# IMAGIN & OLTRELUCE CLEAR PATTERNED GLASS



# Raywall 45

GLASS UNLIMITED

# **Description:**

Lines and stripes deliver a modern look, featuring stark and regular geometry. The combination of vertical and horizontal lines creates unique optics.

## **Applications:**

- furniture
- windows
- atriums

- doors
- façades
- etc.



# Pattern availability:

Standard				
Thickness (mm)	Dimensions* (length × width in mm)			
4	3350 × 1850			

<sup>\*</sup> maximum dimensions 3750 × 1850 mm

Non-standard				
Thickness (mm)	Maximum dimension (length × width in mm			
5				
6	2750 1950			
8	3750 × 1850			
10				

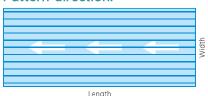
#### Minimum order:

Non-standard thickness: half load can be produced during standard pattern run.

# Pattern description:

Direction	Dimensions of pattern element	Relief	Longitudinal pattern deviation	Crosswise pattern deviation
Yes	$4 \pm 0.3  \text{mm}$		3 mm / 1 m	_

#### Pattern direction:



## Special information:

Special functional pattern developed for control of solar gains. In winter period enhances solar gains, in summer provides solar protection. The product as a raster glass is intended for geographical areas in the latitude between 45° and 55°. The aforementioned pattern is sufficient to cover the needs for summertime shading in the concerned geographical latitudes, namely for roofs having the ramp in range from 35 to 40°.

#### Similar patterns:





ST Standard pattern







aywall 90





Pattern on request

# Processability and thickness tolerance:

Thickness (mm)		Thickness tolerance	Tomporing	Lamination	IGU	
Standard	Non-standard	(EN 572-5)	Tempering	Lamination	IGO	
4		± 0.5	×	<b>√</b> *	✓	
	5	± 0.5	×	<b>✓*</b>	✓	
	6	± 0.5	×	<b>✓*</b>	<b>✓</b>	
	8	± 0.8	×	<b>✓</b> *	×	
	10	± 1.0	×	<b>✓*</b>	×	

<sup>\*</sup> Lamination test before first production run is strictly recommended.

# Physical properties:

Characteristic	Symbol	Value and unit		
Density	ρ	2500 kg/m³		
Young's modulus	E	7 × 10 <sup>10</sup> Pa		
Poisson's ratio	μ	0.2		
Specific heat capacity	Cp	0.72 × 10 <sup>3</sup> J/(kg.K)		
Coefficient of linear expansion (20-300 °C)	α	9 × 10 <sup>-6</sup> /K		
Thermal conductivity	λ	1 W/(m.K)		
Emissivity	ε	0.89		

# Compliance with European standards:

AGC Glass Europe products comply with the relevant European regulations and directives on construction products. Further information about compliance with the Construction Product Regulation (305/2011) and other relevant health and environmental legislation can be found on the AGC website: www.agc-yourglass.com.

	4 mm	5 mm	6 mm	8 mm	10 mm
Resistance to fire (EN 13501-2)	NPD	NPD	NPD	NPD	NPD
Reaction to fire (EN 13501-1)	A1	A1	A1	A1	A1
External fire performances	NPD	NPD	NPD	NPD	NPD
Burglar resistance (EN 356)	NPD	NPD	NPD	NPD	NPD
Pendulum body impact resistance (EN 12600)	NPD	NPD	NPD	NPD	NPD
Resistance against sudden temperature change and temperature differentials	NPD	NPD	NPD	NPD	NPD
Wind, snow, permanent and imposed load resistance	NPD	NPD	NPD	NPD	NPD
Direct airborne sound reduction (EN 12758): $R_w$ (C; $C_{tr}$ )	30 (-2,-4)	30 (-1,-2)	31 (-2,-3)	32 (-1,-2)	34 (-2,-3)
U-value (EN 673)	5.8	5.8	5.7	5.7	5.7
Light transmission / Reflection (EN 410): $\tau v / \rho v / \rho'$	90/8/8	89/8/8	89/8/8	87/8/8	86/8/8
Solar transmission / Reflection (EN 410): τe / ρe / ρ'e	84/8/8	82/7/7	80/7/7	77/7/7	74/7/7
Solar Factor: g	86	85	83	81	79
Colour Rendering (EN 410): Ra	99	99	98	98	97
UV Transmission (EN 410)	63	60	57	52	48

All related documents, such as processing guides, cleaning instructions, the complete product catalogue and CE markings can be found at www.agc-yourglass.com.

#### AGC GLASS EUROPE, A LEADER IN FLAT GLASS

AGC Glass Europe is the European flat glass branch of AGC, the world's leading glassmaker. Its baseline, Glass Unlimited, reflects its core assets: innovative strength in advanced glass technologies, a global sales network and an industrial presence stretching from Spain to Russia. AGC Glass Europe has representatives worldwide — See www.agc-yourglass.com for further addresses.

