



CAPACIDAD MÁXIMA

Las capacidades se refieren a materiales con resistencia a la flexión de 42 Kg/mm² - L.E. 250 N/mm² y conseguidas con una o más pasadas y con 3 rodillos arrastradores

| Rif. | Perfiles | CE100 | | | CE70 | | | CE50 | | | CE40 | | |
|------|----------|--|-------------------|-------------------------------|---|-------------------|-------------------------------|--|--------------------|---|---|-------------------|---|
| | | Dimensiones (mm) | Radio min (mm) | Rodillos (tipo) | Dimensiones (mm) | Radio min (mm) | Rodillos (tipo) | Dimensiones (mm) | Radio min (mm) | Rodillos (tipo) | Dimensiones (mm) | Radio min (mm) | Rodillos (tipo) |
| 1 | | 4" x 10 5" x 6 | 600 1000 | RT + TI RT + TI | 1/2" x 3 3" x 6 | 200 600 | RT RT + TI | 3/4" x 3.2 2" x 3.9 2"1/2 x 3.6 | 100 300 400 | RT RT RT + TI | 1/2" x 2.3 1" x 3.2 2" x 3.2 | 100 250 450 | RT RT RT + TI |
| | | 30 x 2 150 x 5 | 250 1000 | RT RT + TI | 20 x 3 100 x 4 | 200 600 | RT RT + TI | 25 x 3.2 60 x 5 80 x 2 | 100 500 800 | RT RT RT + TI | 22 x 3 35 x 3 70 x 1.5 | 100 200 700 | RT RT RT + TI |
| 2 | | 30 x 30 x 2 120 x 120 x 4 | 250 1300 | SR SR + TI | 25 x 25 x 1.5 80 x 80 x 3.2 | 200 1200 | SR RS + TI | 20 x 20 x 2 50 x 50 x 3 60 x 60 x 3 | 100 500 600 | RS + SR RS + TI/SR + TI SR + TI | 20 x 20 x 2 40 x 40 x 3 50 x 50 x 3 | 150 400 500 | RS + SR RS + TI/SR + TI SR + TI |
| 3 | | 30 x 15 x 2 120 x 60 x 5 | 300 1500 | SR SR + TI | 30 x 15 x 1.5 100 x 50 x 3.2 | 200 1000 | RS - SR RS - SR - TI | 30 x 15 x 2 60 x 40 x 3 | 150 600 | RS + SR RS + TI/SR + TI | 30 x 10 x 2 40 x 20 x 3 60 x 30 x 3 | 150 450 600 | RS + SR RS + TI/SR + TI SR + TI |
| 4 | | 30 x 15 x 2 140 x 60 x 5 | 300 1500 | SR SR + TI | 30 x 15 x 1.5 120 x 60 x 5 | 200 1200 | SR SR - TI | 30 x 10 x 2 60 x 40 x 3 100 x 40 x 4 | 150 500 1300 | RS + SR RS + TI/SR + TI SR + TI | 30 x 10 x 2 50 x 25 x 3 80 x 30 x 3 | 150 500 700 | RS + SR RS + TI/SR + TI SR + TI |
| 5 | | 50 x 25 x 2.5 120 x 60 x 3 | 300 1000 | SR SR + TI | 50 x 25 x 2 100 x 50 x 3.2 | 200 1200 | SR SR | 30 x 15 x 2 60 x 30 x 3 | 200 600 | SR SR + TI | 30 x 10 x 2 50 x 25 x 3 | 200 600 | SR SR + TI |
| 6 | | 50 x 25 x 2.5 120 x 60 x 5 | 300 1500 | SR SR + TI | 50 x 25 x 2 120 x 60 x 3 | 200 1200 | SR SR | 30 x 15 x 2 60 x 30 x 3 | 200 600 | SR SR + TI | 30 x 15 x 2 60 x 30 x 3 | 200 600 | SR SR + TI |
| 7 | | 40 70 | 200 300 | RT RT + TI | 30 60 | 150 300 | RT RT + TI | 20 40 | 100 250 | RT RT + TI | 20 35 | 100 250 | RT RT + TI |
| 8 | | 40 x 40 60 x 60 | 300 300 | RS RS | 30 x 30 50 x 50 | 150 300 | RS RS + TI | 15 x 15 30 x 30 40 x 40 | 100 200 350 | RS RS + TI RS + TI | 15 x 15 25 x 25 35 x 35 | 100 200 250 | RS RS + TI RS + TI |
| 9 | | 40 x 40 60 x 60 | 200 400 | SR SR + TI | 30 x 30 50 x 50 | 200 400 | SR SR + TI | 15 x 15 40 x 40 | 150 350 | SR SR + TI | 15 x 15 35 x 35 | 150 300 | SR SR + TI |
| 10 | | 30 x 5 120 x 20 | 250 500 | RS RS + TI | 30 x 5 100 x 12 | 200 800 | RS RS + TI | 20 x 10 60 x 10 | 150 200 | RS RS | 20 x 10 50 x 10 | 100 250 | RS RS |
| 11 | | 50 x 10 200 x 40 | 250 500 | RS SR + TI | 30 x 8 140 x 30 | 200 350 | RS SR + TI | 50 x 10 80 x 15 110 x 15 | 150 200 300 | RS RS + TI SR + TI | 40 x 5 60 x 15 100 x 15 | 100 150 250 | RS RS + TI SR + TI |
| 12 | | 40 x 40 x 5 80 x 80 x 16 100 x 100 x 12 | 300 500 600 | RS RS RS + TI | 30 x 30 x 4 80 x 80 x 12 | 250 800 | RS RS RS + TI | 25 x 25 x 4 50 x 50 x 6 60 x 60 x 6 | 150 300 350 | RS + SR RS + SR RS + SR + TI | 25 x 25 x 4 40 x 40 x 3 50 x 50 x 6 | 150 300 400 | RS + SR RS + SR RS + SR + TI |
| 13 | | 40 x 40 x 5 80 x 80 x 16 100 x 100 x 12 | 300 500 800 | RS + RA RS + RA RS + RA | 30 x 30 x 4 80 x 80 x 12 | 250 1000 | RS + RA RS + RA RS + RA | 25 x 25 x 3 50 x 50 x 6 60 x 60 x 6 | 150 300 350 | RS + SR + RA RS + SR + RA RS + SR + RA + TI | 25 x 25 x 3 40 x 40 x 4 50 x 50 x 6 | 150 250 300 | RS + SR + RA RS + SR + RA RS + SR + RA + TI |
| 14 | | 30 x 30 x 5 120 x 100 x 12 | 200 500 | RS RS + TI | 25 x 25 x 3 120 x 80 x 10 | 200 600 | RS RS + TI | 30 x 30 x 3 50 x 50 x 6 80 x 80 x 6 | 100 200 400 | RS RS + TI RS + TI | 30 x 30 x 3 40 x 40 x 5 60 x 60 x 6 | 100 200 400 | RS RS + TI RS + TI |
| 15 | | 30 x 30 x 5 120 x 100 x 12 | 250 500 | RS + SR RS + SR + TI | 25 x 25 x 3 100 x 80 x 9 | 200 800 | RS + SR RS + SR + TI | 30 x 30 x 3 50 x 50 x 6 80 x 80 x 6 | 100 200 400 | RS + SR RS + SR + TI RS + SR + TI | 30 x 30 x 3 40 x 40 x 5 60 x 60 x 6 | 100 200 400 | RS + SR RS + SR + TI RS + SR + TI |
| 16 | | U 40 x 35 UPN 180 x 70 UPN 260 X 90 | 250 400 600 | SR SR + TI SR + TI | U 30 x 15 UPN 100 x 50 UPN 160 X 65 | 150 400 800 | SR SR + TI SR + TI | 30 x 15 x 4 100 x 45 x 6 | 100 350 | RS + SR SR + TI | 30 x 15 x 4 80 x 45 x 6 | 100 350 | RS + SR SR + TI |
| 17 | | U 40 x 35 UPN 180 x 70 UPN 260 x 90 | 250 400 600 | SR SR + TI SR + TI | U 30 x 15 UPN 100 x 50 UPN 160 x 65 | 150 400 800 | SR SR + TI SR + TI | 40 x 20 x 5 100 x 45 x 6 | 150 350 | RS + SR SR + TI | 40 x 20 x 5 80 x 45 x 6 | 100 350 | RS + SR SR + TI |
| 18 | | UPN 140 | 2500 | 5R + SR | — | — | — | — | — | — | — | — | — |
| 19 | | IPN 140 | 1200 | 4R + SR + TI | — | — | — | — | — | — | — | — | — |
| 20 | | IPN - IPE 80 IPN - IPE 180 IPN - IPE 240 | 500 500 600 | SR SR + TI SR + TI | IPN - IPE 80 IPN - IPE 140 | 600 1200 | SR SR + TI | — | — | — | — | — | — |
| 21 | | HEB 100 HEA 140 | 1000 1800 | SR + TI SR + TI | HEA 100 | 1200 | SR + TI | — | — | — | — | — | — |

LEYENDA

RS = juego de rodillos estándar (en dotación)
RT = juego de rodillos para tubos y barras
SR = juego de rodillos especiales

TI = tensor
RA = enderezadores perfilado interno
4R = accesorio cuarto rodillo
5R = accesorio quinto rodillo

Nota bien:

Los radios indicados se refieren a los rodillos estándares.
Para conseguir radios más estrechos es necesario el empleo de rodillos especiales. En fase de solicitud, indicar tipo de material y UNI del perfil a curvar.

CAPACIDAD MÁXIMA Y RADIOS MÍNIMOS SON INDICATIVOS Y NO VINCULANTES