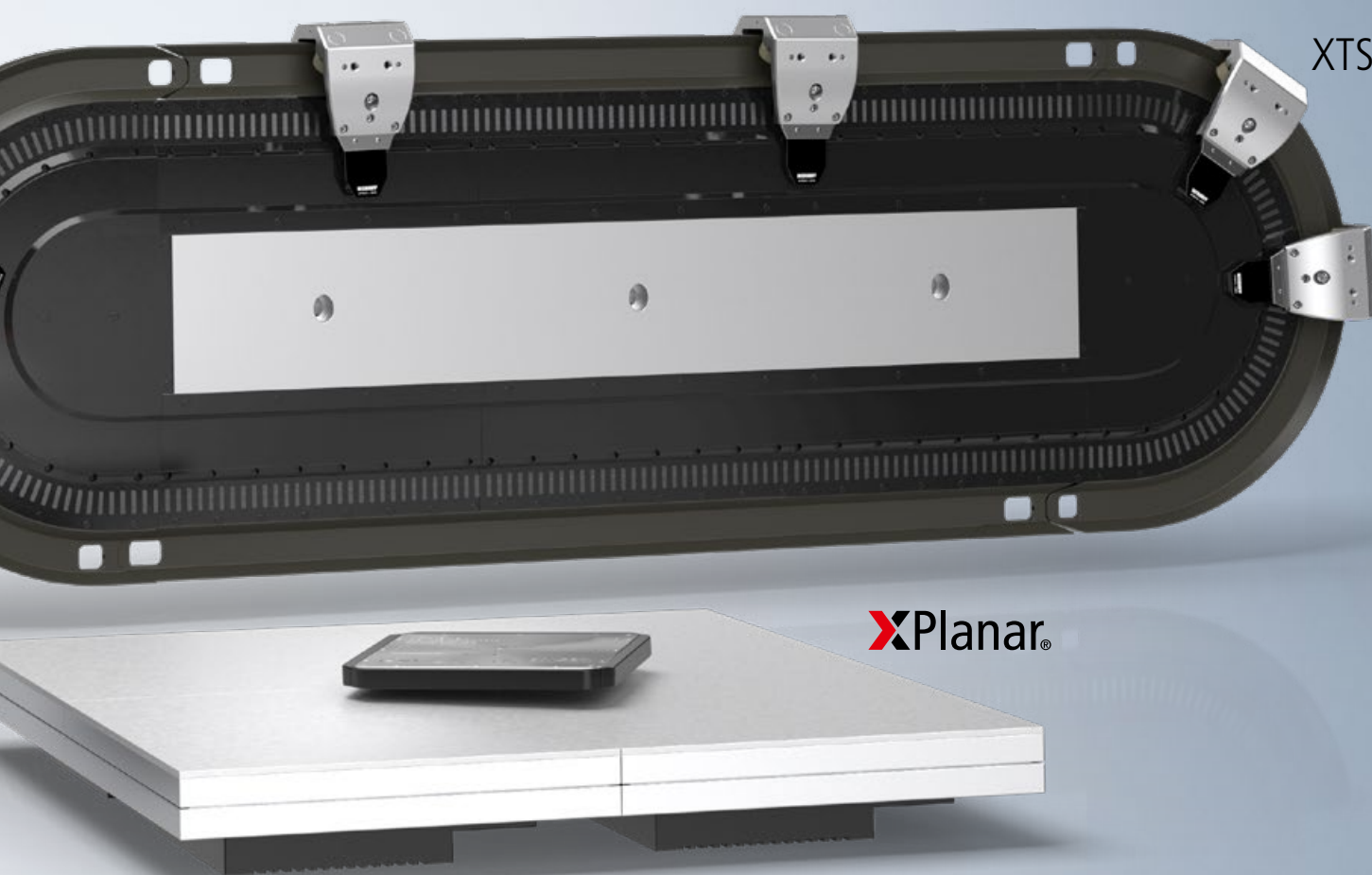


Compact drive technology



cant savings in materials, cost and control cabinet space requirements.

Our product range is complemented by intelligent and flexible transport systems. The XTS linear transport system and the XPlanar planar motor system replace rigidly timed product transport systems and pave the way for new agile machine concepts. Offering maximum speed and flexibility, they create a clear advantage in global competition. The space-saving design of these technologies reduces your machine footprint. What's more, there are no limits to the innovation you can bring to your machine and production designs.



# Automation solutions for flexible system engineering

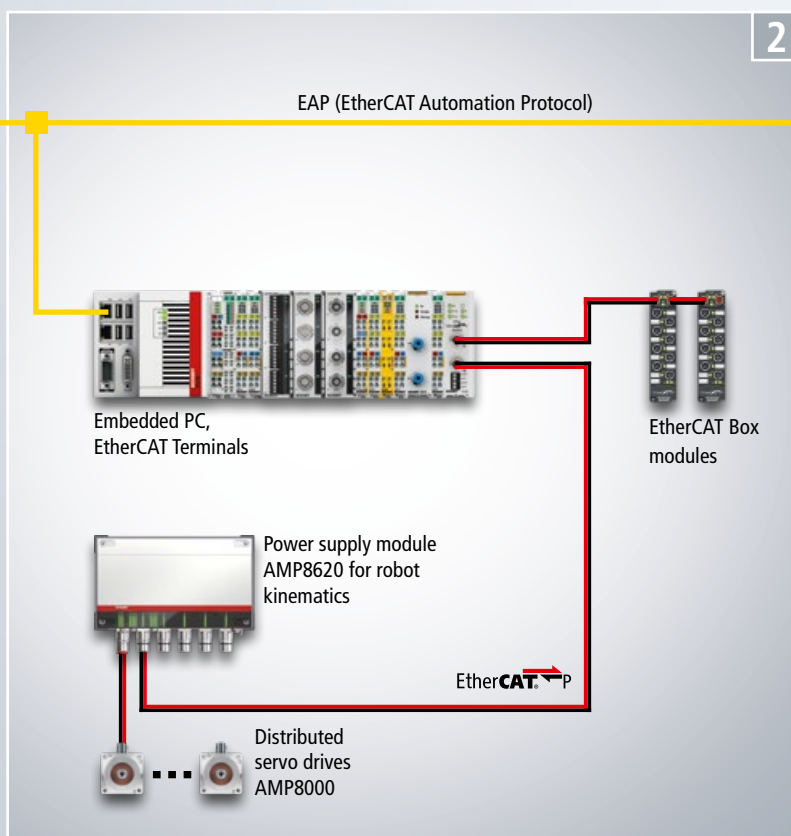
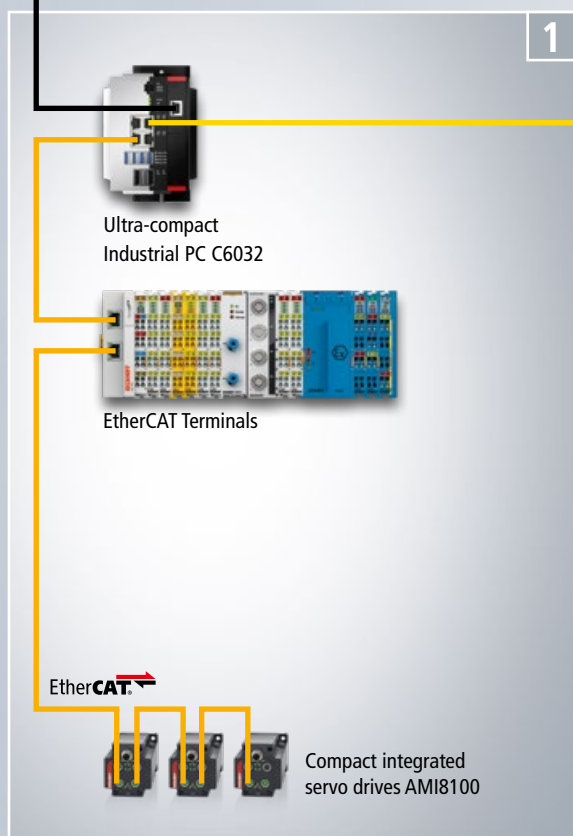
With our flexible and scalable control technology, you can build modular machines that perfectly suit the system type and application scenario at hand. Simply select the components from our modular automation toolkit that are best suited to your machine type in terms of scale, complexity and environmental conditions.

The ultra-compact C60xx series industrial PCs are available for space-saving solutions. They offer maximum performance in the smallest possible format with a wide range of options for control cabinet installation. The compact servo drives in the AMI series integrate a servomotor, servo drive and fieldbus connection in a space-saving design.

They can be mounted directly on the machine, minimizing the space required in control cabinets.

High-performance motion tasks can be implemented with the AMP8000 distributed servo drive system, for example. It integrates a highly efficient servo drive directly into the motor, enabling modular machine designs for even more sophisticated systems. The one cable solution EtherCAT P is used for the connection; by combining the power supply and signal transmission with EtherCAT, this solution reduces the amount of cabling and maintenance work required.

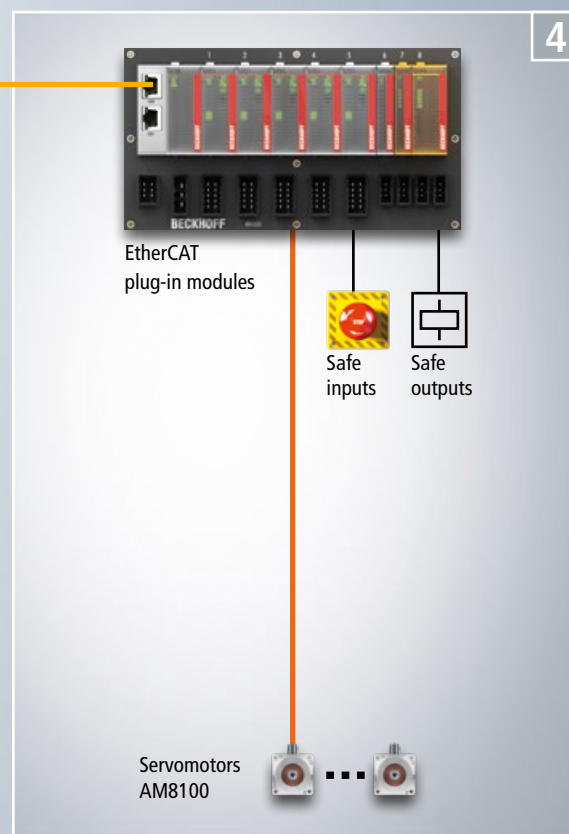
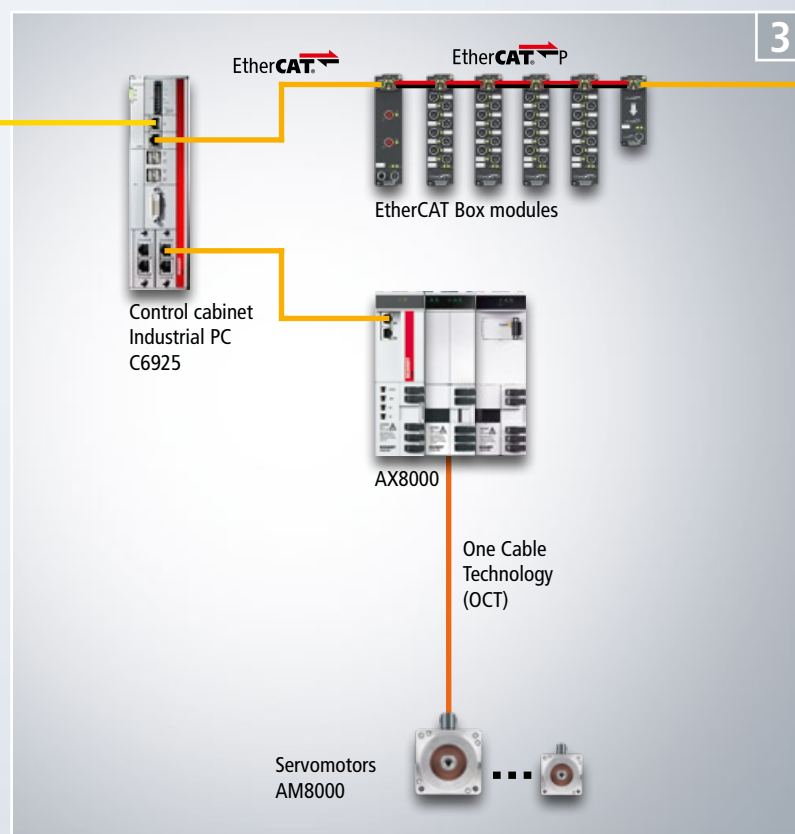
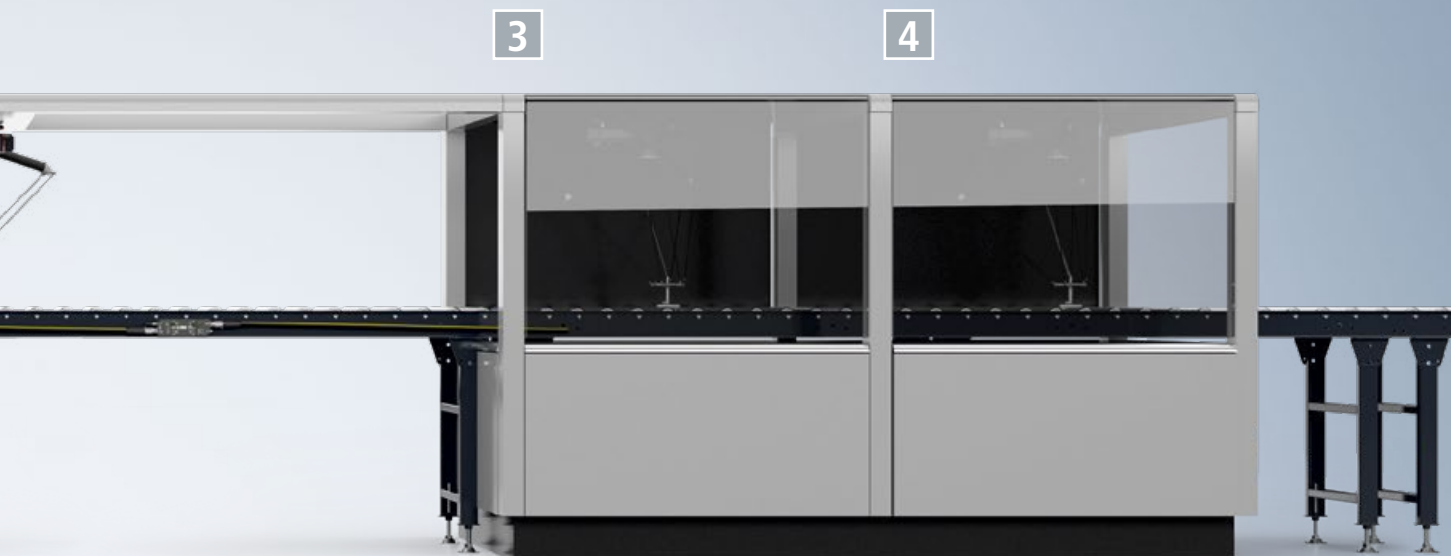
As the EtherCAT Box modules are IP67-rated, the sensor and actuator technology can also be



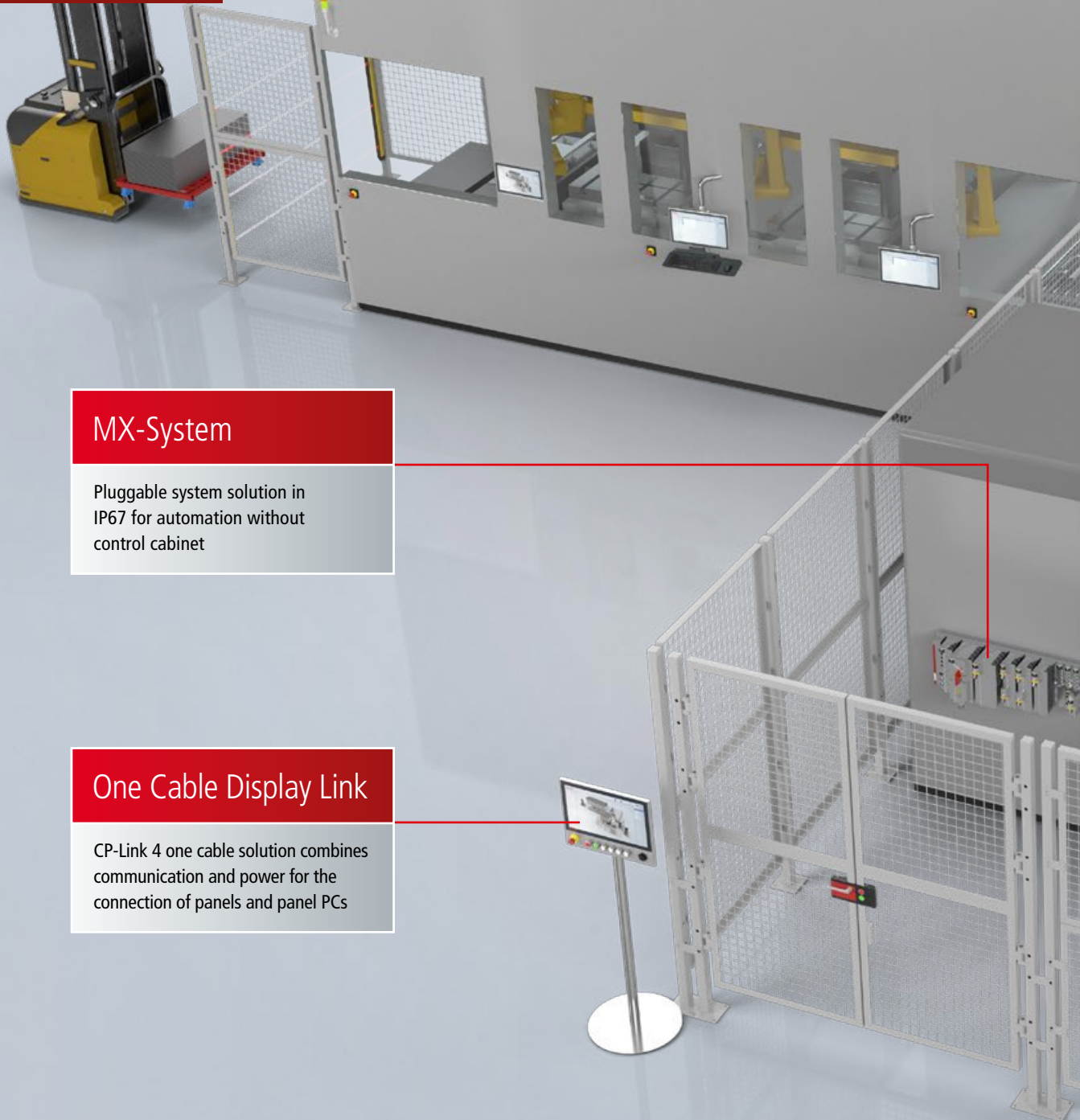
relocated directly to the machine. The decentralized integration of the I/Os into the machine design makes it easy to introduce extensions and configuration changes. Our motion control solutions are also characterized by a high degree of flexibility. The centralized software approach makes it easy to add or adapt axes. Even complex motion sequences such as flying saw and cam plates can be combined as required – for example, with the AX8000 multi-axis servo system.

The EJ series of EtherCAT plug-in modules offers a solution for machines and equipment produced in high volumes. These circuit board mounted modules are based on EtherCAT Termi-

nals and offer the same broad variety of signals. Their electromechanical design enables them to be plugged directly into an application-specific signal distribution board, from which the wiring is continued via connectors with pre-assembled cables. Many other components that would otherwise be installed in the control cabinet are housed as plug-in modules on the board. This makes it possible to reduce both space requirements and commissioning costs, especially in series production.



# Machine and plant concepts without control cabinet



## MX-System

Pluggable system solution in IP67 for automation without control cabinet

## One Cable Display Link

CP-Link 4 one cable solution combines communication and power for the connection of panels and panel PCs

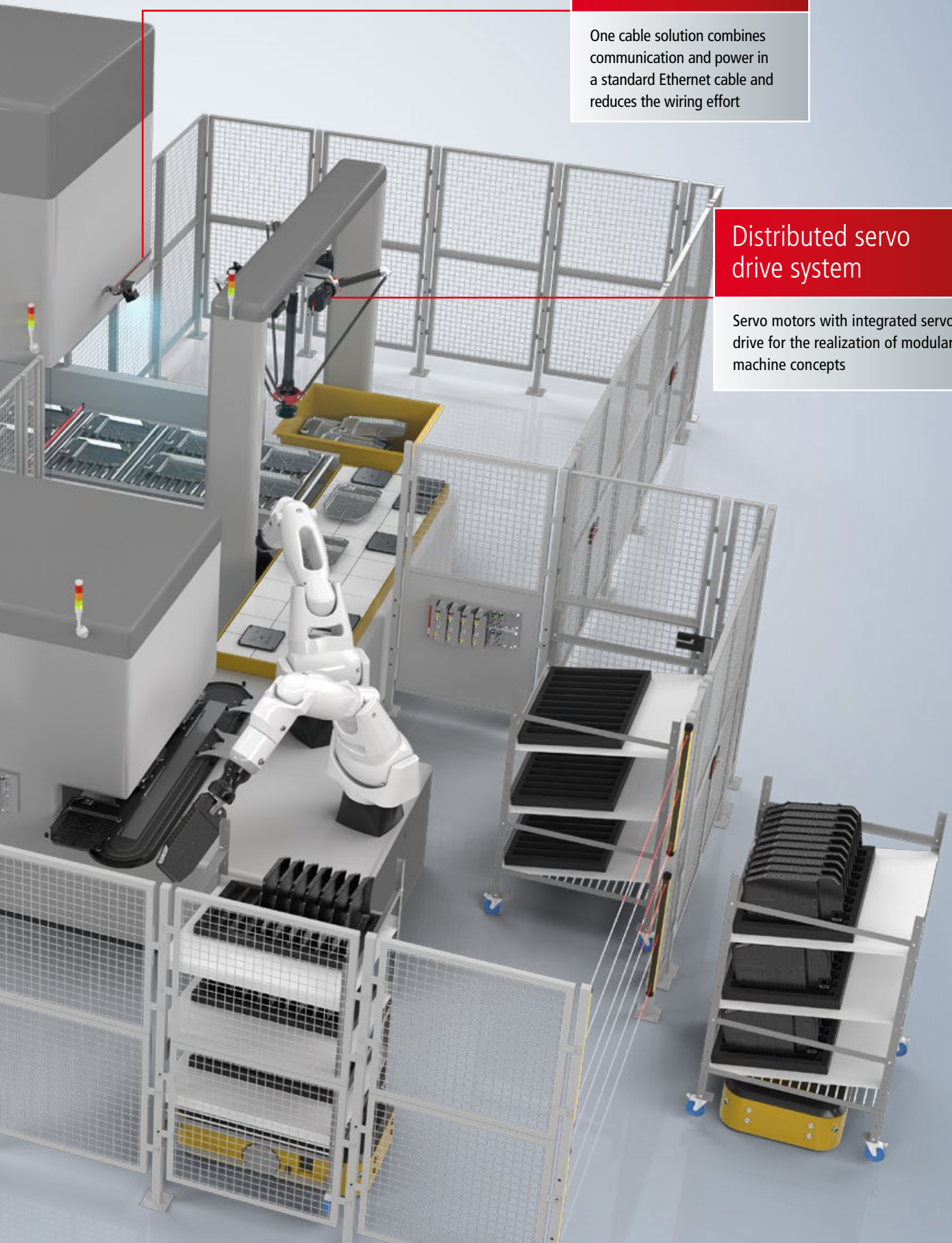


## EtherCAT P

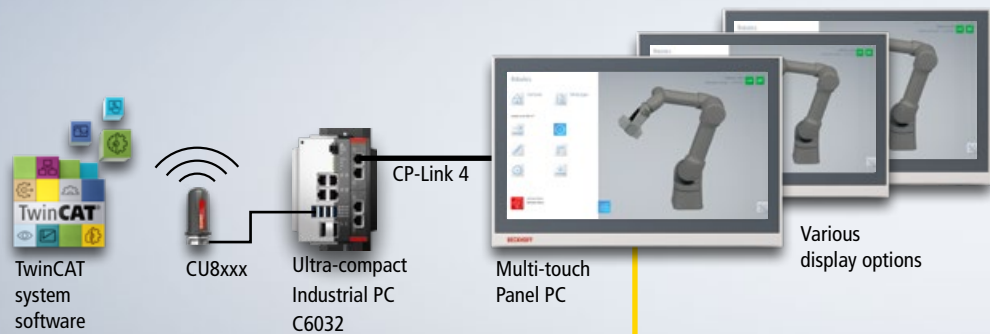
One cable solution combines communication and power in a standard Ethernet cable and reduces the wiring effort

## Distributed servo drive system

Servo motors with integrated servo drive for the realization of modular machine concepts



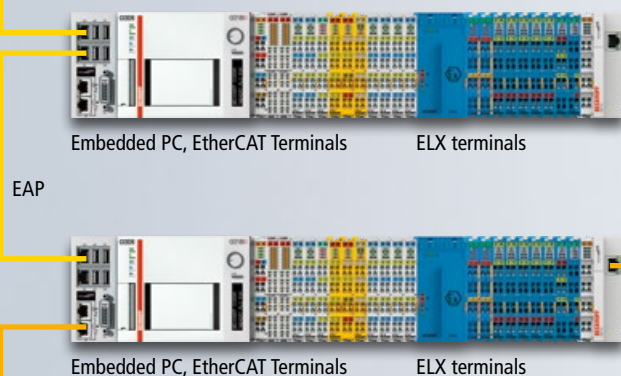
# PC-based control integrates all control functions



Management level

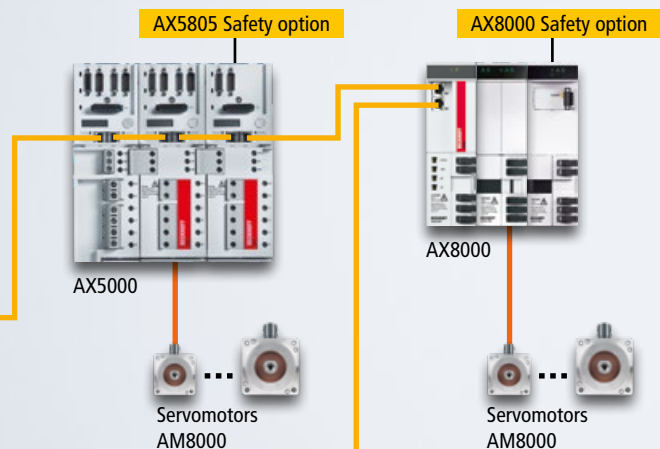
Field/control level

## Process technology

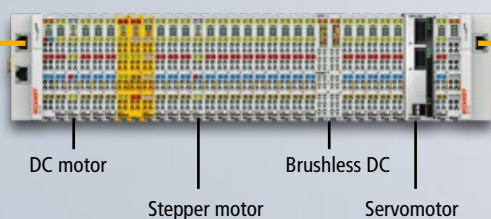


## Servo drive technology

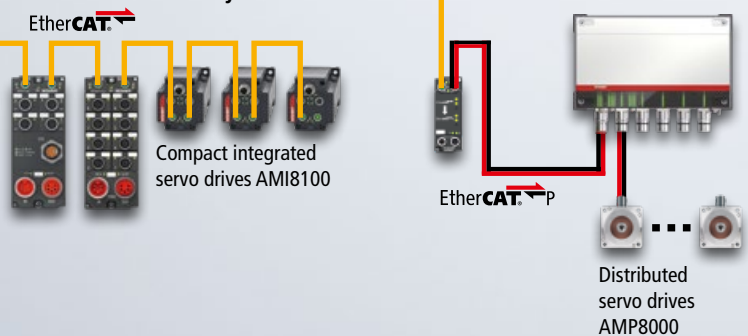
### Servo drives



### Compact drive technology with Safety option



### Distributed servo drive systems



**OPC UA**  
AMQP  
MQTT  
HTTPS/REST-API

**TwinCAT/ADS**  
**EtherNet/IP**  
**PROFINET**  
Ethernet TCP/IP  
**Modbus**

Database  
connection

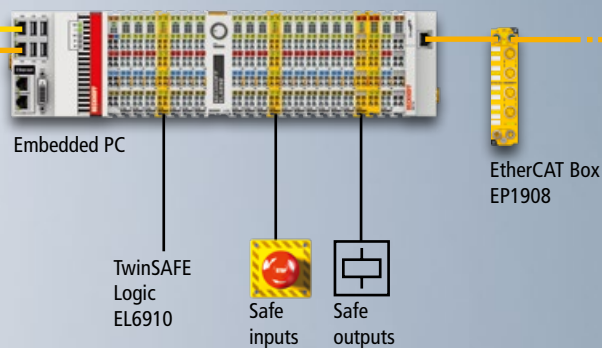
19" slide-in  
Industrial PC C5240

ERP, MES, SCADA

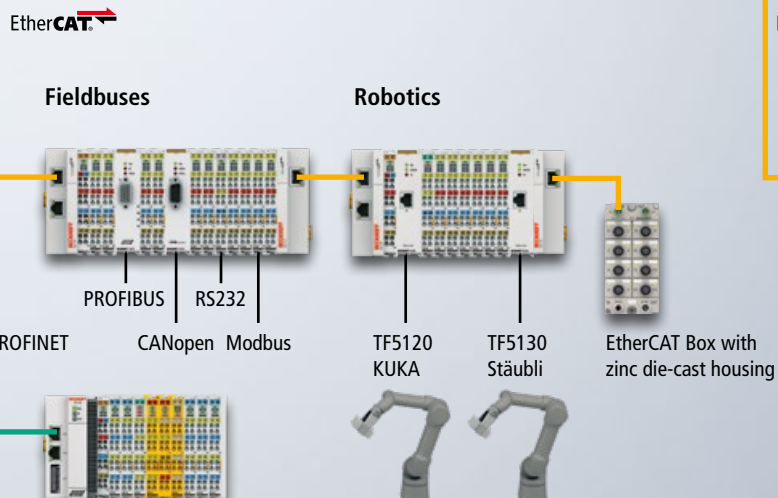
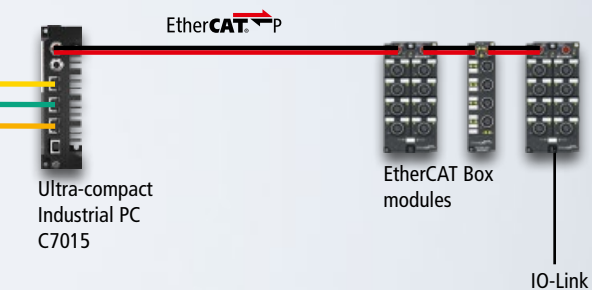
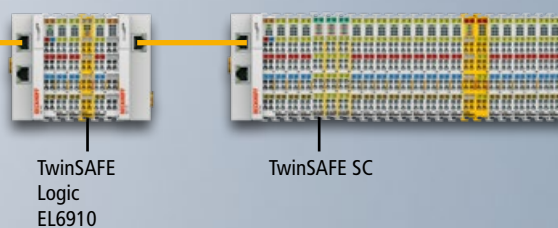
## Interface variety

## Safety

### Digital safety technology



### Analog safety technology





# Our references

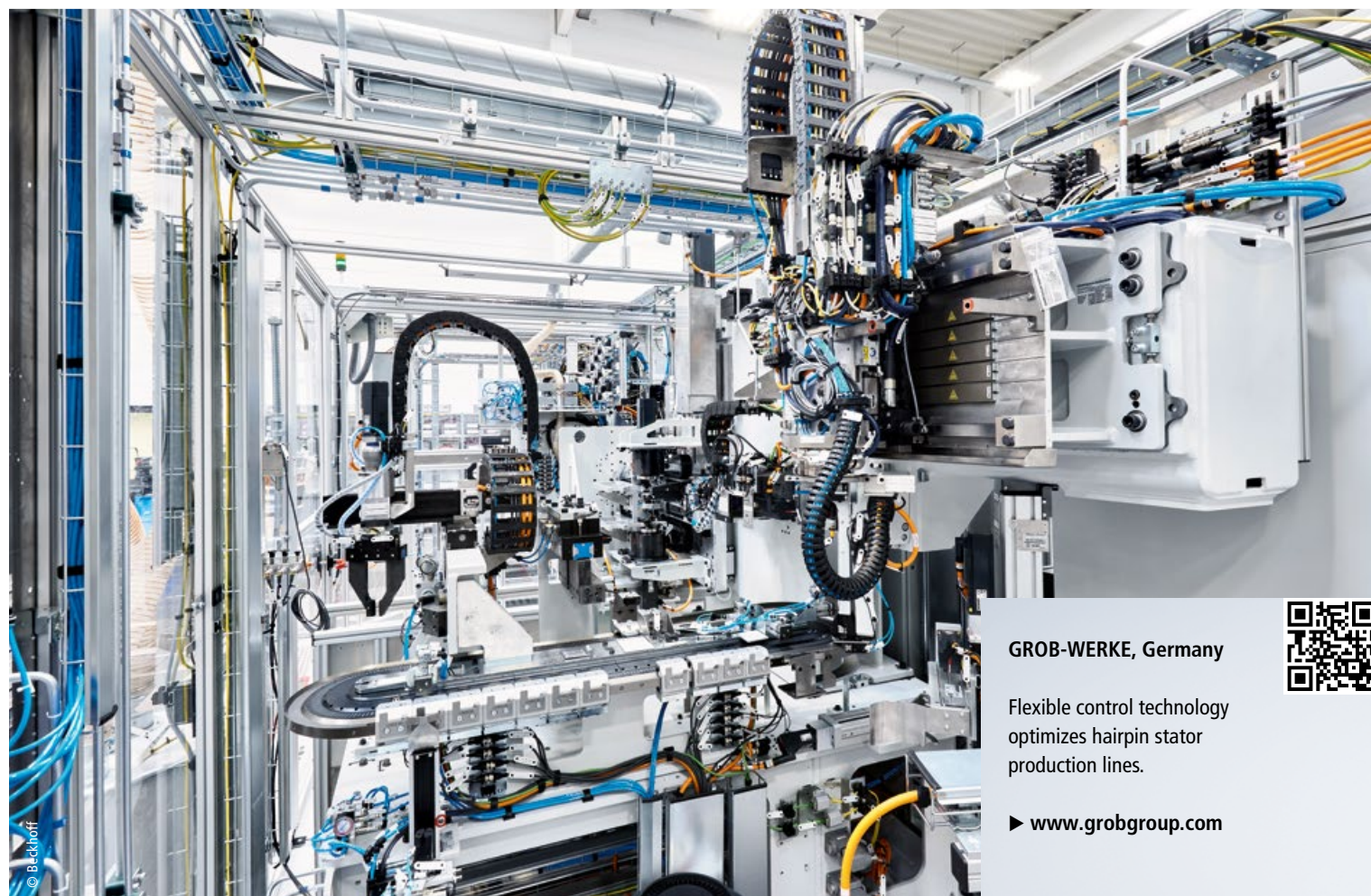
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# Our references

## NIO, China

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An overview of our worldwide locations is available here:

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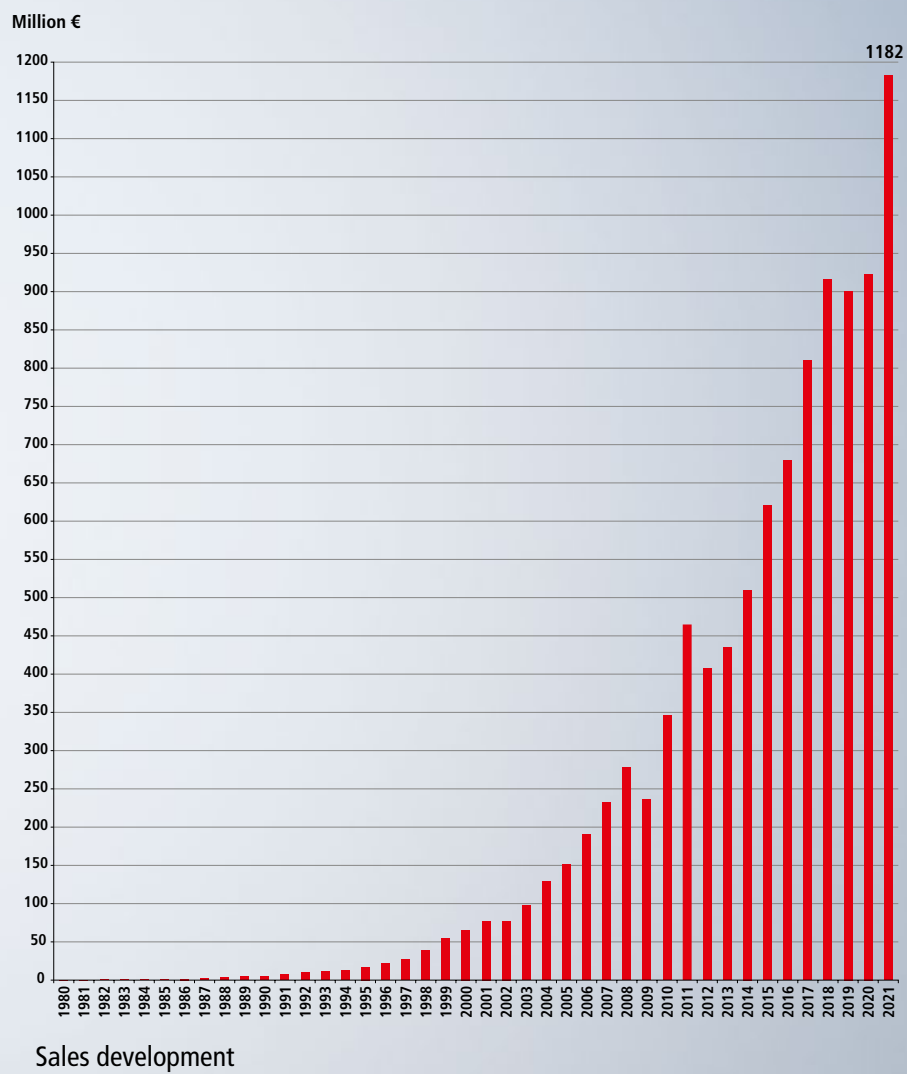




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- Headquarters: Verl, Germany
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- Employees worldwide: 5000
- Sales offices in Germany: 24
- Subsidiaries/representative offices worldwide: 40
- Representatives worldwide: > 75

(as of 04/2022)





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